# STATE BOARD OF TECHNICAL EDUCATION. BIHAR Scheme of Teaching and Examinations for

### VIth SEMESTER DIPLOMA IN PRINTING TECHNOLOGY

(Effective from Session 2020-21 Batch)

### **THEORY**

Sr. No.	SUBJECTS	SUBJECT CODE	TEACHING SCHEME			EXAMIN	IATION – SCHI	EME			
		0022	Periods per Week	Hours of Exam.	Teacher's Assessment (TA) Marks (A)	Class Test (CT) Marks (B)	End Semester Exam. (ESE) Marks (C)	Total Marks (A+B+C)	Pass Marks ESE	Pass Marks in the Subject	Credits
1.	Entrepreneurship and Star	t-Up 2000601	03	03	10	20	70	100	28	40	03
2.	Binding & Finishing – II	2027602	03	03	10	20	70	100	28	40	03
3.	Printing Process – II	2027603	03	03	10	20	70	100	28	40	03
4.	Accountancy, Costing & Estimating	2027604	03	03	10	20	70	100	28	40	03
5.	Open Elective / COE		03	03	10	20	70	100	28	40	02
	Elective- (i) Advance Pre-P	ress (2027605A)		(ii) Ad	(ii) Advance Press-Work (2027605B) (iii) Advance Printer's Scie (2027605C)			ence			
		nternet of Things (Ac 2000605C)	dvance)	Drone Technology (Advance) 3D Printing & Design (2000605D) (2000605E)			sign (Adv	vance)			
	Industrial Automation (Ac	dvance) (2000605F)		Electri	c Vehicles (	Advance	) (2000605G)	Robotics	(Adva	nce) (200	00605H)
	_	Total:- 15					350	500			14

PRACTICAL

			INACI	ICAI	4																
Sr. No.	SUBJECTS	SUBJECT CODE	TEACHING SCHEME	EXAMINATION – SCHEME																	
			Periods per	Hours Practical		*		Practical		Practical		Practical		Practical		Practical		Practical		Pass Marks	Credits
			Week	of Exam.	Internal (PA)	External (ESE)	Marks (A+B)	in the Subject													
6.	Pre-Press Lab	2027606	04	03	15	35	50	20	02												
7.	Elective Lab / COE		04	03	20	30	50	20	02												
	Printing Process Lab – II (2027608A)		Artificial Inte (2000608B)	lligence	(Advance) I	Lab	Internet of (2000608	of Things ( <b>Adva</b> (BC)	nce) Lab												
	Drone Technology (Advance) Lab (20006)	08D)	3D Printing & (2000608E)	z Design	(Advance)	Lab	Industria Lab (200	Automation (A	Advance)												
	Electric Vehicles (Advance) Lab (2000608	3G)	•	Robo	tics (Advanc	ee) Lab (20	000608H)														
	,	Total: - (	08				100		04												

TERM WORK

			TERN	<u>M WORK</u>					
Sr. No.	SUBJECTS	SUBJECT CODE	TEACHING SCHEME	SCHEME					
			Periods per week	Marks of Internal (PA)	Marks of External (ESE)	Total Marks	Pass Marks in the Subject	Credits	
8.	Elective (Any One) -TW	2027609	06	15	35	50	20	03	
	Elective- (i) Advance Pre-Press (16276	09A) -TW	(ii) Advance P	ress-work (1627609	B) -TW	(iii) Advance p	(iii) Advance printer's Science(1627		
9.	Project Work & Its presentation in Seminar-TW	2027610	04	15	35	50	20	02	
10.	Term Work		02	20	30	50	20	01	
	Course Under Moocs /NPTEL/ OthersTW (2027611)	Artificial Inte (Advance) TV	lligence V (2000611B)	Internet of Things TW (2000611C)	(Advance)	Drone Techno (2000611D)	ology (Advance) T	W	
	3D Printing & Design (Advance) TW (2000611E)	Industrial Au (Advance) TV	utomation W (2000611F)	Electric Vehicles TW (2000611G)	(Advance)	Robotics (Ad	Ivance) TW (2000	611H)	
		Tota	ıl :- 12			150		06	
Tot	al Periods per week Each of dur	ation One H	Iours = <b>35</b>	_		Total M	arks = 750	24	

### ENTREPRENEURSHIP AND START –UPS

Subject Code 2000601		Theory		No of Period in one	Credits		
	No.	of Periods Per V	Veek	Full Marks	:	100	
	L	T	P/S	ESE	:	70	03
200001	03	_	_	TA	:	10	0.5
				CT	:	20	

#### **Course Objectives:**

The main aims of the course are to familiarize students with various concepts used in understanding processes involved in entrepreneurship and business formation and development.

- To acquire Entrepreneurial spirit and resourcefulness.
- To familiarize with various uses of human resource for earning dignified means of living.
- To understand the concept and process of entrepreneurship its contribution and role in the growth and development of individual and the nation.
- To acquire entrepreneurial quality, competency, and motivation.
- To learn the process and skills of creation and management of entrepreneurial venture.

**CONTENTS: THEORY** 

Unit	Name of Topics	Hrs.
Unit-I	Introduction to Entrepreneurship and Start – Ups  • Definitions, Traits of an entrepreneur, Entrepreneurship, Motivation  • Types of Business Structures, Similarities and differences between entrepreneurs and managers.	06
Unit-II	Business Ideas and their implementation  • Discovering ideas and visualizing the business  • Activity map  • Business Plan	06
Unit-III	<ul> <li>Idea to Start-up</li> <li>Market Analysis – Identifying the target market,</li> <li>Competition evaluation and Strategy Development,</li> <li>Marketing and accounting,</li> <li>Risk analysis</li> </ul>	10
Unit-IV	Management  • Company's Organization Structure,  • Recruitment and management of talent.  • Financial organization and management	08
Unit-V	Financing and Protection of Ideas  • Financing methods available for start-ups in India  • Communication of Ideas to potential investors – Investor Pitch  • Patenting and Licenses	08
Unit-VI	Exit strategies for entrepreneurs, bankruptcy, and succession and harvesting strategy.	04
	Total	42 hrs.

#### **References:**

- 1. The Startup Owner's Manual: The Step-by-Step Guide for Building a Great Company, Steve Blank and Bob Dorf, K & S Ranch ISBN 978- 0984999392
- 2. The Lean Startup: How Today's Entrepreneurs Use Continuous Innovation to Create Radically Successful Businesses, Eric Ries, Penguin UK ISBN 978-0670921607
- 3. Demand: Creating What People Love Before They Know They Want It Adrian J. Slywotsky with Karl Weber, Headline Book Publishing ISBN 978- 0755388974
- 4. The Innovator's Dilemma: The Revolutionary Book That Will Change the Way You Do Business, Clayton M. Christensen, Harvard business ISBN: 978-142219602
- 5. Entrepreneurship and Start-ups, Ekta Sharma, FPH

#### **SUGGESTED SOFTWARE/LEARNING WEBSITES:**

- a. https://www.fundable.com/learn/resources/guides/startup
- b. https://corporatefinanceinstitute.com/resources/knowledge/finance/corporatestructure/
- c. https://www.finder.com/small-business-finance-tips
- d. https://www.profitbooks.net/funding-options-to-raise-startup-capital-for-your-business/

#### **Course outcomes:**

Upon completion of the course, the student will be able to:

CO: 1 Understand the dynamic role of entrepreneurship and small businesses

CO: 2 Organize and Manage a Small Business

CO: 3 Plan the Financial strategy and Control

CO: 4 Operate forms of Ownership for Small Business

CO: 5 Make Strategic Marketing Planning

CO: 6 Launch new Product or Service Development

CO: 7 Conceive business Plan

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## **BINDING & FINISHING II**

Subject Code 2027602		Theory		No of Period in one	Credits		
	No.	of Periods Per V	Veek	Full Marks	:	100	
	L	T	P/S	ESE	:	70	0.2
	03	_	_	TA	:	10	03
				CT	:	20	

#### Rationale & Objective:-

This core subject deals with the special binding systems and automatic binding system, Advancements in binding process in taking place portion in a press. Therefore, knowledge of this subject is very essential.

	Contents: Theory	Hrs
UNIT-1	ACCOUNT BOOKBINDING:	[05]
	Account book and paper, sewing, pasting spine gluing, spilt boards, tacketting, spring back,	
	cuttings and attaching the boards, covering, full leather.	
NIT-2	BANDING:	[03]
	Single, Double, Double Straight, Russia.	
NIT-3	ACCOUNT BOOK FINISHING:	[02]
NIT-4	PUBLISHERS BINDING:	[04]
	Folding, Binding, Gathering, Sewing, Spine Gluing, Trimming, Edge Decoration, Rounding	
	and Booking.	
NIT-5	ALTERNATIVE:	[05]
	Forwarding techniques, board cutting and cloth cutting cover decoration casing in, Pressing.	
NIT-6	BOOK. REPAIRING WORK:	[05]
	Pulling a book, Removing old groove, dry and net cleaning washing mending.	
NIT-7	LOOSE-LEAF MECHANISM AND MECHANICAL SYSTEMS OF BINDING:	[03]
	Inter-screw, ring metal, universal metal, end lock metal, prong metal, metal back ledger.	
	Covering loose leaf mechanisms.	
NIT-8	MECHANICAL BINDING:	[02]
NIT-9	AUTOMATION IN BINDERY:	[05]
	Folding machine, binding machine, gathering machine, wire stitching machine, thread stitching	
	and looping machine, three-knife book trimmers, continuous trimmers book back gluing machine.	
	Rounding and backing machine, back-lining machine. Lining up and head binding machine, case-	
	making machine, automatic case making machine, back forming machine, casing-in machine,	
	processing machine, types and suitability of machines for various classes to work.	
	processing machine, types and suitability of machines for various classes to work.	
NIT-10	MATERIALS CONSUMPTION AND CALCULATION:	[03]
	Calculation of paper, calculation of boards, estimating covering materials.	
NIT-11	ESTIMATING:	[02]
. 12.2 . 1.2	Thread, tape, coard, stitching wire and adhesives.	[02]
NIT-12	PRODUCTION CONTROL:	[03]
1111-12		լսაյ
	Production control departmental planning and layout, modern production techniques and work-flow	
	sequence.	
	Total	42

### PRINTING PROCESS - II

		Theory		No of Period in one	session	n: 42	Credits
Subject Code	No. o	of Periods Per V	Veek	Full Marks	:	100	
	L	T	P/S	ESE	:	70	02
2027603	03	_	_	TA	:	10	03
				CT	:	20	

#### Rationale & Objective:-

It is a core subject of printing technology, It is essential for students to learn about the basics of various printing processes. Process photography, techniques of printing surface preparation and printing machines.

		Contents: Theory	Hrs
UNIT-1	INTRO	DUCTION TO DIFFERENT PRINTING SURFACE.:	[12]
	01.01	Introduction to 'Preparing a composed surface'.	
	01.02	Introduction to 'Photoengraved surface' (Block making).	
	01.03	Introduction to 'Offset Plate-making'.	
	01.04	Introduction to 'Gravure Surface'.	
	01.05	Introduction to 'Screen-making'.	
UNIT-2	INTRO	DUCTION TO LETTERPRESS PRINTING MACHINE:	[10]
	Classific	cation features and uses of letterpress machines. Merits and demerits.	
UNIT-3	INTRO	DUCTION TO OFFSET PRINTING MACHINES & GRAVURE	[08]
	PRINT	ING MACHINE:	
	Classific	cation, features, uses, merits and demerits.	
UNIT-4	INTRO	DUCTION TO SCREEN-PRINTING:	[06]
UNIT-5	DIFFE	RENT KINDS OF ROLLERS:	[06]
	I	Total	42

### **ACCOUNTANCY, COSTING & ESTIMATING**

		Theory		No of Period in one	session	n: 42	Credits
Subject Code	No. of Periods Per Week			Full Marks	:	100	
	L	T	P/S	ESE	:	70	0.2
2027604	03	_	_	TA	:	10	03
				CT	:	20	

#### Rationale & Objective:-

All productive activities in an industry are motivated by profit in an industry are motivated by profit. An accountant analyses the financial aspect of a business to give a correct picture as to whether it is running on profit or at a loss, as well as how that profit has been made or that loss sustained.

People in printing management should be able to do this evaluation with a view to enhancing the profit or eliminating the loose of an organisation.

**Costing and Estimating:-** Printing supervisors, owners of printing supervisors, owners of printing presses and so on have to study costing for the purpose of cost recovery and cost control. The study of a scientific system of costing will give them proper guidance as to how the maximum utilization of the resources of the factory can be achieved and do away with waste of time and money.

In an extremely competitive market, scientific estimating can guarantee the meaningful survival of a printing organisation by enabling it to forecast correctly and judiciously the estimated cost of jobs, the overhead expenditure of a business, and the amount of profit to be made from each job.

	Contents: Theory	Hrs
UNIT-1	ACCOUNTANCY:	[05]
	Definition, object of accountancy, double entry system, explanation of terms, first principles	
	of double entry.	
	COSTING AND ESTIMATING	
UNIT-2	BASIC OBJECTS OF COSTING IN PRODUCTION PROCESS:	[04]
	Job and Process costing, Fixed & Variable Cost, Time-rate and work rate Costing and	
	Estimating System.	
UNIT-3	ELEMENT OF COST:	[03]
	Recovery of Labour Cost, materials, out work and overhead Expenses.	
UNIT-4	COST SHEET:	[03]
	Cost Accounting, Cost Control in Printing	
UNIT-5	ESTIMATING FOR PRINTING:	[03]
	Outline of British Printing Industries federation system of Costing.	
UNIT-6	ESTIMATING LABOUR OPERATION WORK RATE AND TIME-RATE	[03]
	SYSTEM:	
	Changeable operation in printing, their production standard and rates.	
UNIT-7	ESTIMATING MATERIALS AND OUTWORK.	[03]
	Over head expenses.	
UNIT-8	Quality of a good estimator	[05]
	Good copy & Bad copy in printing.	
UNIT-9	Definition of Break- Even point	[04]
	Algebrical & Graphical representation of Break- Even point.	

UNIT-10	Definition of Pricing	[04]
	Different factors of Pricing.	
	Brief overview on Bin Card, job Ticket, Purchase Requisition and Depreciation.	
UNIT-11	SPANKS method to find out ink Coverage in Printing.	[04]
	Casting off calculation by En method.	
UNIT-12	Calculation of Kg of a Ream for a known GSM and size of a stock and to estimate cost from it.	[06]
	• To find out the fixed cost of a printing machine for known initial cost, interest %, depreciation%,	
	insurance% etc.	
		42

#### **ELECTIVE - (ANY ONE) (i) ADVANCE PRE-PRESS**

		Theory		No of Period in one	Credits		
Subject Code	No.	of Periods Per V	Veek	Full Marks	:	100	
	L	T	P/S	ESE	:	70	02
2027605A	03	_	_	TA	:	10	02
				CT	:	20	

#### Rationale & Objective:-

Pre-press is the most sensitive area in the printing trade. The final quality of a Printing mainly depends upon the state of the pre-press technology. Image setting, scanning and advance plate making techniques are the key areas here which need special attention.

	Contents: Theory	Hrs				
UNIT-1	PLATE MAKING CHEMISTRY:	[05]				
	Surface chemistry of oleophilic image areas; hydrophilic non-image areas; effects of					
	chemical					
	changes; combination exposure and multiple exposure.					
UNIT-2	COATING AND PROCESSING:					
	Wipe on, deep etch processes; presensitised plates; PVA and bimetal process; copperised,					
	aluminium deepetch plates; operations by automatic plate processors, Different light sources;					
	characteristics of light sensitive coating materials; other related equipments.					
UNIT-3	SCANNING:	[07]				
	Basic principles; black and white scanner; laser screening; optical system; Screen Angle;					
	colour removal, scanner operated vignette, Colour correction, Sharpness, Sizing, Resolution, Digital					
	Retouching; saving picture files.					
UNIT-4	OPERATING PROCEDURE:	[05]				
	Cylinder cleaning; transparency mounting; multiple transparency mounting; cylinder					
	Changing					
	setting vertical resolution; setting exposure; select units; formal and colour; scanning.					
UNIT-5	PAGE MAKE UP TECHNIOUES:	[10]				
	Text files and graphic files; integration and editing; interactive graphic techniques;					
	positioning;					
	scaler and guide; lines for drawing and positioning; menu driven software attire of packagemaker; colour					
	separation in DTP; computer graphics; graphic card; word processing;					
	software; laser printers.					
UNIT-6	OFFSET PRINTING MACHINE:	[07]				
	Plate making techniques for printing, Plastic plates, Metal plates, Direct image plates, PS					
	plates,					
	Wipe on plates, Punch register system.					
	Total	42				

#### **ELECTIVE - (ANY ONE) (ii) ADVANCE PRESS WORK**

Cubicot Codo		Theory		No of Period in one	Credits		
	No.	of Periods Per V	Veek	Full Marks	:	100	
Subject Code	L	T	P/S	ESE	:	70	00
2027605B	03	_	_	TA	:	10	02
				CT	:	20	

#### Rationale & Objective:-

For faster printing works and works of huge quantities such as Newspapers, magazine etc. Wod-fed machines are required. These machines are also suitable for multi-colour works. This subject deals with the one rational features if Wed-fed presses of relief printing, Planagraphic Printing and intaglio printing. Knowledge of this subject is very essential for a diploma holder.

		Contents : Theory	Hrs
UNIT-1	WEB-	FED PRINTING MACHINES FOR RELIEF PRINTING PROCESS:	[10]
	1.1	Letterpress rotary machines-various types, units, feeding system, tension, control,	
		delivery system, sheeters, inking system, registration control system, automatic pasters.	
		Automatic detectors.	
	1.2	Flexographic printing machine feeding and delivery system sheeters, ink setting, two-	
		colour registration control, make-ready techniques, printing faults and remedies.	
UNIT-2	WEB-	OFFSET SINGLE OR MULTI-COLOUR MACHINES:	[12]
	2.1	Various types and sizes, feeding and delivery systems, inking and dampening system	
		web tension control, web detectors, registration control, auto-pasters, printing unit.	
	2.2	Conversion units for in line operations numbering, perforation, punching.	
	2.3	Drying of printed sheets-various methods.	
	2.4	Various types of plate and blanket used, make-ready operations.	
UNIT-3	GRAV	VURE PRINTING:	[09]
	3.1	Sheet and web-fed presses-classification, construction.	
	3.2	Mounting of cylinders, minor corrections on cylinders, pre-proofing.	
	3.3	Presswork operation.	
	3.4	Automatic controls and detectors.	
	3.5	Gravure printing faults and remedies.	
UNIT-4	SCRE	EN PRINTING:	[11]
	4.1	Frames and other materials used.	
	4.2	Stencil system.	
	4.3	Screen cleaning.	
	4.4	Dry equipments.	
	4.5	Inks, solvents minners, cieahers and retarders.	
	1	Total	42

#### ELECTIVE - (ANY ONE) (iii) ADVANCE PRINTER'S SCIENCE

	Theory			No of Period in one	Credits		
Cubicat Cada	No.	of Periods Per V	Veek	Full Marks	:	100	
Subject Code	L	T	P/S	ESE	:	70	00
2027605C	03	_	_	TA	:	10	02
				CT	:	20	

#### Rationale & Objective:-

The student will learn the scientific approach to the different printing materials. He will also learn about the testing of material for quality control. The subject will make the student to learn about the chemical reactions involved in the various stages of Reproduction Photography, Surface Preparation, Presswork etc.

	Contents: Theory	Hrs
UNIT-1	INTRODUCTION:	[08]
	Definition of quality; scope of quality control, its meaning a purpose; setting up quality control	
	programmes.	
UNIT-2	MATERIAL CONTROL:	[10]
	Working out specification and laying standards for materials to be used in printing inspection and	
	testing of all incoming materials as a part of quality control; developing check list for inspection of	
	materials.	
UNIT-3	PRINTING/PHOTOGRAPHIC MATERIALS:	[10]
	Basic ingredient of light sensitive emulsion and their function; developers, ingredients and their	
	functions, different developer their suitability, chemical for after treatment; characteristics of Printing	
	inks for different printing processes.	
UNIT-4	SUBSTRATES:	[06]
	Metals and metal foils used in printing; their physical and chemical properties; physical & chemical	
	properties of monomers; polymers.	
UNIT-5	MATERIAL MANAGEMENT:	[08]
	Procurement of printing materials; determination of specification for quality; buying procedure;	
	inventory control; storage of paper, board, ink & other materials.	
	Total	42

A) Course Code : 2000605B/2000608B/2000611B

B) Course Title : Artificial Intelligence (Advance)

c) Pre- requisite Course(s) : Artificial Intelligence (Basic)

D) Rationale :

In Artificial Intelligence (Basic) course, students have learned the basics for Artificial Intelligence problem solving techniques, data analytics and articulates the different dimensions of these areas. This Artificial Intelligence (Advance) course offers the students the comprehension of Machine learning which is a subsetof artificial intelligence in the field of computer. The course also exposes students to Tens or flow a Python-based open source library for numerical computation used in machine learning and developing neural networks. After completing the course students will be able to implement various techniques used in machine learning and neural networks using open source tools.

**E)** Course Outcomes (COs): After the completion of the course, teachers are expected to ensurethe accomplishment of following course outcomes by the learners. For this, the learners are expected to perform various activities related to three learning domains (Cognitive, Psychomotor and Affective) in classroom/laboratory/workshop/field/ industry.

#### After completion of the course, the students will be able to-

- **CO-1** Elaborate the use of Machine learning in Artificial Intelligence.
- CO-2 Implement various supervised and unsupervised learning models and methods.
- **CO-3** Illustrate Artificial neural networks and its applications.
- **CO-4** Implement various Neural network models and Learning Methods.
- **CO-5** Solve machine learning and artificial neural network problems using Tens or flow.

#### F) Suggested Course Articulation Matrix (CAM):

Course Outcome s(COs)		Programme Specific Outcomes* (PSOs )							
s(COs)	PO-1 Basic and Discipline Specific Knowledg e	PO-2 Problem Analysi	PO-3 Design/De velopment of Solutions		PO-5 Engineering Practices for Society, Sustainabilityand Environment	PO-6 Project Manageme nt	PO-7 Life Long Learning	PSO-1	PSO-2
CO-1	-	2	2		-	_	1		
CO-2	3	3	3	3	-	-	2		
CO-3	-	3	3	3	-	-	2		
CO-4	3	1	3	3	-	-	2		
CO-5	3	3	3	3	-	-	2		

Legend: High (3), Medium (2), Low (1) and No mapping (-)

<sup>\*:</sup> PSOs will be developed by respective programme coordinator at institute level. As per latest NBA guidelines, formulating PSOs isoptional

#### **G)** Teaching & Learning Scheme:

Boar	Cours	Cours		Scheme of Study (Hours/Week)							
dof Study	e Code	e Title	Instr	sroom uctio (CI) T	Lab Instructio n(LI)	Notiona lHours (TW+ SL)	Total Hour s (CI+LI+TW+ SL)	Tota l Credi t (C)			
	2000605 B/20006 08B/200 0611B	Artificial intelligence (Advance)	03	-	04	02	09	05			

#### Legend:

CI: Classroom Instruction (Includes different instructional/implementation strategies i.e. Lecture (L), Tutorial (T), Case method, Demonstrations, Video demonstration, Problem based learning etc. to deliver theoretical concepts)

LI: Laboratory Instruction (Includes experiments/practical performances/ problem-based experiences in laboratory, workshop, field or other locations using different instructional/Implementation strategies)

Notional Hours: Hours of engagement by learners, other than the contact hours for ensuring learning.

TW: Term Work (includes assignments, seminars, micro projects, industrial visits, any other student activities etc.)

SL: Self Learning, MOOCS, spoken tutorials, online educational resources etc.

C: Credits =  $(1 \times CI \text{ hours}) + (0.5 \times LI \text{ hours}) + (0.5 \times Notional hours})$ 

**Note:** TW and SL have to be planned by the teacher and performed by the learner under the continuous guidance and feedback of teacher to ensure outcome of learning.

#### H) Assessment Scheme:

				Assessment Scheme (Marks)						
		Theory Assessment (TA)		Term Work &Self- Learning Assessment (TWA)		Lab A	(TA+TWA+LA)			
Boar dof Stu dy	Course Code	Cour se Titl e	Progressive Theory Assessment (PTA)	End Theory Assessment (ETA)	Internal	External External	Progressive Lab Assessment (PLA)	End Laboratory Assessment (ELA)	Total Marks (TA+TV	
	2000605 B/20006 08B/200 0611B	Artificial Intelligenc e (Advance )	30	70	20	30	20	30	200	

#### Legend:

PTA: Progressive Theory Assessment in class room (includes class test, mid-term test and quiz using online/offline modes)

PLA: Progressive Laboratory Assessment (includes process and product assessment using rating Scales and rubrics)

TWA: Term work & Self Learning Assessment (Includes assessment related to student performance in assignments, seminars, micro projects, industrial visits, self-learning, any other student activities etc.

#### Note:

- Separate passing is must for progressive and end semester assessment for both theory and practical.
- ETA & ELA are to be carried out at the end of the term/ semester.
- Term Work is to be done by the students under the guidance of internal faculty but its assessment will be done internally (40%) as well as externally (60%). Assessment related to planning and execution of Term Work activities like assignment, micro project, seminar and self-learning is to be done by internal faculty (Internal Assessment) whereas assessment of output/product/ presentation related to these activities will be carried out by external faculty/expert (External Assessment). However, criteria of internal as well as external assessment may vary as per the requirement of respective course. For valid and reliable assessment, the internal faculty should prepare checklist & rubrics for these activities.
- Course Curriculum Detailing: This course curriculum detailing depicts learning outcomes at course level and session level and their attainment by the students through Classroom Instruction (CI), Laboratory Instruction (LI), Term Work (TW) and Self Learning (SL). Students are expected to demonstrate the

attainment of Theory Session Outcomes (TSOs) and Lab Session Outcomes (LSOs) leading to attainment of Course Outcomes (COs) upon the completion of the course. While curriculum detailing, NEP 2020 related reforms like Green skills, Sustainability, Multidisciplinary aspects, Society connect, Indian Knowledge System (IKS) and others must be integrated appropriately.

### J) Theory Session Outcomes (TSOs) and Units:

Major Theory Session Outcomes (TSOs)	Units	Relevant Cos Number (s)
TSO 1a. Describe the basic terminology of Machinelearning TSO 1b. Explain the concept of dataset and ways to handle them TSO 1c. illustrate the process of dataset division TSO 1d. Explain process involved in machine learning	Unit – 1: Introduction to machine learning  Concept of Machine Learning, Define Learning, Learn the Network, Evaluate the Network, datasets and ways to handle them, Feature sets, Dataset division: test, train and validation sets, cross validation. Applications of Machine Learning, processes involved in Machine Learning	CO-1
TSO 2a. Identify the category or class of aparticular dataset using KNN algorithm  TSO 2b. Use Linear regression for predictiveanalysis  TSO 2c. Predict the categorical dependent variable using Logistic Regression  TSO 2d. Use SVM for classification problems inMachine Learning  TSO 2e. determine the performance of the classification models  TSO 2f. evaluate the performance of the classification model using ROC-curve  TSO 2g Explain characteristics of Unsupervised learning.  TSO 2h. Explain different clustering methods TSO 2i. Implement K-means clustering  algorithm to group the unlabeled dataset	Unit 2: Supervised and unsupervised learning Supervised learning: Introduction to Supervised Learning, K- Nearest Neighbor, Linear Regression, LogisticRegression, Support Vector Machine (SVM), Evaluation Measures: confusion matrix, precision, precision and recall, ROC- Curve (Receiver Operating Characteristic curve)  Unsupervised learning: Introduction to Unsupervised Learning, Introduction to clustering, Types of Clustering: Hierarchical, Agglomerative Clustering and Divisive clustering; PartitionalClustering - K-means clustering. Expectation-Maximization (EM) Algorithm	CO-2
TSO 3a. Explain Structure and working of BiologicalNeural Network. TSO 3b. differentiate between Artificial Neural Network and Biological Neural Network TSO 3c. State key historical points in development of ANN TSO 3d. Explain the architecture of an artificialneural network	Unit 3: Introduction to neural networks  Structure and working of Biological Neural Network, Fundamentals of Artificial Neural Networks & Applications, Characteristics of Artificial Neural Networks, History of neuralnetwork research, characteristics of neural networks terminology.	CO-3
TSO 4a. Use neuron McCulloch – Pitts model indesigning logical operations TSO 4b. Apply Rosenblatt's Perceptron to solve linear classification problems	Unit 4: Neural networks models and LearningMethods  Models of neuron McCulloch – Pitts model,	CO-4

Major Theory Session Outcomes (TSOs)	Units	Relevant Cos Number
TSO 4c. Implement Adaptive Linear Neuron (Adaline)training algorithm in neural network  TSO 4d. Use Backpropagation neural training algorithm  TSO 4e. Use ART (Adaptive Resonance Theory)learning model TSO 4f: Implement Bidirectional Associative Memory (BAM) model in Artificial Neural Network  TSO 5a. Illustrate the features of Tens or flow TSO 5b. Manipulate tensors TSO 5c. Explain features of Tens or Board visualization  TSO 5d Explain the concept and features of Tens or flow playground		(s) CO-5

**Note:** One major TSO may require more than one Theory session/Period.

### K) Suggested Laboratory (Practical) Session Outcomes (LSOs) and List of Practical: (2000608B)

Practical/Lab SessionOutcomes (LSOs)	S. No.	Laboratory Experiment/Practical Titles	Relevant COs Number(s
LSO 1.1 Implement data classification algorithms	1	Write a program to implement k-Nearest Neighbour algorithm to classify the iris data set. Print both correct and wrong predictions. Python ML library classes can be used for this problem.	CO-2
LSO 2.1 Implement Machine learning algorithms LSO 2.2 Evaluate the performance of classification model	2	(a) Implement SVM for Iris Dataset- download thedataset from (https://gist.github.com/netj/8836201)  (b) Find confusion matrix and evaluation matrix for SVM  Hint: SVM model can be constructed using sklearn command, import pandas as pd from sklearn.svm import SVC from sklearn.model_selection import train_test_split from sklearn.metrics import confusion_matrix from sklearn.metrics import classification_report from sklearn.metrics import accuracy_score  1. Read the csv Iris dataset file 2. Condition the data 3. Condition the training and Testing data 4. Construct the Linear model 5. Test the model with Linear kernel	CO-2
		<ul><li>6. Prepare confusion matrix</li><li>7. prepare Classification Report</li></ul>	

Practical/Lab SessionOutcomes (LSOs)	S. No.	Laboratory Experiment/Practical Titles	Relevant COs Number(s
LSO 3.1 Perform clustering operations using k-means algorithm	3	a) Explore k-means algorithm for the small sample dataset.	CO-2
		b) Explore k-means algorithm for Iris Dataset	
LSO 4.1 Perform clustering operations using EM algorithm	4	Apply EM algorithm to cluster a set of data stored in a .CSV file. Use the same data set for clustering using k-Means algorithm. Compare the results of these two algorithms and comment on the quality of clustering. You can add Python ML library classes/API in the program.	СО-2
LSO 5.1 Build artificial neural networkLSO 5.2 Test artificial neural network	5	Build an Artificial Neural Network by implementing the Backpropagation algorithm and test the same using appropriate data sets.	CO-4
LSO 6.1 Detect features or business intelligence in the input data using perceptron	6	Implement the perceptron algorithm from scratch in python.	CO-4
LSO 7.1 Use Tensors for given problems	7	Write a programme to implement two dimension and three-dimension Tensor.	CO5
LSO 8.1 Use basic features for tensor handling and manipulations	8	Write a programme to add and multiply two 4x4 matrix, you can Import "tens or flow" and "numpy".	CO5
LSO 9.1 Test artificial intelligence (AI) algorithms through the use of Google's TensorFlow machinelearning libraries.	9	Solve a classification problem on the Tens or flow playground.  Hint: refer https://www.educba.com/tensorflow-playground/	CO5
LSO 10.1 Implement artificial intelligence(AI) algorithms through the use of Google's TensorFlow machine learning libraries  LSO 10.2 perform predictive analysis using linear regression	10	Implement algorithm for linear regression in tens or flow	CO5, CO2

- L) Suggested Term Work and Self Learning (2000611B): Some sample suggested assignments, micro project and other activities are mentioned here for reference.
  - **a. Assignments**: Questions/Problems/Numerical/Exercises to be provided by the course teacher in line with the targeted COs.

#### b. Micro Projects:

Use python programming for the solutions of Microproject problems

- 1. (a) Create a Bar plot to get the frequency of the three species of the Iris data.
  - (b) Create a Pie plot to get the frequency of the three species of the Iris data.
- (c) Write a Python program to create a graph to find relationship between the sepal length and width.
- 2. (a) Write a Python program to split the iris dataset into its attributes (X) and labels (y). The X variable contains the first four columns (i.e. attributes) and y contains the labels of the dataset.
  - (b) Write a Python program using Scikit-learn to split the iris dataset into 70% train data and 30% test data. Out of total 150 records, the training set will contain 120 records and the test set contains 30 of those records. Print both datasets.
- 3. Conduct performance analysis of Classification Algorithms (any 2) on a specific dataset.

M) Suggested Course Evaluation Matrix: The course teacher has to decide and use appropriate assessment strategy and its weightage in theory, laboratory and Term Work for ensuring CO attainment. The response/performance of the student in each of these designed activities is to be assessed to calculate CO attainment.

	Course Evaluation Matrix								
	Theory Assessment (TA)**		Term Worl	k Assessme	nt (TWA)	Lab Assessment (LA)#			
COs	Progressiv eTheory Assessment (PTA)	Theory L		Term Work & Self- Learning Assessment			End Laboratory		
	Class/Mi dSem		Assignments	Micro Project	Other Activities	Assessment (PLA)	Assessment (ELA)		
	Test			s s	*	(2 222)	(22:1)		
CO-1	20%	15%	30%	20%	30%				
CO-2	10%	25%	20%	20%	20%	30%	33%		
CO-3	30%	25%	30%	20%	20%				
CO-4	20%	20%	20%	20%	30%	30%	33%		
CO-5	20%	15%	10%	20%		40%	34%		
Total	30	70	20	20	10	20	30		
Mark s				50					

#### Legend:

\* Other Activities include self-learning, seminar, visits, surveys, product development, software development etc.

\*\* : Mentioned under point- (N) # : Mentioned under point- (O)

#### Note:

• The percentage given are approximate

- In case of Micro Projects and End Laboratory Assessment (ELA), the achieved marks will be equally divided in all those COs mapped with total experiments.
- For CO attainment calculation indirect assessment tools like course exit survey need to be used which comprises of questions related to achievement of each COs.

N) Suggested Specification Table for End Semester Theory Assessment: Specification table represents the reflection of sample representation of assessment of cognitive domain of full course.

Unit Title and Number	Total Classroo	Relevan tCOs	Total Mark	ETA (Marks)		
	m Instructio n(CI) Hour s	Number (s)	S	Remembe r(R)	Understandin g(U)	Applicatio n& above (A)
Unit-1.0. Introduction to machine learning	7	CO1	11	5	4	2
Unit-2.0. Supervised and unsupervised learning	10	CO2	18	5	6	7
Unit-3.0. Introduction to neural networks	10	CO3	17	5	7	5
Unit-4.0.Neural networks models and Learning Methods	8	CO4	14	3	3	8
Unit-5.0. Tensor flow	10	CO5	10	2	6	2
Total Marks	45		70	20	26	24

**Note:** Similar table can also be used to design class/mid-term/ internal question paper for progressive assessment.

#### O) Suggested Assessment Table for Laboratory (Practical):

		F	Relevant	]	PLA/EL	A
SN	Laboratory Practical Titles		COs Number( s)	Perfor	mance PDA* *(%)	Viva - Voc
				(%)		e (%)
1.	Write a program to implement k-Nearest Neighbor algorithm toclassify the iris data set. Print both correct and wrong predictions. Python ML library classes can be used for this problem.		CO- 2	-	80	20
2.	(a) Implement SVM for Iris Dataset- download the dataset from(https://gist.github.com/netj/8836201) (b) Find confusion matrix and evaluation matrix for SVM		CO- 2	-	80	20
3.	<ul><li>a) Explore k-means algorithm for the small sample dataset.</li><li>b) Explore k-means algorithm for Iris Dataset</li></ul>		CO- 2	20	70	10
4.	Apply EM algorithm to cluster a set of data stored in a .CSV file. Use the same data set for clustering using k-Means algorithm. Compare the results of these two algorithms and comment on the quality of clustering. You can add Python ML library classes/API in the program.		CO- 2	-	80	20
5.	Build an Artificial Neural Network by implementing the Backpropagation algorithm and test the same using appropriatedata sets.		CO- 4	10	70	20
6.	Implement the perceptron algorithm from scratch in python.		CO- 4	10	70	20
7.	Write a programme to implement two dimension and three-dimension Tensor.		CO- 5	-	80	20
8.	Write a programme to add and multiply two 4x4 matrix, you can Import "tens or flow" and "numpy".		CO- 5	-	80	20
9.	Solve a classification problem on the Tens or flow playground.		CO- 5	20	70	10
10.	Implement algorithm for linear regression in tens or flow		CO- 2, CO- 5	10	70	20

#### Legend:

PRA\*: Process Assessment PDA\*\*: Product Assessment

**Note:** This table can be used for both end semester as well as progressive assessment of practical. Rubrics need to be prepared by the course teacher for each experiment/practical to assess the student performance.

P) Suggested Instructional/Implementation Strategies: Different Instructional/ ImplementationStrategies may be appropriately selected, as per the requirement of the content/outcome. Some of them are Improved Lecture, Tutorial, Group Discussion, Portfolio Based Learning, Live Demonstrations in Classrooms, Lab, Information and Communications Technology (ICT) Based Teaching Learning, Blended or flipped mode, Brainstorming, Expert Sessions, Video Clippings, Use of Open Educational Resources (OER), MOOCs etc.

### P) List of Major Laboratory Equipment, Tools and Software:

S.	Name of	Broad Specifications	Relevant
No.	Equipment, Tools and Software		Experiment/Practic alNumber
1.	Computer Systems	Desktop Computers with i3 processor, 16 GB RAM, 512 GBHDD	S. No. 1 to 10
2.	Online Python IDE	https://www.online-python.com/	S. No. 1 to 10
3.	Jupyter Notebook	Download from https://jupyter.org/	S. No. 1 to 10
4.	Pip Python package manager	Download Pip 22.3 From https://pypi.org/project/pip/	S. No. 1 to 10
5.	Google colab	https://colab.research.google.com/github/tensorflow/docs/blob/master/site/en/tutorials/quickstart/beginner.ipynb#scrollTo=DUNzJc4jTj6G	S. No. 1 to 10
6.	Various modules, Libraries and Packages	Tens or flow, NumPy, Pandas, package	S. No. 1 to 10

### **R)** Suggested Learning Resources:

### (a) Books:

S.	Titles	Author(s)	Publisher and Edition with ISBN
No.			
1.	Machine Learning using Python	Manaranjan Pradhan, U Dinesh Kumar	Wiley, ISBN-10: 8126579900 ISBN-13: 978-8126579907
2.	Introduction to Machine Learning	Jeeva Jose	Khanna Book Publishing Co. (P) ltd, 2020.ISBN-10: 9389139066 ISBN-13: 978-9389139068
3.	Machine Learning for Dummies	John Paul Mueller and Luca Massaron, For Dummies,	For Dummies; 2nd edition,ISBN-10: 1119724015 ISBN-13: 978-1119724018
4.	Machine Learning	Rajeev Chopra	Khanna Book Publishing Co., 2021ISBN-10: 9789386173423 ISBN-13: 978-9386173423
6.	Learn TensorFlow 2.0: Implement Machine Learning and Deep LearningModels with Python	Pramod Singh, Avinashmanure	Apress, 978-1484255605 ISBN-10: 1484255607 ISBN-13: 978-1484255605
7	Artificial Intelligence: Concepts, Techniques and Applications	Alexis Keller	States Academic Press, <b>2022 ISBN</b> -9781649649245
8	Artificial Intelligence: An Introduction	Jacob Pearson	Willford Press 2022 ISBN 9781682860911
9	Fundamentals of Machine Learning	Mia Williams	Willford Press 2022 ISBN 9781682860920
10	Artificial Intelligence: A Modern Approach	Emilia Stones	Larsen and Keller Education 2022 ISBN 9781641728525

#### (b) Online Educational Resources:

- 1. NPTEL Course: Introduction to Machine Learning, Prof. Balaraman Ravindran, IIT Madras
- 2. https://www.tensorflow.org/resources/learn-ml
- 3. https://www.tutorialspoint.com/tensorflow/index.htm
- 4. https://www.javatpoint.com/tensorflow
- 5. https://developers.google.com/machine-learning/crash-course/exercises

Note:

Teachers are requested to check the creative commons license status/ financial implications of the suggested OER, before use by the students.

#### (c) Others:

#### **Data Source:**

- https://archive.ics.uci.edu/ml/machine-learning-databases/auto-mpg/
- https://archive.ics.uci.edu/ml/machine-learning-databases/iris/iris.data
- https://www.kaggle.com/arshid/iris-flower-dataset
- https://www.kaggle.com/rohankayan/years-of-experience-and-salary-dataset

#### S) Course Curriculum Development Team (NITTTR, Bhopal)

- Dr. Sanjay Agrawal (Coordinator)
- Dr. R. K. Kapoor (Co-coordinator)

\*\*\*\*\*

**Course Code** : 2000605C/2000608C/2000611C A) B) **Course Title** : Internet of Things (Advance)

C) **Pre- requisite Course(s)** : IoT (Basics), Computer Networks

**Rationale** D)

> The rise and rise of IoT technologies is redefining business opportunities and process. This has led to a growing need to learn advance skills to remain competitive in the market. Put together, these are a potent combination of technologies that will dictate how our future is written, which is a strong indicator of rewarding job opportunities in those domains. Introduction of the Advanced IoT follows a rigorous curriculum which blends the academic excellence and industry-relevant applications.

This course will be exposed to a breadth of skills which will help students to become multi-faceted software engineers with a deeper understanding of these modern technologies, their applications, and interdependence.

Course Outcomes (COs): After the completion of the course, teachers are expected to ensure the  $\mathbf{E}$ ) accomplishment of following course outcomes by the learners. For this, the learners are expected to perform various activities related to three learning domains (Cognitive, Psychomotor and Affective) in classroom/ laboratory/ workshop/ field/ industry.

#### After completion of the course, the students will be able

- **to-CO-1** Use basic Python features in Programming.
- **CO-2** Use advance Python features in Programming.
- **CO-3** Explain features of Cloud and IoT data storage on it.
- **CO-4** Explain IoT Networking and its application.
- **CO-5** Develop IoT App for the given problem

#### F) **Suggested Course Articulation Matrix (CAM):**

Course		Programme SpecificOutcomes* (PSOs)							
Outcome s(COs)	PO-1 Basic and Discipline Specific Knowledg e	PO-2 Problem Analysi s	PO-3 Design/Deve lopment of Solutions	PO-4 Engineering Tools	PO-5 Engineering Practices for Society, Sustainability and Environment	PO-6 Project Management	PO-7 Life Long Learnin g	PSO-1	PSO-2
CO-1	3	3	2	2	-	2	-		
CO-2	3	3	2	2	=	2	-		
CO-3	1	-	3	2	2	2	2		
CO-4	1	-	2	3	-	2	2		
CO-5	3	3	3	2	2	3	3		

**Legend:** High (3), Medium (2), Low (1) and No mapping (-)

PSOs will be developed by respective programme coordinator at institute level. As per latest NBA guidelines, formulating PSOs

#### **G)** Teaching & Learning Scheme:

	Cours	Cours	Scheme of Study (Hours/Week)						
Boar dof Study	e Code	e		ssroo n ructio n CI )	Lab Instructio n(LI)	Notiona lHours (TW+ SL)	Total Hour s (CI+LI+TW+S L)	Total Credit s(C)	
	2000605 C/200060 8C/20006 11C	IoT (Advance	03	-	04	02	09	05	

#### Legend:

CI: Classroom Instruction (Includes different instructional/implementation strategies i.e. Lecture (L), Tutorial (T), Case method, Demonstrations, Video demonstration, Problem based learning etc. to deliver theoretical concepts)

LI: Laboratory Instruction (Includes experiments/practical performances/ problem-based experiences in laboratory, workshop, field or other locations using different instructional/Implementation strategies)

Notional Hours: Hours of engagement by learners, other than the contact hours for ensuring learning.

TW: Term work (includes assignments, seminars, micro projects, industrial visits, any other student activities etc.)

SL: Self Learning, MOOCS, spoken tutorials, Online educational resources etc.

C: Credits =  $(1 \times CI \text{ hours}) + (0.5 \times LI \text{ hours}) + (0.5 \times Notional hours})$ 

**Note:** TW and SL have to be planned by the teacher and performed by the learner under the continuous guidance and feedback of teacher to ensure outcome of learning.

#### **H)** Assessment Scheme:

			Assessment Scheme (Marks)							
Boar dof Study	Cours e		Theory Assessment (TA)		Term Work & Self- Learning Assessment (TWA		Lab Assessme nt(LA)		+TWA+LA)	
Study	Course Code	Course Course	Progressive Theory Assessment (PTA)	End Theory Assessment (ETA)	Internal	External	Progressive LabAssessment (PLA)	End Laboratory Assessment	Total Marks (TA+TWA+LA)	
	2000605 C/20006 08C/200 0611C	IoT (Advance)	30	70	20	30	20	30	200	

#### Legend:

PTA: Progressive Theory Assessment in class room (includes class test, mid-term test and quiz using online/offline modes)

PLA: Progressive Laboratory Assessment (includes process and product assessment using rating Scales and rubrics)

TWA: Term work & Self Learning Assessment (Includes assessment related to student performance in assignments, seminars, micro projects, industrial visits, self-learning, any other student activities etc.

#### Note:

- · Separate passing is must for progressive and end semester assessment for both theory and practical.
- ETA & ELA are to be carried out at the end of the term/ semester.
- Term Work is to be done by the students under the guidance of internal faculty but its assessment will be done internally (40%) as well as externally (60%). Assessment related to planning and execution of Term Work activities like assignment, micro project, seminar and self-learning is to be done by internal faculty (Internal Assessment) whereas assessment of output/product/ presentation related to these activities will be carried out by external faculty/expert (External Assessment). However, criteria of internal as well as external assessment may vary as per the requirement of respective course. For valid and reliable assessment, the internal faculty should prepare checklist & rubrics for these activities.
- I) Course Curriculum Detailing: This course curriculum detailing depicts learning outcomes at course level and session level and their attainment by the students through Classroom Instruction (CI), Laboratory Instruction

(LI), Term Work (TW) and Self Learning (SL). Students are expected to demonstrate the attainment of Theory Session Outcomes (TSOs) and Lab Session Outcomes (LSOs) leading to attainment of Course Outcomes (COs)
Dession Outcomes (150s) and Lao Bession Outcomes (L50s) reading to attainment of Course Outcomes (C0s)

upon the completion of the course. While curriculum detailing, NEP 2020 related reforms like Green skills, Sustainability, Multidisciplinary aspects, Society connect, Indian Knowledge System (IKS) and others must be integrated appropriately.

### J) Theory Session Outcomes (TSOs) and Units:

Major Theory Session Outcomes (TSOs)	Units	Relevan tCOs
		Number(s)
TSO.1. a. Write the steps to install Python. TSO.1. b. Explain given types of variables in python. TSO.1.c. Explain use and importance of Tuple, Dictionary, operators in python TSO.1. d. Explain use of array in python. TSO.1. e. Explain use of 2-Dimensional Array in python TSO.1. f Explain uses of given type of Conditional statement in python.	<ul> <li>Unit-1.0 Python basics: -</li> <li>1.1 Installation of Python</li> <li>1.2 Variables, Print () function, Escape character sequence and run python Program</li> <li>1.3 Python Tuple, Dictionary, operators</li> <li>1.4 Python arrays, create, reverse and append data into it.</li> <li>1.5 Python 2 Dimensional arrays.</li> <li>1.6 Python Conditional statement.</li> </ul>	CO-1 and CO-5
TSO.2. a. Explain uses of given type of do & whileloops in python  TSO.2. b. Explain working of break, continue and pass statement in python  TSO.2.c. Write the benefits of using OOPmethodology in python.  TSO.2.d.Explain given type of string operation related to python.  TSO.2.e.Explain given function in python  TSO.2.f Explain use of Lambda function in python.	Unit 2. Python Advance: - 2.1 Python Do & while loops 2.2 Python break, continue, pass statements 2.2 Python OOPs Class, Object, Inheritance and Constructor 2.4 Python Strings Replace, Join, Split, Reverse, Uppercase, Lowercase, count, find, split and length 2.5 Python Functions, Built-in functions and user defined functions 2.6 Lambda function and uses	CO-1 and C05
TSO.3.a. Differentiate between Cloud and IoT cloud. TSO.3.b. Explain features of Cloud in IoT environmentTSO.3.c. List features of various types of Cloud TSO.3.d. List features of cloud services like SaaS, PaaS and IaaS TSO.3.f List advantages of cloud data storage. TSO.3.g Explain Arduino architecture and its applications. TSO.3.h Explain Raspberry pi architecture and its applications.	Unit-3.0 Cloud features: - 3.1 Cloud computing and IoT cloud 3.2 Benefits of cloud in IoT 3.3 Types of Cloud public, private and hybrid 3.4 Cloud services like SaaS, PaaS and IaaS 3.5 Cloud connectivity and Data storage on Cloud. 3.6 Arduino: Architecture, Programming, and Applications 3.7 Raspberry Pi Architecture, Programming, and Application basic level for IoT applications	CO-1, CO-2 and CO-5
TSO.4.a. Explain wired network TSO.4.b.Explain short range wireless networkTSO.4.c.Explain M2M communication TSO.4.d.Explain various generation of wireless network TSO.4.e.Explain the importance of LWPAN in IoT TSO.4.f Differentiate between SigFox & LoRaWANTSO.4.g Explain use of NB-IOT (Narrow Band IOT) TSO.4.h Create heterogenous network using RFID.	Unit.4 IoT Networking and Application: - 4.1 Wired and short-range wireless network 4.2 M2M – 2G, 3G, 4G & 5G networks 4.3 LPWAN – Low Power Wide Area Networks 4.4 SigFox & LoRaWAN. 4.5 NB-IOT (Narrow Band IOT) 4.6 RFID and Bar code basics- Components of an RFIDsystem-Data -Tags-Antennas- Connectors-Cables- Readers- encoder/ printers for smart labels- Controllers software 4.7 RFID advantages over Bar codes.	CO-1 and CO-4
TSO.5.a. Identify suitable framework for IoT app development	Unit. 5 IoT App Development: - 5.1 Framework selection for IoT app development	CO-4 and

		CO 5
		CO-5
1		

Major Theory Session Outcomes (TSOs)	Units	Relevan tCOs Number(s)
TSO.5.b. Identify various stages of selected app	5.2 Identify stages of app to be developed.	
TSO.5.c. Develop the app.	5.3 Develop, Implement, and Deploy the App	
TSO.5.d. Implement and deploy the app	5.4 Testing and Integration 5.5 Maintain and improve	
TSO.5.e Maintain and improve the app based on the feedback	•	

**Note:** One major TSO may require more than one Theory session/Period.

### $K)\ \ Suggested\ Laboratory\ (Practical)\ Session\ Outcomes\ (LSOs)\ and\ List\ of\ Practical\ (2000608C):$

Practical/Lab Session Outcomes (LSOs)	S. No.	Laboratory Experiment/Practical Titles	Relevant COs Number(s)
LSOs 1.1 Python installation LSOs 1.2 Prepare and run python program on given problem LSOs 1.3 Prepare python program on Dictionary, Tuple and operators. LSOs 1.4 Prepare program on arrays LSOs 1.5 Prepare a program on 2-dimensional array LSOs 1.6 Create program on conditional statement	1.	<ol> <li>1.1 Install given version of Python on the computer system.</li> <li>1.2 Prepare a python program using print() function and run it.</li> <li>1.3 Access given value from the tuple</li> <li>1.4 Print the given value of key from the dict.</li> <li>1.5 Write a Python program to create an array of 5 integers and display the array items. Access individual element through indexes</li> <li>1.6 Write a Python program which takes two digits m (row) and n (column) as input and generates a two-dimensional array.</li> <li>1.7 Write a python program to check whether person is eligible for voting or not. (accept age from the user)</li> <li>1.8 Write a python program to check whether the entered number is even or odd.</li> <li>1.9 Write a python program to check whether entered number is divisible by another entered number.</li> <li>1.10 Write a python program to display "Yes" is entered number is divisible by 5 otherwise display "No"</li> </ol>	CO-1
LSOs 2.1 Prepare python program on Do & while loopsLSOs 2.2 Prepare python program on break and continue statement.  LSOs 2.3 Prepare Python program using break and continue statements  LSOs 2.4 prepare python program using OOP  LSOs 2.5 Prepare Python program using functions	2.	<ul> <li>2.1 Prepare a python program which can print first 10 even and odd numbers using while statement</li> <li>2.2 Write a python program which can print first 10 integers and its square using while/for loop.</li> <li>2.3 Write a python program which can print sum of first 10 natural numbers using while/for loop.</li> <li>2.4 Write a python program which can identify the prime number between the range given using while/for loop.</li> <li>2.5 Consider a situation where you want to iterate over a string and want to print all the characters until a letter 'e' or 's' is encountered. It is specified</li> </ul>	CO-2

Practical/Lab Session Outcomes (LSOs)	S. No.	Laboratory Experiment/Practical Titles	Relevant COs Number(s)
		that you have to do this using loop and only one loop is allowed to use.  2.6 Consider the situation when you need to write a program which prints the number from 1 to 10 and but not 6. It is specified that you have to do this using loop and only one loop is allowed to use.  2.7 Create a Class with instance attributes  2.8 Create a Vehicle class without anyvariables and methods  2.9 Write a Python function to find the Max of three numbers.  2.10 Write a Python program to reverse a string.	
LSO 3.1 Signup for free cloud storage LSO 3.2 Store data into cloud and retrieve it.	3.	<ul><li>3.1 Create a free cloud account</li><li>3.2 Store data on cloud and retrieve it</li></ul>	CO-3
LSO 4.1 Design various types of network cablesLSO 4.2 Connect computer in LAN. LSO 4.3 Connect devices using wireless networkLSO 4.4 Connect machine with machine LSO 4.5 Connect devices using IEEE 802LSO 4.6 Connect devices using LPWAN LSO 4.7 Connect devices using RFID	4	4.1 Study of different types of Network cables and Practically implement the crosswired cable and straight through cable using clamping tool. 4.2 Connect the computers in Local Area Network 4.3 Connect 2 or more devices using Bluetooth 4.4 Connect 2 or more devices using infrared 4.5 Connect 2 more machine using m2m 4.6 Connect 2 or more different devices using access point 4.7 Connect 2 devices using LPWAN (SmartMeter) 4.8 Connect 2 or more devices using RFID	CO-4
LSO 5.1 Develop a IoT app LSO 5.2 Develop IoT applications using smartphones.	5.	5.1 Identify a problem and develop an app 5.2 Building a temperature monitoring system using sensors and Smartphone	CO-5

- L) Suggested Term Work and Self Learning (2000611C): Some sample suggested assignments, micro projectand other activities are mentioned here for reference.
  - **a. Assignments**: Questions/Problems/Numerical/Exercises to be provided by the course teacher in line with the targeted COs.

#### b. Micro Projects:

- 1. Prepare a report on Python programming language.
- 2. Develop a small software in python to solve a IoT data analysis.
- 3. Create a id on free cloud storage and share data on it for others.
- 4. Create a heterogenous network and connect different dives.
- 5. Create a an IoT app for the identified problem

#### c. Other Activities:

1. Seminar Topics: - "Future of wireless network."

- 2. "Smart electricity billing", "Cloud computing and IoT"
- 3. Visit to industry for IoT implementation in industrial process.
- 4. Reading RFID cards using 8051- RFID in the supply chain- Vehicles parking using RFID- library managementsystem- electronic toll payment- smart shipping containers fleet monitoring and management.
- 5. Building IoT Applications like pressure, air quality, temperature and motion detector using Arduino and raspberry-pi Universal boards.
- 6. Surveys of market for availability of various types of network devices and its pricing.
- 7. Product Development: Development of projects for real life problem solution app.
- 8. Software Development: Using Python

#### d. Self-learning topics:

- 1. Deeper knowledge in Python features
- 2. Network devices and its capabilities
- 3. Advantages of IoT implementations
- M) Suggested Course Evaluation Matrix: The course teacher has to decide and use appropriate assessment strategy and its weightage in theory, laboratory and Term Work for ensuring CO attainment. The response/performance of each student in each of these designed activities is to be used to calculate CO attainment.

				Course Ex	aluation				
	Course Evaluation Matrix								
	GEN A	4 (FE) A \ aleate	75 77			T 1 A	4 /T A >#		
	Theory Asses	ssment (TA)**	Term Work Assessment (TWA)			Lab Asses	sment (LA)#		
	Progressiv	End	Term	Work & Se	lf_				
	eTheory	Theory	Term		<b>11</b> -				
COs	Assessment	Assessment	Learning			Progressive	End		
	(PTA)	(ETA)		Assessment			Laboratory		
	Class/Mid	(====)	Assignment	Micro	Other	Assessment	Assessment		
	Sem Test		s	Project	Activities	(PLA)	(ELA)		
				S	*				
CO-1	10%	10%	20%		33%	10%	20%		
CO-2	15%	10%	20%		33%	15%	20%		
CO-3	30%	30%	20%		34%	15%	20%		
CO-4	20%	30%	20%	50%		30%	20%		
CO-5	25%	20%	20%	50%		30%	20%		
Total	30	70	20	20	10	20	30		
Mark			l	50					
S									

#### Legend:

- \*: Other Activities include self-learning, seminar, visits, surveys, product development, software development etc.
- \*\*: Mentioned under point- (N)
- #: Mentioned under point-(O)

#### Note:

- The percentage given are approximate
- In case of Micro Projects and End Laboratory Assessment (ELA), the achieved marks will be equally divided in all those COs mapped with total experiments.
- For CO attainment calculation indirect assessment tools like course exit survey need to be used which comprises of questions related to achievement of each COs.

N) Suggested Specification Table for End Semester Theory Assessment: Specification table represents thereflection of sample representation of assessment of cognitive domain of full course.

Unit Title and Number	Total Classroo	Relevan tCOs	Total Mark		ETA (Marks)	
	m Number Instructio n(CI) Hour s	S	Remembe r(R)	Understandin g(U)	Applicatio n& above (A)	
Unit-1. Python basics	5	CO1	7	2	2	3
Unit-2. Python Advance	5	Co1, CO2	7	2	2	3
Unit-3. Cloud features	14	CO3	21	8	8	5
Unit-4. Networking and Application	14	CO4, C03	21	5	7	9
Unit-5. IoT Applications	10	CO5, CO3 andCO4	14	3	6	5
Total Marks	48		70	20	25	25

Note: Similar table can also be used to design class/mid-term/ internal question paper for progressive assessment.

### O) Suggested Assessment Table for Laboratory (Practical):

				PLA/EL	A
SN	Laboratory Practical Titles	Relevant	Perfor	mance	Viva
511	Laboratory Fractical Fittes	COs Number(s)	PRA* (%)	PDA* * (%)	- Voce (%)
1.	Install given version of Python the computer system.	CO-1	70	20	10
2.	Prepare a python program using print() function and run it.	CO-1	60	30	10
3.	Access given value from the tuple	CO-1	60	30	10
4.	Print the given value of key from the dict.	CO-1	60	30	10
5.	Write a Python program to create an array of 5 integers and display the array items. Access individual element through indexes	CO-1	60	30	10
6.	Write a Python program which takes two digits m (row) and n (column) as input and generates a two-dimensional array.	CO-1	60	30	10
7.	Write a python program to check whether person is eligible for voting or not. (accept age from the user)	CO-1	60	30	10
8.	Write a python program to check whether the entered number is even or odd.	CO-1	60	30	10
9.	Write a python program to check whether entered number is divisible by another entered number.	CO-1	60	30	10
10.	Write a python program to display "Yes" is entered number is divisible by 5 otherwise display "No"	CO-1	60	30	10
11.	Prepare a python program which can print first 10 even and odd numbers using while statement	CO-2	60	30	10

12	2.	Write a python program which can print first 10 integers and its	CO-2	60	30	10
		square using while/for loop.				

				PLA/EL	
SN	Laboratory Practical Titles	Relevant		rmance	Viva-
511	Zasoratory Tractical Tracts	COs	PRA	PDA*	Voce
		Number(s)	*	*	(%)
10	With the state of	GO 2	(%)	(%)	10
13.	Write a python program which can print sum of first 10 natural numbers using while/for loop.	CO-2	60	30	10
14.	Write a python program which can identify the prime number between the range given using while/for loop.	CO-2	60	30	10
15.	Consider a situation where you want to iterate over a string and want to print all the characters until a letter 'e' or 's' is encountered. It is specified that you have to do this using loop and only one loop is allowed to use.	CO-2	60	30	10
16.	Consider the situation when you need to write a program which prints the number from 1 to 10 and but not 6. It is specified that you have to do this using loop and only one loop is allowed to use.	CO-2	60	30	10
17.	Create a Class with instance attributes	CO-2	60	30	10
18.	Create a Vehicle class without any variables and methods	CO-2	60	30	10
19.	Write a Python function to find the Max of three numbers.	CO-2	60	30	10
20.	Write a Python program to reverse a string.	CO-2	60	30	10
21.	Create a free cloud account	CO-3	70	20	10
22.	Store data on cloud and retrieve it.	CO-3	60	30	10
23.	Study of different types of Network cables and Practically implement the cross-wired cable and straight through cable using clamping tool.	CO-4	70	20	10
24.	Connect the computers in Local Area Network	CO-4	70	20	10
25.	Connect 2 or more devices using Bluetooth	CO-4	70	20	10
26.	Connect 2 or more devices using infrared	CO-4	70	20	10
27.	Connect 2 more machine using m2m	CO-4	70	20	10
28.	Connect 2 or more different devices using access point	CO-4	70	20	10
29.	Connect 2 devices suing LPWAN (Smart Meter)	CO-4	70	20	10
30.	Connect 2 or more devices using RFID	CO-4	70	20	10
31.	Identify a problem and develop an app	CO-5	70	20	10
gond:	1	<u> </u>	1	l	1

#### Legend:

PRA\*: Process Assessment

PDA\*\*: Product Assessment

**Note:** This table can be used for both end semester as well as progressive assessment of practical. Rubrics need to be prepared by the course teacher for each experiment/practical to assess the student performance.

P) Suggested Instructional/ Implementation Strategies: Different Instructional/ Implementation Strategies may be appropriately selected, as per the requirement of the content/outcome. Some of them are Improved Lecture, Tutorial, Case Method, Group Discussion, Industrial visits, Industrial Training, Portfolio Based Learning, Role Play, Live Demonstrations in Classrooms, Lab, Field, Information and Communications Technology (ICT) Based Teaching Learning, Blended or flipped mode, Brainstorming, Expert Sessions, Video Clippings, Use of Open Educational Resources (OER), MOOCs etc.

#### Q) List of Major Laboratory Equipment, Tools and Software:

S.	Name of Equipment,	Broad Specification	Relevant
No.	Toolsand Software	Specification s	Experiment/Practic alNumber
1	Python software	Openly available as per instruction	As mentioned above list
2	Cables connecters and crimping tools	Cat 6e cable, RJ-45 connectors and Crimping Tool	-
3	Bluetooth and infrared devices	Any mobile and wireless keyboard and mouse	
4	IoT free cloud	Free available	
5	Smart devices	Like meters, bulbs etc.	-
6	Wireless access point	Wireless router or access point	
8	Arduino development board	Arduino Uno and Arduino Nano.	
6	Raspberry Pi	Raspberry Pi 4/ Raspberry Pi 3/ Raspberry Pi 2	

#### **R)** Suggested Learning Resources:

#### (a) Books:

S. No.	Titles	Author(s)	Publisher and Edition with ISBN
1	Let Us Python	Kanetkar Yashavant	BPB Publications ISBN: 9789388511568, 9789388511568
2	IOT (Internet of things) and Its Application	P K Pandey	T Balaji Publication (1 January 2020) ISBN- 10:8194136385 ISBN-13: 978-8194136385
3	Raspberry Pi Cookbook: Software and Hardware Problems and Solutions	Simon Monk	Shroff/O'Reilly; Third edition (4 October 2019) ISBN-10: 9352139267 ISBN-13: 978- 9352139262
4	Raspberry Pi Cookbook: Software and Hardware Problems and Solutions,	Simon Monk	Shroff/O'Reilly; Third edition (4 October 2019) ISBN-10: 9352139267 ISBN-13: 978- 9352139262
5	Cloud Computing: Concepts, Technology & Architecture	Erl	Pearson Education India; 1st edition (1 January 2014) ISBN-10: 9332535922 ISBN-13: 978-9332535923
6.	Fundamentals of Internet of Things	Eden Scott	States Academic Press 2023 ISBN 9781649649235

7	Internet of Things	Alaina Wilson	Murphy & Moore Publishing 2023 ISBN 9781649872731			
8	Principles of Internet of Things	Hallie Parker	Larsen and Keller Education 2023 ISBN 9781641728312			

#### (b) Online Educational Resources:

- 1. nptel.iitm.ac.in/courses/.../IIT.../lecture%2023%20and%2024.htm
- 2. en.wikipedia.org/wiki/Shear\_and\_moment\_diagram
- 3. www.freestudy.co.uk/mech%20prin%20h2/stress.pdf
- 4. www.engineerstudent.co.uk/stress\_and\_strain.html
- 5. https://www.iit.edu/arc/workshops/pdfs/Moment\_Inertia.pdf
- 6. https://www.veritis.com/blog/aws-vs-azure-vs-gcp-the-cloud-platform-of-your-choice/
- 7. https://wiki.python.org/moin/TimeComplexity
- 8. www.engineerstudent.co.uk/stress\_and\_strain.html
- 9. https://www.iit.edu/arc/workshops/pdfs/Moment\_Inertia.pdf
  Amini, P. (2014). Sulley: Pure Python fully automated and unattended fuzzing frame- work.
  <a href="https://github.com/OpenRCE/sulley">https://github.com/OpenRCE/sulley</a>

Note:

Teachers are requested to check the creative commons license status/ financial implications of the suggested OER, before use by the students.

#### (c) Others:

- 1. Learning Packages
- 2. Users' Guide
- 3. Manufacturers' Manual
- 4. Lab Manuals

#### S) Course Curriculum Development Team (NITTTR, Bhopal)

Dr. M. A. Rizvi (Coordinator)

\*\*\*\*\*

A) Course Code : 2000605D/2000608D/2000611D

B) Course Title : Drone Technology (Advanced)

C) Pre- requisite Course(s) : Drone Technology (Basics)

D) Rationale

In previous semester, a course in drone technology broadly discussed about basic principles, functions and interface of different components and design simple drone structure. In order to understand the successive development of drones / UAVs in terms of their geometric structure, working methodology and navigation control etc., so it is important to study the advanced course on Drone Technology. This course includes the study of Static and dynamic force analysis on drone, advance flying features, navigation control, maintenance and advance applications of different types of drone.

E) Course Outcomes (COs): After the completion of the course, teachers are expected to ensure the accomplishment of following course outcomes by the learners. For this, the learners are expected to perform various activities related to three learning domains (Cognitive, Psychomotor and Affective) in classroom/laboratory/workshop/field/industry.

### After completion of the course, the students will be able to-

- **CO-1** Apply the concept of engineering mechanics for stability of drone.
- **CO-2** Design the structure of drone using GPS module and thermal Image camera.
- **CO-3** Operate drone using advance flight controller board.
- **CO-4** Perform drone maintenance and assembly.
- **CO-5** Use drone in advance applications like precision agriculture, security, IoT, etc.

#### F) Suggested Course Articulation Matrix (CAM):

Course	Programme Outcomes(POs)								Programme SpecificOutcomes* (PSOs)	
Outcome s(COs)	PO-1 Basic and Disciplin eSpecific Knowledge	PO-2 Problem Analysi s	PO-3 Design/ Development of Solutions	PO-4 Engineering Tools	PO-5 Engineering Practices for Society, Sustainability and Environment	PO-6 Project Management	PO-7 Life Long Learning	PSO-1	PSO-2	
CO-1	3	-	-	=	=	-	-			
CO-2	2	2	-	3	3	-	-			
CO-3	2	2	3	3	=	-	-			
CO-4	3	-	-	3	-	-	-			
CO-5	-	2	2	-	-	3	2			

Legend: High (3), Medium (2), Low (1) and No mapping (-)

<sup>\*</sup> PSOs will be developed by respective programme coordinator at institute level. As per latest NBA guidelines, formulating PSOs isoptional

#### **G)** Teaching & Learning Scheme:

Boar	Cours	Cours e Title	Scheme of Study (Hours/Week)							
dof Study	e Code		Instr	sroo n ructio n CI )	Lab Instructio n(LI)	Notiona lHours (TW+ SL)	Total Hour s (CI+LI+TW+ SL)	Total Credit s(C)		
	20006 05D/2 00060 8D/20 00611 D	Drone Technolog y (Advance)	03	-	04	02	09	05		

#### Legend:

CI: Classroom Instruction (Includes different instructional/implementation strategies i.e. Lecture (L), Tutorial (T), Case method, Demonstrations, Video demonstration, Problem based learning etc. to deliver theoretical concepts)

LI: Laboratory Instruction (Includes experiments/practical performances /problem-based experiences in laboratory, workshop, field or other locations using different instructional/Implementation strategies)

Notional Hours: Hours of engagement by learners, other than the contact hours for ensuring learning.

TW: Term Work (includes assignments, seminars, micro projects, industrial visits, any other student activities etc.)

SL: Self Learning, MOOCs, spoken tutorials, online educational resources etc.

C: Credits =  $(1 \times CI \text{ hours}) + (0.5 \times LI \text{ hours}) + (0.5 \times Notional hours})$ 

**Note:** TW and SL have to be planned by the teacher and performed by the learner under the continuous guidance and feedbackof teacher to ensure outcome of learning.

#### H) Assessment Scheme:

	Course Code	Cours e Title	Assessment Scheme (Marks)							
Boar dof Stud y			Theory Assessment (TA)		Term Work & Self- Learning Assessment(TWA)		Lab As nt	-TWA+L		
			Progressive Theory Assessment (PTA)	End Theory Assessment (ETA)	Internal	External	Progressive LabAssessment (PLA)	End Laboratory Assessment	Total Marks (TA+TWA+LA)	
	2000605 D/20006 08D/200 0611D	Drone Technology (Advance)	30	70	20	30	20	30	200	

#### Legend:

PTA: Progressive Theory Assessment in class room (includes class test, mid-term test and quiz using online/offline modes)

PLA: Progressive Laboratory Assessment (includes process and product assessment using rating Scales and rubrics)

TWA: Term work & Self Learning Assessment (Includes assessment related to student performance in assignments, seminars, micro projects, industrial visits, self-learning, any other student activities etc.

#### Note:

Congreta	noccina	ic muct	forr	ro graccina	and and	comostor	assessment	for	both t	haami	and.	prostical
Separate	passing	, is must	101	Jiogressive	and end	semester	assessment	IOI	bour u	пеогу	anu	practical.

☐ ETA & ELA are to be carried out at the end of the term/ semester.

Term Work is to be done by the students under the guidance of internal faculty but its assessment will be done **internally (40%)** as well as **externally (60%)**. Assessment related to planning and execution of Term Work activities like assignment, micro project, seminar and self-learning is to be done by internal faculty (Internal Assessment) whereas assessment of output/product/ presentation related to these activities will be carried out by external faculty/expert (External Assessment). However, criteria of internal as well as external assessment may vary as per the requirement of respective course. For valid and reliable assessment, the internal faculty

should prepare checklist & rubrics for these activities.

I) Course Curriculum Detailing: This course curriculum detailing depicts learning outcomes at course level and session level and their attainment by the students through Classroom Instruction (CI), Laboratory Instruction(LI), Term Work (SW) and Self Learning (SL). Students are expected to demonstrate the attainment of TheorySession Outcomes (TSOs) and Lab Session Outcomes (LSOs) leading to attainment of Course Outcomes (COs)upon the completion of the course. While curriculum detailing, NEP 2020 related reforms like Green skills, Sustainability, Multidisciplinary aspects, Society connect, Indian Knowledge System (IKS) and others must be integrated appropriately.

#### **J)** Theory Session Outcomes (TSOs) and Units:

Maj	or Theory Session Outcomes (TSOs)	Units	Relevant COs Number (s)	
TSO 1a. TSO 1b. TSO 1c. TSO 1d. TSO 1e. TSO 1f.	Draw free body diagram of quadcopter drone.  Determine centroid of given drone structure.  Determine center of gravity of different drone structure.  Analyze different types of force acting drone system.  Differentiate between static and dynamic force analysis.  Explain how gyroscopic motion keepsdrone balanced and hovering.	Unit-1.0 Engineering mechanics for Dronetechnology  1.1 Drone Mechanics  • Free body diagram of drone  • Method of finding resultant of force system  • Equilibrium of coplanar force system  1.2 Center of Gravity  • Centroid of plane figure  • Center of gravity of solid bodies  1.3 Force analysis in drone  • Force analysis in drone  • Forces of flight  • Principle axes and rotation of aerial systems  1.4 Dynamics of machine  • Static and dynamic force analysis  • Gyroscopic motions	CO-1	
TSO  2a.TSO  2b.  TSO 2c. TSO 2d.  TSO 2f.	Describe properties and application of smart materials use in UAV frame.  Calculate the diameter of the propeller for given drone frame size.  Determine size of quadcopter frame and diameter of propeller of drone  Describe working of GPS and its hardware interfacing.  Write steps to interface GPS module for drone navigation.  Describe different RF blocks and antennas used in RF transmitter and receiver.	Unit-2.0 Drone Frame and components  2.1 Drone frame design  Calculation principle for drome frame sizes  Quadcopter frame design  Smart materials for UAV frame Green material uses in drone  2.2 Advance Drones component  GPS, Interfacing of GPS hardware  Thermal and chemical sensor  Tilt and LiDAR sensor  2.3 RF transmitter and receiver  RF blocks  RF antennas  2.4 Micro-electromechanical systems (MEMS) based sensor  2.5 HD and thermal Image camera	CO-2	
TSO 3a.	Identify features and specifications of FCBuse in different application	Unit-3.0 Advance flight controller Board (FCB)	CO-3	

Maj	jor Theory Session Outcomes (TSOs)	Units	Relevant COs Number (s)
TSO 3b. TSO 3c.TSO 3d. TSO 3e.TSO 3f.	Explain ports of any given advance flightcontroller board.  Write steps of software installation of flight controller board.  Describe installation and calibration steps of radio telemetry with FCB.  Write steps of calibration of accelerometer and ESC with FCB.  Describe interfacing of GPS with FCB.	3.1 Specification and ports of FCB  3.2 Software for FCB  Software installation  3.3 Radio Communication with FCB  Installation of Radio Telemetry  Radio Calibration with FCB  3.4 Calibration of accelerometer  3.5 Calibration of ESC  3.6 Interface of motor with FCB using ESC  3.7 GPS interface with FCB  3.8 Safety features of advance FCB	
TSO 4a.TSO 4b. TSO 4c.TSO 4d.	Describe challenges comes in drone maintenance.  Describe measuring devices and instrument use in drone maintenance.  Describe measuring instrument used to measure electrical parameters in drone.  Write sequence of steps use in assembling of drone.	Unit-4.0 Maintenance and assembling of Drone  4.1 Need and scope of drone maintenance  4.2 Types of maintenance  4.3 Routine drone maintenance and its checklist  • Recording basic details  • Structural inspection  • Battery check  • Software/firmware  4.4 Types of measuring instrument use in drone maintenance  4.5 Measurement of different electrical parameters related with drone hardware  4.6 Assembly of drones  • Concept of interchangeability  • Principle of gauging and their applicabilityin drone assembly  • Parameters and profile measurements of standard propellers  • Concepts of drone assembly using 3D modeling	CO-4
TSO 5a.TSO 5b. TSO 5c.	Describe function of autonomous drone using AI.  Describe IoT enable UAV for surveillanceand data gathering.  Explain drone applications based on cost saving, enhanced efficiency and profitability aspects.	Unit-5.0 Advance Drone Application  5.1 Application of AI in Drone Technology 5.2 IoT and Computer vision integrated Drone 5.3 Drone interface with smart-phone 5.4 Drone Applications in  Military Precision Agriculture	CO-5

**Note:** One major TSO may require more than one theory session/period.

# $K)\ \ Suggested\ Laboratory\ (Practical)\ Session\ Outcomes\ (LSOs)\ and\ List\ of\ Practical\ (2000608D):$

Practical/Lab Session Outcomes (LSOs)	S. No.	Laboratory Experiment/Practical Titles	Relevant COs Number(s
LSO 1.1 Use the force of gravity to compute the centre of gravity for a given drone structure.	1.	Determine Centre of gravity of different done structure.	CO-1
LSO 2.1 Develop skills of observation and interpreting phenomenal changes on Drone model for stability and hovering.	2.	Demonstrate gyroscopic effect on a drone model	CO-1
LSO 3.1 Draw various frame to be required in designing drone structure.  LSO 3.2 Use Measuring instrument in designing drone frame.  LSO 3.3 Choose suitable materials for making drone frame	3.	Compare different types of airframe structure like quadcopter frame (plus shape, cross shape and H-shape), hexacopter frame (hexa + and hexa S).	CO-2, CO- 4
LSO 4.1 Identify and measure the condition of sensors. LSO 4.2 Interface Tilt and LiDAR sensors in drone.	4.	Test Tilt and LiDAR sensors and their characteristics with Microcontroller based Flight controller board.	CO-2
LSO 5.1 Identify different component of GPS module LSO 5.2Measure and use signals from GPS moduleto determine latitude & longitude. LSO 5.3 Diagnose problems using appropriate instruments/tools related to GPS navigation.	5.	Demonstrate the interfacing of GPS module to drone navigation.	CO-2, CO- 3
LSO 6.1 Measure characteristics of HD and thermalImage camera.  LSO 6.2 Diagnose common problems related to HD and thermal Image camera.	6.	Test HD and thermal Image camera and their characteristics.	CO-2
LSO 7.1 Identify the characteristics of RF circuitblocks like amplifier, and filters.  LSO 7.2 Identity different antennas used.  LSO 7.3 Operate drone using RC transmitter and receiver.	7.	Identify, configure and operate 433MHz and 2.4 GHz RC transmitter and receiver.	CO-2
LSO 8.1 Test the different peripheral interconnections with FCB LSO 8.2 Troubleshoot advance Flight control board (FCB)	8.	Programming and configure of parameters in flight control board (FCB).	CO-3
LSO 9.1 Configure radio communication device tocontrol drones.  LSO 9.2 Operate drone using RC transmitter and receiver.	9.	Test and perform communication of advance Flight control board with RF transceiver.	CO-3, CO- 2
LSO 10.1 Measure various parameters of GPS system LSO 10.2 Interface GPS system with flight controller board.	10.	Test and perform communication of Flight control board (FCB) with GPS	CO-3, CO- 2
LSO 11.1 Configure HD and thermal image camera with drone.  LSO 11.2 Demonstrate use of HD and thermal image camera with FCB	11.	Test and troubleshoot HD and thermal image camera with advance FCB in drone.	CO-3, CO- 2

LSO 12.1 Measure voltage, current frequency using Digital Multimeter  LSO 12.2 Measure peak to peak voltage, time period, and duty cycle using DSO	12.	Measure various electric parameters in drone hardware	CO-4
and			
waveform generator.			

Practical/Lab Session Outcomes (LSOs)	S. No.	Laboratory Experiment/Practical Titles	Relevant COs Number(s)
LSO 12.3 Measure unknown frequency and its level using spectrum analyzer.			
LSO 13.1 Inspect drone as per the given checklist LSO 13.2 Diagnose drone problems after flying of 50 and 100hrs	13.	Perform preventive maintenance of drone components	CO-4
LSO 14.1 Perform dismantle process of drone. LSO 14.2 perform services need for operation LSO 14.3 Check and Install different parts of thedrone system. LSO 14.4 Assemble drone component.	14.	Dismantle and service of different parts of drone system	CO-4

- L) Suggested Term Work and Self Learning (2000611D): Some sample suggested assignments, micro projectand other activities are mentioned here for reference.
  - **a. Assignments**: Questions/Problems/Numerical/Exercises to be provided by the course teacher in linewith the targeted COs.

## b. Micro Projects:

- 1. Prepare maintenance report for small UAV.
- 2. Survey nearby electronics shop and Prepare report on types of drone frames and drone sensors available and its specification.
- 3. Prepare report of surveying & mapping of our institute using drone with HD and thermal image camera.
- 4. Prepare report on land and crops quality of nearby agriculture field using drone.
- 5. Prepare report on Identify and select different application drones like agriculture, Surveillance, Inspections and gathering Information for disaster management.
- 6. Download 5 videos on advance FCB of drone design. Watch them and write report on it.
- 7. Market survey on different types of FCB, its specification and specific application and prepare report.
- 8. Develop mission completion drone with the help of GPS based Advance FCB.

#### c. Other Activities:

- 1. Seminar Topics-Drone stability using gyroscopic motion, Quadcopter frame, Green material use in drone design, GPS based drones, types of HD and thermal Image camera, Safety features in advance drone, Drone Assembling, Military drone.
- 2. Visits: Visit nearby small industry, Drone institute facilities. Prepare report of visit with special comments of advance drone technology used, material used, cost of printed component.
- 3. Surveys: Survey nearby electronics shop and Prepare report of list of advance drone components and its specification.
- 4. Product Development
- 5. Software Development

#### d. Self-learning topics:

- 1. Different types Drones frame
- 2. Overview of GPS technology
- 3. Different types of HD and thermal Image camera
- 4. Safety features in Drone
- 5. Advance drone application

M) Suggested Course Evaluation Matrix: The course teacher has to decide and use appropriate assessment strategy and its weightage in theory, laboratory and Term Work for ensuring CO attainment. The response/performance of each student in each of these designed activities is to be used to calculate CO attainment.

	Course Evaluation Matrix								
	Theory Asses	ssment (TA)**	Term W	ork Assess	ment (TWA)	Lab Assessment (LA)#			
COs	Progressiv eTheory Assessment (PTA)	End Theory Assessment (ETA)	Term	Work & Se Learning Assessmen		Progressive Lab	End Laboratory		
	Class/Mid		Assignment	Micro	Other	Assessment	Assessment		
	Sem Test		S	Project	Activities*	(PLA)	(ELA)		
				S					
CO-1	15%	15%	20%	20%	20%	25%	25%		
CO-2	20%	20%	20%	20%	20%	25%	25%		
CO-3	25%	25%	20%	20%	20%	25%	25%		
CO-4	25%	25%	20%	20%	20%	25%	25%		
CO-5	15%	15%	20%	20%	20%	-	-		
Total	30	70	20	20	10	20	30		
Mark s				50					

#### Legend:

\*: Other Activities include self- learning, seminar, visits, surveys, product development, software development etc.

\*\*: Mentioned under point- (N)

#: Mentioned under point-(O)

#### Note:

The percentage given are approximate

- In case of Micro Projects and End Laboratory Assessment (ELA), the achieved marks will be equally divided in all those COs mapped with total experiments.
- ☐ For CO attainment calculation indirect assessment tools like course exit survey need to be used which comprises of questions related to achievement of each COs.

N) Suggested Specification Table for End Semester Theory Assessment: Specification table represents the reflection of sample representation of assessment of cognitive domain of full course.

Unit Title and Number	Total Classroo	Relevan tCOs	Total Mark	ETA (Marks)			
	m Instructio n(CI) Hour s	Number (s)	S	Remembe r(R)	Understandin g(U)	Applicatio n& above (A)	
Unit 1.0 Engineering mechanicsfor Drone Technology	8	CO-1	12	04	04	04	
Unit 2.0 Drone frame and components	10	CO-2	14	04	04	06	
Unit 3.0 Advance Flight Controller Board	12	CO-3	16	04	06	06	
Unit 4.0 Maintenance and assembling of drone	10	CO-4	16	04	06	06	
Unit 5.0 Advance Drone Application	8	CO-5	12	04	04	04	
Total Marks	48		70	20	24	26	

Note: Similar table can also be used to design class/mid-term/ internal question paper for progressive assessment.

## O) Suggested Assessment Table for Laboratory (Practical):

S. No.	Laboratory Practical	Relevant COs			
	Titles	Number(s	Perfo PRA *	rmance PDA*	Viva - Voc
			(%)	(%)	e (%)
1.	Determine Centre of gravity of different done structure.	CO-1	50	40	10
2.	Demonstrate gyroscopic effect on a drone model	CO-1	40	50	10
3.	Compare different types of airframe structure like quadcopter frame (plus shape, cross shape and H-shape), hexacopter frame (hexa + and hexa S).	CO-2	50	40	10
4.	Test Tilt and LiDAR sensors and their characteristics with Microcontrollerbased Flight controller board.	CO-2	50	40	10
5.	Demonstrate the interfacing of GPS module to drone navigation.	CO-2, CO-	50	40	10
6.	Test HD and thermal Image camera and their characteristics.	CO-2	50	40	10
7.	Identify, configure and operate 433MHz and 2.4 GHz RC transmitter and receiver.	CO-2	60	30	10
8.	Programming and configuration of parameters in flight control board (FCB).	CO-3	60	30	10
9.	Test and perform communication of advance Flight control board with RF transceiver.	CO-3, CO- 2	60	30	10
10.	Test and perform communication of Flight control board (FCB) with GPS	CO-3, CO- 2	60	30	10
11.	Test and troubleshoot HD and thermal image camera with advance FCB in drone.	CO-3, CO- 2	60	30	10
12.	Measure various electric parameters in drone hardware	CO-4	40	50	10
13.	Perform preventive maintenance of drone components	CO-4	60	30	10
14.	Dismantle and service of different parts of drone system	CO-4	60	30	10

#### Legend:

PRA\*: Process Assessment

PDA\*\*: Product Assessment

**Note:** This table can be used for both end semester as well as progressive assessment of practical. Rubrics need to be prepared by the course teacher for each experiment/practical to assess the student performance.

P) Suggested Instructional/Implementation Strategies: Different Instructional/ Implementation Strategies may be appropriately selected, as per the requirement of the content/outcome. Some of them are Improved Lecture, Tutorial, Case Method, Group Discussion, Industrial visits, Industrial Training, Portfolio Based Learning, Role Play, Live Demonstrations in Classrooms, Lab, Field, Information and Communications Technology (ICT) Based Teaching Learning, Blended or flipped mode, Brainstorming, Expert Sessions, Video Clippings, Use of Open Educational Resources (OER), MOOCs etc.

# Q) List of Major Laboratory Equipment, Tools and Software:

S. No.	Name of Equipment, Tools andSoftware	Broad Specification s	Relevant Experiment/Practical Number
1.	Drone Frame	Tricopter/Quadcopter/Hexacopter	1-15
2.	Propellers	15 X 5.5 CW/Others	1-15
3.	GPS module	M8N Series	1-15
4.	Drone Camera	15-20 Megapixel	1-15
5.	Camera Gimble	3 Axis feature, 360 Degree movement	1-15
6.	Tilt Sensor	8-30 volt	1-15
7.	LiDER sensor	Range 75m to 200m	1-15
8.	Battery	Lithium Polymer Battery,8000 to 10000 mAh	1-15
9.	Motor	BLDC, 370kv	1-15
10.	Electronic speed Controller (ESC)	40 Amp	1-15
11.	Flight Controller Board	CC3D/Pixhawk/Others	1-15
12.	Transmitter and Receiver for radio signal	10 Channels and more, 2.4 GHz & 5.8 GHz	1-15
13.	Embedded system for AI application on UAV	Open Source Jetson Baseboard /Others	1-15

## **R)** Suggested Learning Resources:

## (a) Books:

S.	Title	Author (s)	Publisher and Edition with ISBN
No.	S		
1.	Make: DIY Drone and Quadcopter Projects: A Collection of Drone-Based Essays, Tutorials, and Projects	Editors of Make	Shroff/Maker Media, First edition 2016,ISBN-978-9352133994
2.	Make: Getting Started with Drones: Build andCustomize Your Own Quadcopter	Terry Kilby & BelindaKilby	Shroff/Maker Media, First edition 2016,ISBN-978-9352133147
3.	Agricultural Drones: A Peaceful Pursuit	K R Krishna	Apple Academic Press,1st edition 2018,ISBN-978-1771885959
4.	Building Multicopter Video Drones: Build and fly multicopter drones to gather breathtaking videofootage	Ty Audronis	Packt Publishing Limited; Illustratededition,2014, ISBN-978- 1782175438
5.	The Complete Guide to Drones	Adam Juniper	Ilex Press, Extended 2nd Edition,2018ISBN-9781781575383
6.	Unmanned Aircraft Systems - UAVS Design, Development and Deployment (Aerospace Series)	R Austin	John Wiley & Sons Inc, 1st edition, 2010,ISBN-978-0470058190
7	Drone Technology	Miranda Hall	NY Research Press 2023 ISBN 9781632389574

8	Introduction to UAV Systems	Rupert Baker	Willford Press 2023 ISBN 9781682860890
9	Theory, Design, and Applications of Unmanned Aerial Vehicles	Tyler Wood	Larsen and Keller Education 2023 ISBN 9781641728338

#### (b) Online Educational Resources:

- 1. https://archive.nptel.ac.in/courses/101/104/101104083/
- 2. https://onlinecourses.nptel.ac.in/noc21\_ae14/preview
- 3. https://en.wikipedia.org/wiki/Unmanned\_aerial\_vehicle
- 4. https://fusion.engineering/
- 5. https://robocraze.com/blogs/post/best-flight-controller-for-drone
- 6. https://www.youtube.com/watch?v=lrkFG7GilPQ
- 7. https://www.youtube.com/watch?v=KjG6FKCNCbM
- 8. https://ardupilot.org/
- 9. https://px4.io/

Note:

Teachers are requested to check the creative commons license status/ financial implications of the suggested, online educational recourses before use by the students.

#### (c) Others:

- 1. Development of an Autonomous IoT-Based Drone for Campus Security, Abdelrahman Mahmoud Gaber, Rozeha A. Rashid, Nazri Nasir, Ruzairi Abdul Rahim, M. Adib Sarijari, A. Shahidan Abdullah, Omar A. Aziz, Siti Zaleha A. Hamid, Samura Ali,2021
- 2. IoT based UAV platform for emergency services; S. K. Datta, J. L. Dugelay, & C. Bonnet, 2018
- 3. Development of an Autonomous Drone for Surveillance Application; M. A. Dinesh, S. Santhosh Kumar, J. Sanath, K. N. Akarsh & K. M. Manoj Gowda, 2018
- 4. Autonomous cloud-based drone system for disaster response and mitigation; C. Alex & A. Vijaychandra,2016
- 5. https://www.geeetech.com/Documents/CC3D%20flight%20control%20board.pdf
- 6. https://www.bhphotovideo.com/lit\_files/201146.pdf
- 7. http://tricopter.hu/docs/cc3d manual.pdf

#### S) Course Curriculum Development Team (NITTR, Bhopal)

Dr. K. K. Jain (Coordinator)
Dr. Sanjeet Kumar (Co-coordinator)

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A) Course Code : 2000605E/2000608E/2000611E

B) Course Title : 3D Printing and Design (Advance)

C) Pre- requisite Course(s) : 3D Printing and Design (Basic)

D) Rationale

This advanced course on 3D Printing tries to develop understanding of the process of making real complex objects from digital models in the students using various 3D printing processes and materials (Plastics, Ceramics and Metals). It also covers the post processing required and details about various printing process and parameters to make a quality 3D printed component. This course can only be taken up after completing 3D Printing and Design (Basic) course offered in previous semester.

E) Course Outcomes (COs): After the completion of the course, teachers are expected to ensure the accomplishment of following course outcomes by the learners. For this, the learners are expected to perform various activities related to three learning domains (Cognitive, Psychomotor and Affective) in classroom/laboratory/workshop/field/industry.

## After completion of the course, the students will be able to-

- **CO-1** Select newer 3D Printing material for various applications.
- **CO-2** Use solid based 3D Printing processes to develop products.
- **CO-3** Use liquid-based 3D Printing processes to develop products.
- **CO-4** Use powder-based 3D Printing processes to develop products.
- **CO-5** Apply post processing techniques and quality checks on 3D printed components.

## F) Suggested Course Articulation Matrix (CAM):

Course	Programme Outcomes(POs)								Programme SpecificOutcomes* (PSOs)	
Outcome s(COs)	PO-1 Basic and Disciplin eSpecific Knowledge	PO-2 Problem Analysi	PO-3 Design/ Development of Solutions	PO-4 Engineering Tools	PO-5 Engineering Practices for Society, Sustainability and Environment	PO-6 Project Management	PO-7 Life Long Learning	PSO-1	PSO-2	
CO-1	3	-	-	-	2	-	2			
CO-2	3	-	2	2	-	-	2			
CO-3	3	-	2	2	-	-	2			
CO-4	3	-	2	2	-	-	2			
CO-5	3	2	-	3	2	-	2			

Legend: High (3), Medium (2), Low (1) and No mapping (-)

## **G)** Teaching & Learning Scheme:

Boar dof Study	Cours e Code	Cours e Title	Classroo m Instructio n (CI) L T		Lab Instructio n(LI)	Scheme of Study (Hours/Weel Notiona IHours (TW+ SL)		Total Credit s(C)
	2000605E /2000608E /2000611E	and Design	03	-	04	02	09	05

<sup>\*</sup> PSOs will be developed by respective programme coordinator at institute level. As per latest NBA guidelines, formulating PSOs is optional

#### Legend:

CI: Classroom Instruction (Includes different instructional/implementation strategies i.e. Lecture (L), Tutorial (T), Case method, Demonstrations, Video demonstration, Problem based learning etc. to deliver theoretical concepts)

LI: Laboratory Instruction (Includes experiments/practical performances /problem-based experiences in laboratory, workshop, field or other locations using different instructional/Implementation strategies)

Notional Hours: Hours of engagement by learners, other than the contact hours for ensuring learning.

TW: Term Work (includes assignments, seminars, micro projects, industrial visits, any other student activities etc.)

SL: Self Learning, MOOCs, spoken tutorials, online educational resources etc.

C: Credits =  $(1 \times CI \text{ hours}) + (0.5 \times LI \text{ hours}) + (0.5 \times Notional hours})$ 

Note: TW and SL have to be planned by the teacher and performed by the learner under the continuous guidance and feedbackof

teacher to ensure outcome of learning.

### H) Assessment Scheme:

				A	ssessment S	cheme (Mai	rks)		
Board of Stud	Course Title	Course Title	Theory As (Ta	sessment A)	Term Work &Self- Learning Assessment (TWA		Lab Assessme nt(LA)		[A+TWA+LA)
y		Progressive Theory Assessment	End Theory Assessment	Internal	External	Progressive LabAssessment (PLA)	End Laboratory Assessment (ELA)	Total Marks (TA+TWA+LA)	
	2000605E /2000608E /2000611E	3D Printing and Design (Advanced)	30	70	20	30	20	30	200

T	_1	
Legen		

PTA: Progressive Theory Assessment in class room (includes class test, mid-term test and quiz using online/offline modes)

PLA: Progressive Laboratory Assessment (includes process and product assessment using rating Scales and rubrics)

TWA: Term work & Self Learning Assessment (Includes assessment related to student performance in assignments, seminars,

micro projects, industrial visits, self-learning, any other student activities etc.

#### Note:

	Separate passing is must:	for progressive and	end semester assessment f	or both t	heory and	l practical.
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ETA & ELA are to be carried out at the end of the term/ semester.

Term Work is to be done by the students under the guidance of internal faculty but its assessment will be done **internally (40%)** as well as **externally (60%)**. Assessment related to planning and execution of Term Work activities like assignment, micro project, seminar and self-learning is to be done by internal faculty (Internal Assessment) whereas assessment of output/product/ presentation related to these activities will be carried out by external faculty/expert (External Assessment). However, criteria of internal as well as external assessment may vary as per the requirement of respective course. For valid and reliable assessment, the internal faculty should prepare checklist & rubrics for these activities.

I) Course Curriculum Detailing: This course curriculum detailing depicts learning outcomes at course level and session level and their attainment by the students through Classroom Instruction (CI), Laboratory Instruction (LI), Term Work (TW) and Self-Learning (SL). Students are expected to demonstrate the attainment of Theory Session Outcomes (TSOs) and Lab Session Outcomes (LSOs) leading to attainment of Course Outcomes (COs) upon the completion of the course. While curriculum detailing, NEP 2020 related reforms like Green skills, Sustainability, Multidisciplinary aspects, Society connect, Indian Knowledge System (IKS) and others must be integrated appropriately.

## J) Theory Session Outcomes (TSOs) and Units:

Major Theory Session Outcomes (TSOs)	Units	Relevan tCOs Number(s)
<ul> <li>TSO 1a. Explain various forms of 3D printing raw material.</li> <li>TSO 1b. Select material for the given popular 3D printing processes with justification.</li> <li>TSO 1c. Select various Polymer based 3D printing raw materials with justification.</li> <li>TSO 1d. Explain procedure of Powder preparation for the given 3D printing material.</li> <li>TSO 1e. Explain properties of the given Metal/Ceramics 3D printing material.</li> <li>TSO 1f. Choose suitable 3D printing material on the basis of Performance Requirements and Material Properties.</li> </ul>	<ol> <li>Unit-1.0 3D Printing Materials</li> <li>1.1 Various forms of 3D printing raw material-Liquid, Solid, Wire, Powder.</li> <li>1.2 Popular FDM, SLA, SLS, Binder Jetting, Material Jetting and Direct Energy deposition 3D printingmaterials.</li> <li>1.3 Polymers, Metals, Non-Metals, Ceramics.</li> <li>1.4 Polymers and their properties.</li> <li>1.5 Powder Preparation and their desired properties.</li> <li>1.6 Choosing the Right 3D Printing Material on the basis of Performance Requirements and Material Properties.</li> </ol>	CO1
<ul> <li>TSO 2a. Explain working of a typical FDM based 3D Printer.</li> <li>TSO 2b. Justify use of FDM based 3D printing processand material for the given component.</li> <li>TSO 2c. Explain the Laminated Object Manufacturing process.</li> <li>TSO 2d. Estimate the cost and time of the given FDM based 3D printed component.</li> </ul>	Unit-2.0 Solid based 3D Printing Processes  2.1 Basic principle and working of fused depositionmodeling (FDM) process.  2.2 Liquefaction, solidification and bonding.  2.3 Laminated Object Manufacturing process.  2.4 Cost estimation of FDM 3D printed component.	CO1, CO2
TSO 3a. Explain the phenomenon of Photo Polymerization.  TSO 3b. Explain the working of a typical Stereo Lithography based 3D Printer.  TSO 3c. Explain procedure of 3D Scanning of the given component.  TSO 3d. Justify use of SLA based 3D printing process and material for the given component.  TSO 3e. Estimate the cost and time of the given SLA based 3D printed component.  TSO 3f. Apply Curing process to SLA based 3D printed component.	<ul> <li>Unit-3.0 Liquid based 3D Printing Processes</li> <li>3.1 Photo polymerization.</li> <li>3.2 Principle and working of stereo lithography apparatus.</li> <li>3.3 SLA based 3D printing processes.</li> <li>3.4 SLA based 3D printing process materials.</li> <li>3.5 Scanning techniques.</li> <li>3.6 Curing processes.</li> <li>3.7 Cost estimation of SLA 3D printed component.</li> </ul>	CO1, CO3

Major Theory Session Outcomes (TSOs)	Units	Relevan tCOs Number(s)
TSO 4a. Explain powder fusion mechanism.	Unit-4.0 Powder based 3D Printing Processes	CO1, CO4
TSO 4b. Explain working of a typical SLA based 3D Printer.	4.1 Powder fusion mechanism.	
TSO 4c. Justify use of SLA based 3D printing process and material for the given component.	4.2 Principle and working of Selective LaserSintering (SLS) process.	
TSO 4d. Explain Net shape process.	4.3 SLS based 3D printers.	
TSO 4e. Explain Binder Jet 3D printing process.	4.4 Laser Engineering Net Shaping process.	
TSO 4f. Justify use of Binder Jet 3D printing process	4.5 Electron Beam Melting.	
and material for the given component.  TSO 4g. Estimate the cost and time of the given SLS	4.6 Binder Jet 3D Printing.	
based 3D printed component.	4.7 Materials and Process parameters for SLS based 3D printing processes.	
	4.8 Cost estimation of SLS based 3D printedcomponent.	
TSO 5a. Justify the need of post processing in the	Unit-5.0 Post Processing and Quality	CO1,
given 3D printed component.  TSO 5b. List the various post processing techniques.	5.1 Need of post processing: Functional and Aesthetic reasons.	CO2, CO3, CO4,
TSO 5c. List the steps to perform post processing.  TSO 5d. Explain the given Cleaning related post processing approach for 3D printed component.	<ul> <li>5.2 Steps of Post Processing: Cleaning/Support removal, Fixing, Curing or hardening, Surfacefinishing, Colouring.</li> <li>5.3 Cleaning: Support Removal (FDM and</li> </ul>	CO5
TSO 5e. Explain the given Surface finishing related post processing approach for 3D printed component.	Material Jetting); Powder Removal (SLS and Powder BedFusion); Washing (SLA and Photo polymerisation).	
TSO 5f. Apply simple inspection and testing techniques on the given 3D printed component.	<ul> <li>5.4 Fixing: Filling, Gluing, Welding.</li> <li>5.5 Surface finishing: Sanding, Polishing, Tumbling, Hydro dipping, Epoxy coating, Electro Plating, Vapour smoothing-Acetone</li> </ul>	
TSO 5g. Identify the type of defect(s) in the given 3D printed component.	treatment.  5.6 Colouring, Coating, Priming and Painting.	
	<ul><li>5.7 Inspection and testing: Digital, Visual, Physical.</li><li>5.8 Defects and their causes.</li></ul>	

**Note:** One major TSO may require more than one Theory session/Period.

## $K) \qquad Suggested\ Laboratory\ (Practical)\ Session\ Outcomes\ (LSOs)\ and\ List\ of\ Practical\ (2000608E):$

Practical/Lab Session Outcomes (LSOs)		S. No.	Laboratory Experiment/Practical Titles	Relevant COs Number(s
LSO 1.1.	Use the available 3D printing software.	1.	Develop the assigned digital single complex	CO1,
LSO 1.2.	Select printing process parameters based on the type/make of Printer and raw material		component using FDM based 3D Printer and available material.	CO2
LSO 1.3.	Set printing process parameters.			
LSO 1.4.	Produce a complex component using available FDM Printer.			
LSO 2.1.	Use the available 3D printing software.	2.	Develop the assigned digital single complex	CO1,
LSO 2.2.	Select printing process parameters based on the type/make of Printer and raw material		component using SLA based 3D Printer and available material.	CO3
LSO 2.3.	Set printing process parameters.			
LSO 2.4.	Produce a complex component using			

Practical/Lab Session Outcomes (LSOs)		Laboratory Experiment/Practical Titles	Relevant COs Number(s
available SLA Printer.  LSO 2.5. Perform curing of the SLA based 3Dprinted component.			
LSO 3.1. Use the available 3D printing software.  LSO 3.2. Select printing process parameters based on the type/make of Printer and raw material  LSO 3.3. Set printing process parameters.  LSO 3.4. Produce a complex component using available SLS Printer.	3.	Develop the assigned digital single complex component using SLS based 3D Printer and available material.	CO1, CO4
<ul> <li>LSO 4.1. Use the available 3D printing software.</li> <li>LSO 4.2. Select printing process parameters based on the type/make of Printer and raw material</li> <li>LSO 4.3. Set printing process parameters.</li> <li>LSO 4.4. Produce a complex component using available FDM, SLA and SLS Printer.</li> <li>LSO 4.5. Perform Cost, Time, Surface finish and Strength estimations related to 3D printed components.</li> </ul>	; ;	Develop same digital single complex component using FDM, SLA and SLS based 3D Printers and compare the printed componentson the basis of Cost, Time, Surface finish, Strength.	CO1, CO2, CO3, CO4
<ul> <li>LSO 5.1. Use the available 3D printing software.</li> <li>LSO 5.2. Select printing process parameters based on the type/make of Printer and raw material</li> <li>LSO 5.3. Select appropriate tolerance, fit and printing process parameters.</li> <li>LSO 5.4. Produce an assembly using available SLA/SLS Printer.</li> </ul>	5.	Print one digital assembly on SLA/SLS based 3D Printer.	CO2/CO3 /CO4
LSO 6.1. Use of available 3D scanner.  LSO 6.2. Develop 3D digital model using scanningapproach.  LSO 6.3. Use the available 3D printing software.  LSO 6.4. Produce a complex component using available SLA Printer.	6.	Scan the given real complex component and print it using FDM/SLA/SLS based 3D Printer.	CO2, CO3, CO4
LSO 7.1. Identify tools/devices/chemicals for post processing  LSO 7.2. Perform post processing operations on printed component.	7.	Apply post processing techniques on the 3D printed component of experiment number 1 and/or 2 and/or 3.	CO5
LSO 8.1. Identify tools/devices/techniques for inspection and testing.  LSO 8.2. Identify the defects in 3D printed components  LSO 8.3. Apply remedial measures to bring soundness in the defective 3D printed component.	8.	Check the soundness of the 3D printed component of experiment number 1 and/or 2 and/or 3 using available devices/techniques.	CO5

L) Suggested Term Work and Self Learning (2000611E): Some sample suggested assignments, micro projectand other activities are mentioned here for reference

**a. Assignments**: Questions/Problems/Numerical/Exercises to be provided by the course teacher in linewith the targeted COs.

## b. Micro Projects:

- 1. Prepare a list of solid, liquid and powder form 3D printing raw materials stating their cost, colour opacity, flexibility and weight per unit volume.
- 2. Download 5 videos of 3D printing of different components using FDM, SLA and SLS each. Watch them and write a report to detail out the steps involved, 3D Printer used, 3D Printing software used, material used, complexity involved, printing time, post processing steps used.
- 3. Prepare a report on post processing steps and techniques used for 3D printed components using FDM, SLA, SLS.
- 4. Prepare a report to compare FDM, SLA, SLS based 3D printing process on the basis of cost, surface finish, printer setting time, printing time and post processing time and cost involved.
- 5. Download 5 videos of 3D printing processes **other than** FDM, SLA and SLS. Watch them and write a report to detail out the steps involved, 3D Printer used, 3D Printing software used, material used, complexity involved, printing time, post processing steps used.
- 6. Download 1 video related to inspection and testing of 3D printed components using different techniques like Visual inspection, Scanning Electron Microscopy (SEM), CT system, X-ray, Penetration testing, Infrared thermography, Leak or pressure testing for complex structures, Eddy current, Mechanical property inspection to measure tensile, yield, shear, fatigue, hardness, density, impact strength, Metallography (Microstructure testing). Watch them and write a report to detail out the steps involved and equipment used.

## c. Other Activities:

- 1. Seminar Topics:
  - Newer 3D printing raw materials
  - Direct energy 3D printing process
  - Material jetting 3D printing process
  - Micro 3D printing process
  - Metal and Ceramic 3D printing
  - 3D printing of Jewelry
  - 3D printing of Bio implants
  - Printing of flexible plastic components
- 2. Visits: Visit nearby tool room/industry with 3D Printing facilities. Prepare report of visit with special comments of 3D printing technique used, material used, single component/batch production/mass production and cost of printed component.
- 3. Self-learning topics:
  - 3D printing of transparent, soft and flexible plastic components
  - 3D printing of metal components
  - 3D printing of ceramic components
  - 3D scanning process.
  - Chemical post processing techniques
- M) Suggested Course Evaluation Matrix: The course teacher has to decide and use appropriate assessment strategy and its weightage in theory, laboratory and Term Work for ensuring CO attainment. The response/performance of each student in each of these designed activities is to be used to calculate CO attainment.

	Course Evaluation	
	Matrix	
Theory Assessment (TA)**	Term Work Assessment (TWA)	Lab Assessment (LA)#

COs	Progressiv eTheory Assessment (PTA)	End Theory Assessment (ETA)	Term Work & Self Learning Assessment		Progressive Lab	End Laboratory	
	Class/Mid Sem Test		Assignment s	Micro Project s	Other Activities*	Assessment (PLA)	Assessment (ELA)
CO-1	15%	15%	15%	-	-	10%	20%
CO-2	20%	20%	20%	25%	25%	25%	20%
CO-3	20%	20%	20%	25%	25%	25%	20%
CO-4	20%	20%	20%	25%	25%	25%	20%
CO-5	25%	25%	25%	25%	25%	15%	20%
Total	30	70	20	20	10	20	30
Mark s				50			

#### Legend:

\*: Other Activities include self-learning, seminar, visits, surveys, product development, software development etc.

\*\*: Mentioned under point- (N)
#: Mentioned under point-(O)

#### Note:

☐ The percentage given are approximate

- ☐ In case of Micro Projects and End Laboratory Assessment (ELA), the achieved marks will be equally divided in all those COs mapped with total experiments.
- For CO attainment calculation indirect assessment tools like course exit survey need to be used which comprises of questions related to achievement of each COs.

N) Suggested Specification Table for End Semester Theory Assessment: Specification table represents thereflection of sample representation of assessment of cognitive domain of full course.

<b>Unit Title and Number</b>	Total Classroo	Relevant COs	Total Mark	ETA (Marks)			
	m Instructio n(CI) Hours	Number(s )	s	Remembe r(R)	Understandin g(U)	Applicatio n& above (A)	
Unit-1.0 3D Printing Materials	6	CO1	10	3	2	5	
Unit-2.0 Solid based 3D PrintingProcesses	10	CO1, CO2	14	4	5	5	
Unit-3.0 Liquid based 3D PrintingProcesses	10	CO1, CO3	14	4	5	5	
Unit-4.0 Powder based 3D Printing Processes	10	CO1, CO4	14	4	5	5	
Unit-5.0 Post Processing and Quality	12	CO1, CO2, CO3, CO4, CO5	18	5	5	8	
Total	48	-	70	20	22	28	

 $\textbf{Note:} \qquad \text{Similar table can also be used to design class/mid-term/ internal question paper for progressive assessment.}$ 

## O) Suggested Assessment Table for Laboratory (Practical):

		Relevant	PLA/ELA			
SN	Laboratory Practical Titles	COs	Perfori	Viva		
511	Daboratory Fractical Fides	Number(s	PRA*	PDA*	-	
		)	(%)	*	Voc	
		,		(%)	e	
					(%)	
1.	Develop the assigned digital single complex component using	CO1, CO2	30	60	10	
	FDM based 3D Printer and available material.					

2.	Develop the assigned digital single complex component using SLA based 3D Printer and available material.	CO1, CO3	30	60	10
3.	Develop the assigned digital single complex component using SLS	CO1, CO4	30	60	10
	based 3D Printer and available material.				
4.	Develop same digital single complex component using FDM, SLA	CO1, CO2,	30	60	10

		D-14	PLA/ELA			
SN	Laboratory Practical Titles	Relevant COs	Performance		Viva-	
	Laboratory Fractical Fides	Number(s	PRA* (%)	PDA* * (%)	Voce (%)	
	and SLS based 3D Printers and compare the printed components on the basis of Cost, Time, Surface finish, Strength.	CO3, CO4				
5.	Print one assembly on SLA/SLS based 3D Printer.	CO2/CO3 /CO4	30	60	10	
6.	Scan the given real complex component and print it using FDM/SLA/SLS based 3D Printer.	CO2, CO3, CO4	40	50	10	
7.	Apply post processing techniques on the 3D printed component of experiment number 1 and/or 2 and/or 3.	CO5	40	50	10	
8.	Check the soundness of the 3D printed component of experiment number 1 and/or 2 and/or 3 using available devices/techniques.	CO5	40	50	10	

#### Legend:

PRA\*: Process Assessment

PDA\*\*: Product Assessment

**Note:** This table can be used for both end semester as well as progressive assessment of practical. Rubrics need to be prepared by the course teacher for each experiment/practical to assess the student performance.

P) Suggested Instructional/Implementation Strategies: Different Instructional/ Implementation Strategies may be appropriately selected, as per the requirement of the content/outcome. Some of them are Improved Lecture, Tutorial, Case Method, Group Discussion, Industrial visits, Industrial Training, Field Trips, Portfolio Based, Learning, Role Play, Live Demonstrations in Classrooms, Lab, Field Information and Communications Technology (ICT)Based Teaching Learning, Blended or flipped mode, Brainstorming, Expert Session, Video Clippings, Use of Open Educational Resources (OER), MOOCs etc.

## Q) List of Major Laboratory Equipment, Tools and Software:

S.	Name of	Broad	Relevant
No.	<b>Equipment, Tools</b>	Specification	Experiment/Practic
	and Software	S	al
			Number
1.	High end computers	Processor Intel Core i7 with Open GL Graphics Card, RAM 32 GB,	All
		DDR3/DDR4, HDD 500 GB, Graphics Card NVIDIA OpenGL 4 GB, OS	
		Windows 10	
2.	Parametric Computer Aided Design software	CATIA/Solid works/NX/Creo <b>OR</b> Available with CoE	1 to 5
			4.4 7. 6
3.	FDM based 3D printer	Fused Deposition Modelling system with complete accessories; Build Volume-300 x 300 x 300mm or Higher; Layer Thickness-0.1	1,4,5,6
		- Build Volume 300 x 300 x 300mm of Higher, Eayer Timekness 0.1	
		0.4 <b>OR</b> Available with CoE	
4.	SLA based 3D printer	Printing Technology: SLA, 145 x 145 x 175mm build volume,	2,4,5,6
		Common layer thickness $25-100 \mu m$ , Dimensional Accuracy $\pm 0.5\%$ (lower limit: $\pm 0.10 \text{ mm}$ ), cure time of only 1-3s per layer, Material	
		type: UV-sensitive liquid resin, Curing unit.	
5.	SLS based 3D printer	Printing Technology: SLS., Build Volume: 130 x 130 x 180 mm,	3,4,5,6
		Recommended min. wall thickness: 0.8 mm, Powder Diameter: 60	
		Microns, Material Type: Nylon, TPU, Light Source: Laser Diode	
6.	3D Printing Material	ABS/PLA, Resin based Photosensitive material,	1,2,3,4,5,6
		Polymer/metal/ceramic powder <b>OR</b> Available with	
7.	3D Printing software	CoE Latest version of software like:	1 to 6
/.	SD Finding software	Latest version of software like:  Cura/PrusaSlicer/ideaMaker/Meshmixer/MeshLab	1 10 0
		OR Available with CoE	
<u> </u>		OK Available with COL	

8.	3D Scanner and Processing software	Handheld 3D scanner, Accuracy up to 0.1 mm, Resolution up to 0.2 mm, Real time onscreen 3D model projection and processing, Wireless technology with an inbuilt touch screen and battery, Extended field of view for capturing both large and small objects,	6
		Processing Software <b>OR</b> Available with CoE	

S. No.	Name of Equipment, Tools and Software	Broad Specification s	Relevant Experiment/Practic al Number
9.	Post processing equipments and tools	Deburring tools (tool handle & deburring blades), Electronic DigitalCaliper, Cleaning Needles, Art knife set, Long nose pliers, Flush cutters, Wire brush, Nozzle cleaning kit, Tube cutter, Print removalspatula, Needle file, Cutting mat, Glue stick, Wire stripper, Chemicals, Etching agents etc.	7
10.	Inspection and Testing devices	<ul> <li>Visual inspection, Devices related to:</li> <li>Scanning electron microscopy (SEM), CT system, X-ray,</li> <li>Penetration testing,</li> <li>Infrared thermography,</li> <li>Leak or pressure testing for complex structures,</li> <li>Eddy current,</li> <li>Mechanical property inspection to measure tensile, yield, shear, fatigue, hardness, density, impact strenght</li> <li>Metallography (Microstructure testing)</li> </ul>	8

## **R)** Suggested Learning Resources:

## (a) Books:

S. No.	Titles	Author(s)	Publisher and Edition with ISBN
1.	Additive Manufacturing Technologies: RapidPrototyping to Direct Digital Manufacturing	Lan Gibson, David W.Rosen, Brent Stucker	Springer, 2010 ISBN: 9781493921133
2.	Understanding Additive Manufacturing: Rapid Prototyping, Rapid Tooling, Rapid Manufacturing	Andreas Gebhardt,	Hanser Publisher, 2011 ISBN: 156990507X, 9781569905074
3.	3D Printing and Design	Sabrie Soloman	Khanna Publishing House, DelhiISBN: 9789386173768
4.	3D Printing and Rapid Prototyping- Principlesand Applications	C.K. Chua, Kah Fai Leong	World Scientific, 2017 ISBN: 9789813146754
5.	Getting Started with 3D Printing: A Hands- onGuide to the Hardware, Software, and Services Behind the New Manufacturing Revolution	Liza Wallach Kloski, Nick Kloski	Make Community, LLC; 2nd edition,2021 ISBN: 9781680450200
6.	Laser-Induced Materials and Processes for Rapid Prototyping	L. Lu, J. Fuh, Y.S. Wong	Kulwer Academic Press, 2001ISBN: 9781461514695
7.	3D Printing: A Practical Guide	Clay Martin	Larsen and Keller Education 2023 ISBN 9781641728323
8.	Fundamentals of 3D Printing	Elizah Brooks	Clanrye International 2023 ISBN 9781647290943
9.	Principles of 3D Printing	Brady Hunter	NY Research Press 2023 ISBN 9781632389549

## (b) Online Educational Resources:

- 1. https://onlinecourses.nptel.ac.in/noc21\_me115/preview
- 2. https://archive.nptel.ac.in/courses/112/104/112104265/
- 3. https://bigrep.com/post-processing/
- 4. https://www.mdpi.com/2227-7080/9/3/61
- 5. https://all3dp.com/2/best-3d-printing-books/
- 6. https://www.youtube.com/watch?v=TQY2IF-sFaI

- 7.  $https://www.youtube.com/watch?v=Oz0PoS5LPxg\\ \underline{https://www.youtube.com/watch?v=6ejjh0GdyDc}$
- 8.

Note:

Teachers are requested to check the creative commons license status/ financial implications of the suggested, online educational recourses before use by the students.

## (c) Others:

- 1. 3D Printing Projects DK Children; Illustrated edition, 2017
- 2. The 3D Printing Handbook: Technologies, design and applications Ben Redwood, Filemon Schöffer, Brian Garret, 3D Hubs; 1st edition, 2017
- 3. https://www.improprecision.com/inspection-method-for-3d-printed-parts/
- 4. 3D Printer Users' Guide
- 5. 3D Printer Material Handbook
- 6. Lab Manuals

## S) Course Curriculum Development Team (NITTTR, Bhopal)

- Dr. Sharad Pradhan (Coordinator)
- Dr. A. K. Sarathe (Co-coordinator)

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A) Course Code : 2000605F/2000608F/2000611F
B) Course Title : Industrial Automation (Advance)
C) Pre- requisite Course(s) : Industrial automation (Basic)

#### D) Rationale

This course on Advanced industrial automation offers students a hands-on approach to implement industrial control using modern controllers like Programmable Logic Controller (PLC), Distributed Control System (DCS)Supervisory Control and Data Acquisition (SCADA). Students will learn to identify and connect field inputs and outputs; communicate with, and program microprocessor-based controllers. Students will also connect, communicate with, and develop displays for computer-based operator interfaces. Process manufacturers typically employ Distributed Control System (DCS) Supervisory Control and Data Acquisition (SCADA) technologies to monitor and control the operations in their facilities. DCS and SCADA systems are now doing much more than simply monitoring and controlling. The course will enable the students to use of basic instructions and addressing, advanced PLC instructions in Ladder Logic and to identify and troubleshoot the faults in PLC system and do PLC maintenance. This course also introduces the students to industrial automation communications, PLC maintenance and troubleshooting also to become a successful automation engineer.

**E)** Course Outcomes (COs): After the completion of the course, teachers are expected to ensure the accomplishment of following course outcomes by the learners. For this, the learners are expected to perform various activities related to three learning domains (Cognitive, Psychomotor and Affective) in classroom/laboratory/workshop/field/industry.

#### After completion of the course, the students will be able to-

- **CO-1.** Apply the principles of communication for industrial automation.
- **CO-2.** Test the output of the PLC ladder logic programs for the given application
- **CO-3.** Maintain PLC systems
- **CO-4.** Use SCADA for supervisory control and for acquiring data from the field.
- **CO-5.** Develop simple automation systems

## F) Suggested Course Articulation Matrix (CAM):

Course		Programme SpecificOutcomes* (PSOs)							
Outcome s(COs)	PO-1 Basic and Disciplin eSpecific Knowledge	PO-2 Problem Analysi	PO-3 Design/ Developmen tof Solutions	PO-4 Engineer ingTools	PO-5 Engineering Practices for Society, Sustainability and Environment	PO-6 Project Managem ent	PO-7 Life Long Learning	PSO-1	PSO-2
CO-1	3	2	2	2	2	-	2		
CO-2	3	3	3	3	-	-	2		
CO-3	3	3	3	3	2	2	2		
CO-4	3	2	2	2	2	2	2		
CO-5	3	2	2	3	2	2	2		

**Legend:** High (3), Medium (2), Low (1) and No mapping (-)

<sup>\*</sup> PSOs will be developed by respective programme coordinator at institute level. As per latest NBA guidelines, formulating PSOs isoptional

## **G)** Teaching & Learning Scheme:

			Scheme of Study (Hours/Week)						
Boar dof Stud	Cours e Code	Cours e Title	ı Instr	ssroo n ructio CI)	Lab Instructio n(LI)	Notiona lHours (TW+ SL)	Total Hour s (CI+LI+TW+	Total Credit s(C)	
y			L	T			SL)		
	2000605F/ 2000608F/ 2000611F	Industrial Automation (Advance)	03	-	04	02	09	05	

#### Legend:

CI: Classroom Instruction (Includes different instructional/implementation strategies i.e. Lecture (L), Tutorial (T), Case method, Demonstrations, Video demonstration, Problem based learning etc. to deliver theoretical concepts)

LI: Laboratory Instruction (Includes experiments/practical performances/ problem-based experiences in laboratory, workshop, field or other locations using different instructional/Implementation strategies)

Notional Hours: Hours of engagement by learners, other than the contact hours for ensuring learning.

TW: Term work (includes assignments, seminars, micro projects, industrial visits, any other student activities etc.)

SL: Self Learning, MOOCs, spoken tutorials, Online educational resources etc.

C: Credits =  $(1 \times CI \text{ hours}) + (0.5 \times LI \text{ hours}) + (0.5 \times Notional hours})$ 

**Note:** TW and SL have to be planned by the teacher and performed by the learner under the continuous guidance and feedback of teacher to ensure outcome of learning.

#### **H)** Assessment Scheme:

					Assessment	Scheme (Ma	rks)		<b>a</b>
	Cours e Title	Theory Assessment (TA)		Term Work & Self- Learning Assessment(TWA)		Lab Assessme nt(LA)		-TWA+L₄	
Board of Study		e	Progressive Theory Assessment	End Theory Assessment	Internal	External	Progressive Lab Assessment (PLA)	End Laboratory Assessment	Total Marks (TA+TWA+L
	200060 5F/200 0608F/ 200061 1F	Industrial Automation (Advance)	30	70	20	30	20	30	200

#### Legend:

PTA: Progressive Theory Assessment in class room (includes class test, mid-term test and quiz using online/offline modes)

PLA: Progressive Laboratory Assessment (includes process and product assessment using rating Scales and rubrics)

TWA: Term work & Self Learning Assessment (Includes assessment related to student performance in assignments, seminars,

micro projects, industrial visits, self-learning, any other student activities etc.

Note:

Separate passing is must for progressive and end semester assessment for both theory and practical.

ETA & ELA are to be carried out at the end of the term/ semester.

Term Work is to be done by the students under the guidance of internal faculty but its assessment will be done **internally (40%)** as well as **externally (60%)**. Assessment related to planning and execution of Term Work activities like assignment, micro project, seminar and self-learning is to be done by internal faculty (Internal Assessment) whereas assessment of output/product/ presentation related to these activities will be carried out by external faculty/expert (External Assessment). However, criteria of internal as well as external assessment may vary as per the requirement of respective course. For valid and reliable assessment, the internal faculty should prepare checklist & rubrics for these activities.

I) Course Curriculum Detailing: This course curriculum detailing depicts learning outcomes at course level andsession level and their attainment by the students through Classroom Instruction (CI), Laboratory Instruction

(LI), Term Work (TW) and Self Learning (SL). Students are expected to demonstrate the attainment of Theory Session Outcomes (TSOs) and Lab Session Outcomes (LSOs) leading to attainment of Course Outcomes (COs) upon the completion of the course. While curriculum detailing, NEP 2020 related reforms like Green skills, Sustainability, Multidisciplinary aspects, Society connect, Indian Knowledge System (IKS) and others must be integrated appropriately.

## J) Theory Session Outcomes (TSOs) and Units:

Major Theory Session Outcomes (TSOs)	Units	Relevan tCOs Number(s)
TSO.1a Describe how does a PLC communicate?  TSO.1b Differentiate between parallel and series communication  TSO.1c Describe the data transfer mechanism for the given communication protocols.  TSO.1d Describe the given communication protocol used in PLC communication.  TSO.1e Summarize PLC to PLC communication procedure  TSO.1f Describe the common procedure to interface the PLC with other given hardware.	Unit-1.0 Industrial automation communication and Interfacing  1.1 Analog and Digital Communications on Plant Floors 1.2 Introduction to Industrial Networking 1.3 RS232-422-485 standards for data communication 1.4 Industrial Ethernet 1.5 Concept of Fieldbus 1.6 MODBUS protocol 1.7 Highway Addressable Remote Transducer (HART)Protocol 1.8 Interfacing of Programmable Logic Controller with otherhardware	CO-1
TSO.2a Specify the proper I/O addressing format of the given PLC.  TSO.2b Explain the use of different relay type instructions for the given operation.  TSO.2c Describe how a program is executed with the help of Program Scan cycle  TSO.2d Develop ladder logic program using arithmetic functions to perform the given operation.  TSO.2e Develop ladder logic programs using logical and comparison instructions to perform the given operation  TSO.2f Develop ladder logic programs using on delay, off delay and reset/retentive timer in a given PLC to create a delay in operation.  TSO.2g Develop ladder logic programs using Up, Down and UP-down counter in a given PLC to count the number of products	<ul> <li>Unit-2.0 PLC Programming</li> <li>2.1 PLC I/O addressing in ladder logic</li> <li>2.2 PLC programming instructions using ladder logic andrelay type instructions</li> <li>2.3 Program Scan cycle</li> <li>2.4 PLC arithmetic functions - Addition, subtraction, multiplication, division instructions, increment decrement, trigonometric</li> <li>2.5 PLC logical functions - AND, OR, XOR, NOT functions, PLC compare and convert functions.</li> <li>2.6 Programming Timer -Addressing a timer block, status bits, On delay, Off Delay and reset/retentive timer</li> <li>2.7 Programming Counter- Addressing a counter block, status bits, Up and Down counter, up-down counter, counter examples, register basics</li> <li>2.8 Develop ladder logic for various simple applications</li> </ul>	CO-2
TSO.3a Describe Requirements for PLC enclosure.  TSO.3b Describe Proper groundingtechniques.  TSO.3c Describe noise reduction Techniques.  TSO.3d Explain preventive maintenanceprocedure associated with PLC	<ul> <li>Unit-3.0 Installation and maintenance of PLC systems</li> <li>3.1 PLC enclosure, grounding requirements, noise generating inductive devices, leaky inputs and outputs, techniques to reduce electrical noise and leakage.</li> <li>3.2 Introduction to PLC Trouble shooting and maintenance, trouble shooting of hardware and software.</li> <li>3.3 Diagnostic LED Indicators in PLCs</li> <li>3.4 Common problems</li> </ul>	CO-3

Major Theory Session Outcomes (TSOs)	Units	Relevan tCOs
system to reduce environmental impact  TSO.3e Identify faults in the given PLC system  TSO.3f Explain the procedure for Troubleshooting PLC system  TSO.3g Prepare preventive maintenance plan for the PLC system  TSO.3h Use safety equipment's.  TSO.3i Follow safe practices	<ul> <li>Internal problems – Check for PLC Power Supply, Emergency Push Button, Power Supply Failure, Battery Failure, Electrical Noise Interference, Verify the PLC Program with the Master Program, Corrupted PLC Memory</li> <li>External problems - Power failure, faulty grounding and electrical noise interference (RFI or EMI), Status of the Output Modules and their associated Circuitry, Status of the Input Modules and their associated Circuitry, Field Input and Output Devices, Communication Issues.</li> <li>Environmental Conditions. Check for humidity, temperature, vibration, and noise-level limits specified by its manufacturer</li> <li>Troubleshooting of Specific Components of the PLC System</li> <li>Power Supply Troubleshooting</li> <li>I/O Modules Troubleshooting</li> <li>Troubleshooting PLC Program Errors</li> <li>Troubleshooting the Working Environment of a PLC</li> <li>Replacement of CPU</li> <li>PLC trouble shooting flowchart</li> <li>PLC maintenance – PLC maintenance checklist, preventive maintenance procedure, maintenance plan for the PLC system.</li> <li>Safety procedure and safety equipment's.</li> </ul>	Number(s)
TSO.4.a Describe the function of given element of a SCADA system.  TSO.4.b Interface the given PLC with SCADA system using the given Open Platform Communications (OPC).  TSO.4.c Describe the steps to develop a simple SCADA screen for the given industrial application.  TSO.4.d Describe the procedure to maintain the SCADA based PLC system for the given application.	<ul> <li>Unit-4.0 SCADA and DCS</li> <li>4.1 Introduction, need, benefits and typical applications of SCADA and DCS</li> <li>4.2 SCADA Architecture - Remote Terminal Units (RTUs), Master Terminal Units, Various SCADA editors, Communication protocols for SCADA</li> <li>4.3 Comparison of SCADA with DCS</li> <li>4.4 Interfacing SCADA system with PLC- Typical connectiondiagram, Object Linking and Embedding for Process Control (OPC) architecture</li> <li>4.5 Creating SCADA Screen HMI for simple object, Steps for linking SCADA object (defining Tags and items, creating trends etc.,) with PLC ladder program using OPC, configuring simple applications using SCADA: Traffic light control, water distribution, pipeline control, Power generation, transmission and distribution etc.</li> <li>4.6 Procedure to maintain the SCADA based PLC system.</li> </ul>	CO-3
TSO.5a Identify different components used for automation in the given system TSO.5b Select automation components for a given situation TSO.5c In the given manufacturing or service industry Identify the areas where automation is possible.  TSO.5d Prepare plan for sustainable automation as per the requirement.	<ul> <li>Unit-5.0 Applications of Industrial Automation</li> <li>5.1 Manufacturing- Industrial Robots- welding robots, pick and place robots, Cabot's, Machine monitoring system, supply chain, Automated assembly system, Flexible Automation and programmable Automation.</li> <li>5.2 Health Care- microscopic robots for medical diagnosis, automated medication dispensing devices, AESOP, ZEUS, RP_7(remote presence 7th generation),DaVinci</li> <li>5.3 Defense- guided rockets and missiles, counter measures, UAV drones, launcher, radar antenna, engagement control system</li> </ul>	CO-5

Major Theory Session Outcomes (TSOs)	Units	Relevan tCOs
		Number(s)
	<ul> <li>5.4 Automobile –Break monitoring system, Vehicle tracking system, Rear-view alarm to detect obstacles behind, Four-wheel drive, Traction control system, Dynamic steering response, Anti-lock braking system (ABS) Adaptive cruise control, Adaptive headlamps, Intelligent Parking Assist System, Driverless/Autonomous Cars</li> <li>5.5 Agriculture- harvesters, irrigation systems, plowing machines, self-driving tractors, grain yield sensor</li> <li>5.6 Mining- Mine planning system, mine picture compilation, mine control system, seismic imagining, laser imaging, Rig control system, automated drilling, automated exploration, automated truck</li> </ul>	

**Note:** One major TSO may require more than one Theory session/Period.

## $K)\ \ Suggested\ Laboratory\ (Practical)\ Session\ Outcomes\ (LSOs)\ and\ List\ of\ Practical\ (2000608F):$

Practical/Lab Session Outcomes (LSOs)	S. No.	Laboratory Experiment/Practical Titles	Relevant COs Number(s		
LSOs 1.1 Data communication from PLC to PC and vice versa	1.	Transfer the control data from PLC to PC andvice versa	CO1		
LSOs 1.2 Establish Communication channels between PLC s.	2.	Transfer the control data from PLC to PLC	CO1		
LSOs 1.3 Transfer data from sensors to PLC and from PLC to PC.	3.	Transfer the sensor data from sensor to PLC to PLC and PC	CO1		
LSOs 1.4 Interface the given PLC with a PC ora Laptop					
LSOs 2.1 Identify Different parts and front panel indicators of a PLC	5.	Identify the various parts and front panel status indicators of the given PLC.	CO2		
LSOs 2.2 Develop Ladder logic program for different arithmetic operations	6.	Develop/Execute ladder logic program for different arithmetic operations such as Addition, subtraction, multiplication, division increment, decrement, trigonometric in a given PLC	CO2		
LSOs 2.3 Develop Ladder logic program for different logical operations	7.	Develop/Execute ladder logic program for logical operations such as AND, OR, NOT, NAND, NOR, X-OR, X-NOR gate along with truth table	CO2		
LSOs 2.4 Program Latch and Unlatch circuit in aPLC for motor operation	8.	Program the given PLC to start run and stop the given motor using latch circuit	CO2		
LSOs 2.5 Create delay in operation using on delay, off delay and retentive timer function in a given PLC.	9.	Test the functionality of on delay, off delay and retentive timer for its correct operation in a given PLC.	CO2		
LSOs 2.6 Count the number of objects/events using Up counter, Down counter and UP/Down counter in a PLC	10.	Test the functionality of Up, Down and Updown counter for its correct operation in a given PLC.	CO2		
LSOs 2.7 Program PLC using ladder logic to controla LED/Lamp	11.	Develop/Execute a ladder logic program to put LED/lamp in the blinking mode	CO2		
LSOs 2.8 Program PLC using ladder logic to controla simple traffic light system	12.	Develop/Execute a ladder logic program to control a simple traffic light control system using PLC	CO2		

Practical/Lab Session Outcomes (LSOs)		Laboratory Experiment/Practical Titles	Relevant COs Number(s
LSOs 3.1 Use hygrometer to measure the humidity inside the panel LSOs 3.2 Use thermometer to measure ambient temperature inside the panel LSOs 3.3 Use tester to determine the voltage fluctuation at the power supply terminals is within specifications LSOs 3.4 Test the ground connections of the given PLC. LSOs 3.5 A given PLC is not working as per the logic instructions investigate the PLC to identify the cause of failure to showthe desired output LSOs 3.6 Investigate the cause of Noise in the given PLC LSOs 3.7 PLC goes on blackout out by losing itsoperating power. Troubleshoot the cause of failure. LSOs 3.8 Troubleshoot the corrupted PLC memory. LSOs 3.9 Replace CPU and power supply fusesin a given PLC system.	13.	Troubleshooting of PLC system	CO3
LSOs 4.1 Download any open source SCADA software and install the same.  LSOs 4.2 Interpret the available components in symbol factory of SCADA software  LSOs 4.3 Create simple SCADA HMI applications and apply dynamic properties. (Select any Three from the given list)  i. Turn on and off a tube light using a Switch  ii. Apply filling and object size properties a rectangle, square and round object  iii. Move the object, fill the object using slider and meter reading.  iv. Apply orientation property to a fan and control its direction using a slider.  v. Move a square object horizontally first, then vertically and again horizontally by applying visibility property.  LSOs 4.4 Create historical and real time trends for the given automation	14.	Develop simple SCADA HMI applications using any one open source SCADA software and apply dynamic properties	CO4
LSOs 5.1 Develop a smart irrigation device to detect the change in moisture level in the soil and controls the flow of water accordingly with a DC pump.  LSOs 5.2 Build an electronic device that can remotely control home appliances with your Bluetooth-enabled smartphone and a special Android application	15.	Develop simple automation systems for the given requirement (Select any Three from the given list)	CO5

Practical/Lab Session Outcomes (LSOs)	S. No.	Laboratory Experiment/Practical Titles	Relevant COs Number(s
LSOs 5.3 Develop a PLC program to control the robot in such a way that the robot can automatically pick and place components and works in syncwith the conveyor belt system.  LSOs 5.4 Develop a Automation system to Open and close the door in the shop LSOs 5.5 Develop a line following robot with RFID sensor for supplying materials and automating workflow.  LSOs 5.6 Develop smart street light controlling mechanism which willSwitch on/off the lights automatically depending on the intensity of the sunlight at that particular time of the day.  LSOs 5.7 Develop smart automated railway crossing system to detect train arrival and departure and send appropriate signals to the microcontroller.			

- L) Suggested Term Work and Self Learning (2000611F): Some sample suggested assignments, micro projectand other activities are mentioned here for reference.
  - **a. Assignments**: Questions/Problems/Numerical/Exercises to be provided by the course teacher in line with the targeted COs.
    - i. State three advantages of using programmed PLC timer over mechanical timing relay.
    - ii. It is required to have a pilot light glow, meeting all of the circuit requirements given below:
      - All four circuit pressure Switches must be closed.
      - At least two out of three circuit limit Switches must be closed.
      - The reset Switch must not be closed.
    - iii. Using AND, OR, and NOT gates, design a logic circuit that will solve this hypothetical problem
    - iv. Prepare a comparison chart of different types of PLC
    - v. Prepare a maintenance plan for a given PLC system.

#### b. Micro Projects:

- 1. Troubleshoot the faulty equipment/kit available in automation laboratory
- 2. Select one industry and analyze the process and propose the automation strategies' that can be used for automation.
- 3. Develop a working model of a given application using given actuators and valves.
- 4. Develop a smart irrigation device to detect the change in moisture level in the soil and controls the flow of water accordingly with a DC pump.
- 5. Build an electronic device that can remotely control home appliances with your Bluetooth-enabled smartphone and a special Android application
- 6. Develop a PLC program to control the robot in such a way that the robot can automatically pick and place components and works in sync with the conveyor belt system.

### c. Other Activities:

1. Seminar Topics- PLC instructions, Timers and Counters used in a given PLC

- 2. Seminar Topics- Industrial Applications of PLC and SCADA, AGV, Application of automation in different area, trouble shooting of different types of PLC
- 3. Visits Visit any industry with full or semi automation and prepare a report on industrial automation used by the industry in the given section, components used, power requirement, output achieved and maintenance activities required.
- 4. Surveys- Carry out a market/internet survey of PLC and prepare the comparative technical specifications of any one type of PLC (Micro or Mini) of different manufacturer.
- 5. Product Development- Develop a prototype automatic railway crossing system
- a. Software Development- Download any open source software for PLC and install on your laptop/PC and carry out basic PLC programming
- 6. Also download any open source software for SCADA and install on your laptop/PC and carry out basic SCADA HMI programming
- 7. Surveys Carry out a internet based survey to compare SCADA and DCS

## d. Self-learning topics:

- Basic concepts of working of robot
- Automated material handling.
- Instrumentation systems for inspection and testing for quality of the product
- Use of robots in different applications
- Intelligent Transportation Systems
- Communication standards and protocols used in PLC
- Use of PLC for different industrial applications
- Use of SCADA for different industrial applications
- Interfacing of PLC
- M) Suggested Course Evaluation Matrix: The course teacher has to decide and use appropriate assessment strategy and its weightage in theory, laboratory and Term Work for ensuring CO attainment. The response/performance of each student in each of these designed activities is to be used to calculate CO attainment.

	Course Evaluation									
				Mat						
	Theory Asses	ssment (TA)**	Term W	ork Assess	ment (TWA)	Lab Assessment (LA)#				
COs	Progressiv eTheory Assessment	End Theory Assessment	Term Work & Self- Learning Assessment			Learning			Progressive Lab	End Laboratory
	(PTA) (ETA)		Assignment	Micro	Other	Assessment	Assessment			
	Class/Mid		S	Project	Activities	(PLA)	(ELA)			
	Sem Test			S	*	, ,	` ,			
CO-1	10%	20%	20%		33%	10%	20%			
CO-2	15%	25%	20%		33%	15%	20%			
CO-3	15%	20%	20%		34%	15%	20%			
CO-4	30%	20%	20%	50%		30%	20%			
CO-5	30%	15%	20%	50%		30%	20%			
Total	30	70	20	20	10	20	30			
Mark				50		1				
S										

#### Legend:

\*: Other Activities include self-learning, seminar, visits, surveys, product development, software development etc.

\*\*: Mentioned under point- (N)

#: Mentioned under point- (O)

#### Note:

☐ The percentage given are approximate

☐ In case of Micro Projects and End Laboratory Assessment (ELA), the achieved marks will be equally divided in all those COsmapped with total experiments.

☐ For CO attainment calculation indirect assessment tools like course exit survey need to be used which comprises of questions related to achievement of each COs.

N) Suggested Specification Table for End Semester Theory Assessment: Specification table represents thereflection of sample representation of assessment of cognitive domain of full course.

Unit Title and Number	Total Classroo	Relevan tCOs	Total Mark		ETA (Marks)	
	m Instructio n(CI) Hours	Number (s)	s	Remembe r(R)	Understandin g(U)	Applicatio n& above (A)
Unit1.0 Industrial automation Communication and Interfacing	9	CO1	14	5	4	5
Unit2.0 PLC Programming	12	CO2	17	5	6	6
Unit3.0 Installation and maintenance of PLCsystems	10	CO3	14	4	5	5
Unit4.0 SCADA and DCS	9	CO4	14	4	5	5
Unit5.0 Applications of Industrial Automation	8	CO5	11	2	4	5
Total Marks	48		70	20	24	26

Note: Similar table can also be used to design class/mid-term/ internal question paper for progressive assessment.

## O) Suggested Assessment Table for Laboratory (Practical):

		Dolowant	PLA/ELA		A
S.	Laboratory Practical Titles	COS		ormance	Viva-
No.	Laboratory Fractical Titles	Number(s	PRA * (%)	PRA PDA*	
1.	Transfer the control data from PLC to PC and vice versa	CO1	50	40	10
2.	Transfer the control data from PLC to PLC	CO1	50	40	10
3.	Transfer the sensor data from sensor to PLC to PLC and PC	CO1	50	40	10
4.	Interface the given PLC with a PC or a Laptop	CO1	50	40	10
5.	Identify Different parts and front panel indicators of a PLC	CO2	50	40	10
6.	Develop Ladder logic program for different arithmetic operations	CO2	50	40	10
7.	Develop Ladder logic program for different logical operations	CO2	50	40	10
8.	Program Latch and Unlatch circuit in a PLC for motor operation	CO2	50	40	10
9.	Create delay in operation using on delay, off delay and retentive timer function in a given PLC	CO2	50	40	10
10.	Count the number of objects/events using Up counter, Down counter and UP/Down counter in a PLC	CO2	50	40	10
11.	Program PLC using ladder logic to control a LED/Lamp	CO2	50	40	10
12.	Program PLC using ladder logic to control a simple traffic lightsystem	CO2	50	40	10

		Dolomont	PLA/ELA			
S.	Laboratory Practical Titles	Relevant COs	Perfo	rmance	Viva-	
No.	Laboratory Fractical Titles	Number(s	PRA	PDA*	Voce	
		` `	*	*	(%)	
		)	(%)	(%)	(70)	
13.	Use hygrometer to measure the humidity inside the panel	CO3	50	40	10	
14.	Use thermometer to measure ambient temperature inside the panel	CO3	50	40	10	
15.	Use tester to determine the voltage fluctuation at the power supply terminals is within specifications	CO3	50	40	10	
16.	A given PLC is not working as per the logic instructions investigate the PLC to identify the cause of failure to show the desired output	CO3	50	40	10	
17.	Investigate the cause of Noise in the given PLC	CO3	50	40	10	
18.	PLC goes on blackout out by losing its operating power. Troubleshoot the cause of failure.	CO3	50	40	10	
19.	Troubleshoot the corrupted PLC memory.	CO3	50	40	10	
20.	Replace CPU and power supply fuses in a given PLC system	CO3	50	40	10	
21.	Download any open source SCADA software and install the same.	CO4	50	40	10	
22.	Interpret the available components in symbol factory in SCADAsoftware	CO4	50	40	10	
23.	Create simple SCADA HMI applications and apply dynamic properties (Any Three).  i. Turn on and off a tube light using a Switch ii. Apply filling and object size properties to a rectangle, square and round object iii. Move the object, fill the object using slider and meter reading. iv. Apply orientation property to a fan and control its direction using a slider. v. Move a square object horizontally first, then vertically and again horizontally by applying visibility property.	CO4	50	40	10	
24.	Create historical and real time trends for the given automation	CO4	50	40	10	
24	<ul> <li>Select any three of the following: - <ol> <li>Develop a smart irrigation device to detect the change in moisture level in the soil and controls the flow of water accordingly with a DC pump.</li> <li>Build an electronic device that can remotely control home appliances with your Bluetooth-enabled smartphone and a special Android application</li> <li>Develop a PLC program to control the robot in such a way that the robot can automatically pick and place components and works in sync with the conveyor belt system.</li> <li>Develop a Automation system to Open and close the door in the shop</li> <li>Develop a line following robot with RFID sensor forsupplying materials and automating workflow.</li> <li>Develop smart street light controlling mechanism which will Switch on/off the lights automatically depending on</li> </ol> </li> </ul>	CO5	60	30	10	

		Relevant	PLA/ELA			
S. No.	Laboratory Practical Titles	COs	Performance		Viva-	
	Laboratory Fractical Titles	Number(s	PRA * (%)	PDA* * (%)	Voce (%)	
	the intensity of the sunlight at that particular time of theday. vii. Develop smart automated railway crossing system to detect train arrival and departure and send appropriate signals to the microcontroller.		. ,			

Legend:

PRA\*: Process Assessment

PDA\*\*: Product Assessment

Note:

This table can be used for both end semester as well as progressive assessment of practical. Rubrics need to be prepared by the course teacher for each experiment/practical to assess the student performance.

P) Suggested Instructional/Implementation Strategies: Different Instructional/ Implementation Strategies may be appropriately selected, as per the requirement of the content/outcome. Some of them are Improved Lecture, Tutorial, Case Method, Group Discussion, Industrial visits, Industrial Training, Portfolio Based Learning, Role Play, Live Demonstrations in Classrooms, Lab, Field, Information and Communications Technology (ICT) Based Teaching Learning, Blended or flipped mode, Brainstorming, Expert Sessions, Video Clippings, Use of Open Educational Resources (OER), MOOCs etc.

## Q) List of Major Laboratory Equipment, Tools and Software:

S. No.	Name of Equipment, Toolsand Software	Broad Specification s	Relevant Experiment/Practic al Number
1.	SCADA software (reputed make like Allen Bradley, Siemensetc.,)	Ready-to-use symbol library, React and respond in real-time, Real time monitoring, Friendly, manageable, secure, extensible, Easy-to-use, easy to implement, Easy configuration, simplified maintenance, Communication with PLC, easy and flexible alarm definition, data collection and analysis for new and existing systems, easy-to-use for report generation, open access to historical data, different packages available with input/output structure. Open source software SCADA software: like Ellipse/FTVSE/Wonderware/ open SCADA can also be used	14
2.	Universal PLC TrainingSystem with HMI (Of reputed make such as Allen bradely, Siemens, etc.,) Compatible with SCADAsoftware	Human Machine Interface (HMI) display, PLC with 16 digital inputs, 16 digital outputs with RS232 communication facility. Open platform to explore wide PLC and HMI applications. Industrial look & feel. Toggle Switches, push to ON Switch, proximity sensor, visual indicator, audio indicator, and DC motor. Experiments configurable through patch board. Powerful instruction sets. Several sample ladder and HMI programs. PC based ladder and HMI programming. Extremely easy and student friendly software to develop different programs. Easy downloading of programs. Practice troubleshooting skills. Compact tabletop ergonomic design. Robust construction. PLC gateway for cloud connectivity. Open source software like Ladder logic simulator, Pico soft Simulator, Logixpro simulator, Simple EDA tools can also be used	1 to 12
3.	Safety gears	Gloves, Safety goggles, Ear protection, Dust masks andrespirators.	13
4.	Power tools	Power drills, Orbital sanders, Circular saws, Impact wrenches.	13
5.	Hand tools	Screwdrivers, Hammers, Hand saws, Hex Key Allen Wrench Set Inch and Metric, relay puller, Multi-Tool Wire Stripper/Crimper/Cutter	13

S. No.	Name of Equipment, Toolsand Software	Broad Specification	Relevant Experiment/Practic
		s	al Number
6.	Electrical tools	Wire and cable strippers, Multimeters- Volts, Ohms, and Amps, Crimpers- Side Cutter Crimping, Wire Crimp Connector Kit, Digital Multimeter Clamp Meter with Amp, Volt, and Ohm, Non-Contact Voltage Tester	13
7.	Spare parts	PLC Programming Cables, SD Card Reader Compact flash, Wire Nut Set, Fuses- Class J 30, 35, 60, and 100 -amp fuses, Class CC 2, 3, 5, 10, 15, 20, and 30 -amp fuses, 5mm x 20mm 0.032 (for 4 -20mA circuits), 0.5, 1, 2, 5, 10, and 15 amps, Cube Relays, Resistor Kit, batteries, LED Indicators PLC Processor (CPU), Input/ output module	13
8.	Thermo-hygrometer	Measuring range Temp.: -30 60°C / -22 140°F Measuring range rel. Humidity: 0 100% rh, Measurement protocol as PDF, Data export possible as CSV, Readable without software, data sets of measured values can be stored.	13
9.	Digital Hygrometer	maximum humidity measurement- 100%RH, temperature measurement resolution -0.1egree centigrade, humidity measurement resolution -0.1%RH, minimum operating temperature10 to -20-degree centigrade, Maximum operating temperature +45 to +50 degree centigrade	13

# R) Suggested Learning Resources:

## (a) Books:

S. No.	Titles	Author(s)	Publisher and Edition with ISBN
1.	Introduction to Programmable LogicControllers	Dunning, G.	Thomson /Delmar learning, New Delhi, 2005, ISBN 13: 9781401884260
2.	Programmable Logic Controllers	Petruzella, F.D.	McGraw Hill India, New Delhi, 2010,ISBN: 9780071067386
3.	Programmable Logic Controllers	Hackworth, John; Hackworth, Federic	PHI Learning, New Delhi, 2003, ISBN: 9780130607188
4.	Industrial automation and Process control	Stenerson Jon	PHI Learning, New Delhi, 2003, ISBN:9780130618900
5.	Programmable Logic Controller	Jadhav, V. R.	Khanna publishers, New Delhi, 2017, ISBN: 9788174092281
6.	Programmable Logic Controllers and Industrial Automation - An introduction,	Mitra, Madhuchandra; Sengupta, Samarjit,	Penram International Publication, 2015, ISBN: 9788187972174
7.	Control System	Nagrath & Gopal	New Age International Pvt Ltd, ISBN:9789386070111, 9789386070111
8.	Linear Control Systems with MATLABApplications, Publisher:	Manke, B. S.	Khanna Publishers, ISBN: 9788174093103
9.	Supervisory Control and Data Acquisition	Boyar, S. A.	ISA Publication, USA, ISBN: 978-1936007097
10.	Practical SCADA for industry,	Bailey David; Wright Edwin	Newnes (an imprint of Elsevier), UK2003, ISBN:0750658053
11	Industrial Automation: Systems and Engineering		States Academic Press , 2022 ISBN 9781649649270
12	Industrial Automation Technologies		States Academic Press 2023 ISBN 9781649649255
13	Introduction to Industrial Automation	Kian Pearson	Willford Press 2023, ISBN 9781682860864

## (b) Online Educational Resources:

1. Software: - www.fossee.com

- 2. Software: www.logixpro.com
- 3. Software: www.plctutor.com
- 4. Software; www.ellipse.com
- 5. PLC lecture: https://www.youtube.com/watch?v=pPiXEfBO2qo
- 6. PLC tutorial: <a href="http://users.isr.ist.utl.pt/~jag/aulas/apil3/docs/API\_I\_C3\_3\_ST.pdf">http://users.isr.ist.utl.pt/~jag/aulas/apil3/docs/API\_I\_C3\_3\_ST.pdf</a>
- 7. https://www.youtube.com/watch?v=277wwYWolpw-PLC system troubleshooting and repair. Industrial control panel. PLC system repair.
- 8. https://www.youtube.com/watch?v=5Jmtvrch5Jg
- 9. https://www.youtube.com/watch?v=peyV9bwEaLY
- 10. https://www.youtube.com/watch?v=QdJhRmtKpxk&list=RDCMUCke36Li q- w5fboMHkq1APZw&index=3
- 11. <a href="https://www.youtube.com/watch?v=ygrrRwaJz3M">https://www.youtube.com/watch?v=ygrrRwaJz3M</a>

by the s

Note:

Teachers are requested to check the creative commons license status/ financial implications of the suggested OER, before use by the students.

## (c) Others:

- 1. Learning Packages
- 2. Users' Guide
- 3. Manufacturers' Manual
- 4. Lab Manuals

## S) Course Curriculum Development Team (NITTTR, Bhopal)

□ Dr. Vandana Somkuwar (Coordinator)□ Dr. C.S.Rajeshwari (Co-coordinator)

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A) Course Code : 2000605G/2000608G/2000611G

B) Course Title : Electric Vehicle (Advanced)
C) Prerequisite Course(s) : Electric Vehicle (Basics)

D) Rationale :

The automobile manufacturing sector in India is rapidly switching over to electric vehicles used for the public as well as private transport. The Govt. of India has launched the FAME-II Scheme (Faster Adoption and Manufacturing of Hybrid & Plug-in Electric Vehicles) to encourage the progressive induction of reliable, affordable and efficient electric and hybrid vehicles and to create demand for Electric Vehicles in the country. The technology is being evolved to enhance the vehicle's efficiency and running mileage by controlling the manufacturing, maintenance and recurring costs of such vehicles. Due to the rapid increase in EV demand, industries will also require skilled manpower in this area. This advanced course on electric vehicles is included as an open elective for all the diploma programmes to provide a sound knowledge of EVs to engineering diploma students and develop skills related to testing and maintenance of various electrical, electronic and mechanical systems in EVs.

E) Course Outcomes (COs): After the completion of the course, teachers are expected to ensure the learners' accomplishment of the following course outcomes. For this, the learners are expected to perform various activities related to three learning domains (Cognitive, Psychomotor and Affective) in classroom/laboratory/workshop/field/industry.

## After completion of the course, the student will be able to-

- **CO-1** Compute various parameters affecting Vehicle movement.
- **CO-2** Test the operation of the different elements of the Automobile System.
- **CO-3** Test the battery and motor used for Power Transmission in EVs.
- **CO-4** Test electronic control unit system of EVs.
- **CO-5** Interpret the impact of Grid to Vehicle (G2V) and Vehicle to Grid (V2G) during the charging cycle.

#### F) Suggested Course Articulation Matrix (CAM):

Course	Programme Outcomes(POs)								Programme SpecificOutcomes* (PSOs)	
Outcome s(COs)	PO-1 Basic and Disciplin eSpecific Knowledge	PO-2 Problem Analysi	PO-3 Design/ Development of Solutions	PO-4 Engineering Tools	PO-5 Engineering Practices for Society, Sustainability and Environment	PO-6 Project Management	PO-7 Life Long Learning	PSO-1	PSO-2	
CO-1	3	-	1	2	-	-	1			
CO-2	3	2	2	3	1	-	-			
CO-3	2	2	2	3	3	1	3			
CO-4	2	3	-	2	2	-	2			
CO-5	3	2	-	2	3	1	2			

**Legend:** High (3), Medium (2), Low (1) and No mapping (-)

PSOs will be developed by respective programme coordinator at institute level. As per latest NBA guidelines, formulating PSOs is optional

### **G)** Teaching & Learning Scheme:

	Cours e Code	Cours e Title	Scheme of Study (Hours/Week)					
Boar dof Stud y			Classroo m Instructio n(CI)		Lab Instructio n (LI)	Notiona lHours (TW+ SL)	Total Hour s (CI+LI+TW+	Total Credit s (C)
			L	T			SL)	
	2000605G/	Electric Vehicle						
	2000608G/	(Advanced)	03	-	04	02	09	05
	2000611G							

Legend:

CI: Classroom Instruction (Includes different instructional/implementation strategies i.e. Lecture (L), Tutorial (T), Case method, Demonstrations, Video demonstration, Problem based learning etc. to deliver theoretical concepts)

LI: Laboratory Instruction (Includes experiments/practical performances /problem-based experiences in laboratory, workshop, field or other locations using different instructional/Implementation strategies)

Notional Hours: Hours of engagement by learners, other than the contact hours for ensuring learning.

TW: Term Work (includes assignments, seminars, micro projects, industrial visits, any other student activities etc.)

SL: Self Learning, MOOCs, spoken tutorials, online educational resources etc.

C: Credits =  $(1 \times CI \text{ hours}) + (0.5 \times LI \text{ hours}) + (0.5 \times Notional hours})$ 

**Note:** TW and SL have to be planned by the teacher and performed by the learner under the continuous guidance and feedback of teacher to ensure outcome of learning.

#### H) Assessment Scheme:

Boar dof Study	Course Code	Cours e Title	Theory Assessment (TA)		Assessment Scheme (Marks) Term Work & Self- Learning Assessment (TWA )		Lab Assessme nt(LA)		TWA+LA)
			Progressive Theory Assessment (PTA)	End Theory Assessment (ETA)	Internal	External	Progressive LabAssessment (PLA)	End Laboratory Assessment (FLA)	Total Marks (TA+TWA+LA)
	2000605 G/20006 08G/200 0611G	Electric Vehicle (Advanced)	30	70	20	30	20	30	200

#### Legend:

PTA: Progressive Theory Assessment in class room (includes class test, mid-term test and quiz using online/offline modes)

PLA: Progressive Laboratory Assessment (includes process and product assessment using rating Scales and rubrics)

TWA: Term work & Self Learning Assessment (Includes assessment related to student performance in assignments, seminars,

micro projects, industrial visits, self-learning, any other student activities etc.

Note:

Separate passing is must for progressive and end semester assessment for both theory and practical.

☐ ETA & ELA are to be carried out at the end of the term/ semester.

Term Work is to be done by the students under the guidance of internal faculty but its assessment will be done **internally (40%)** as well as **externally (60%)**. Assessment related to planning and execution of Term Work activities like assignment, micro project, seminar and self-learning is to be done by internal faculty (Internal Assessment) whereas assessment of output/product/ presentation related to these activities will be carried out by external faculty/expert (External Assessment). However, criteria of internal as well as external assessment may vary as per the requirement of respective course. For valid and reliable assessment, the internal faculty should prepare checklist & rubrics for these activities.

I) Course Curriculum Detailing: This course curriculum detailing depicts learning outcomes at the course level and session level and their attainment by the students through Classroom Instruction (CI), Laboratory Instruction (LI), Term Work (SW) and Self Learning (SL). Students are expected to demonstrate the attainment of Theory Session Outcomes (TSOs) and Lab Session Outcomes (LSOs) leading to the attainment of Course Outcomes

(COs) upon the completion of the course. While curriculum detailing, NEP 2020-related reforms like

Green skills, Sustainability, Multidisciplinary aspects, Society connect, Indian Knowledge System (IKS) andothers must be integrated appropriately.

# J) Theory Session Outcomes (TSOs) and Units:

M	Tajor Theory Session Outcomes (TSOs)	Units	Relevan tCOs Number(s)
TSO 1b.  TSO 1c. 0  TSO 1d.	Explain the vehicle movement process  Derive various equations for the movement of Vehicles  Compute different resistances affecting Vehicle movement.  Explain the dynamics of the given type of EV system.	Unit-1.0 Vehicle Dynamics  1.1 Vehicle Movement  1.2 Rolling Resistance: Equation, Coefficient, factor affecting rolling resistance, typical values of rolling resistance  1.3 Grading resistance  1.4 Road resistance  1.5 Acceleration resistance  1.6 Total driving resistance  1.7 Aerodynamic drag: Equation, typical values of the drag coefficient.  1.8 Vehicle dynamics  Hybrid and Electric Vehicles  DC Motor Dynamics and Control  AC Motor Dynamics and Control	CO 1
TSO 2 b. TSO 2 c. TSO 2 d. TSO 2 e. TSO 2 f.	Identify the given elements of Automobile Systems.  Describe the functions of the given elements of Automobile Systems.  Explain the dynamic characteristics of the Disc Braking System for the given braking steps.  Describe the Procedure for testing the given AC/DC motors.  Describe the Procedure of Installation and Testingof the given EV Charging Stations.  Describe the Procedure for Commissioning EV Charging Stations.  Explain the functions of the EV Control Unit.	Unit-2.0 Elements of Automobile  2.1 Suspension and Damping systems  2.2 Brake system: Half-step braking, Full stepBraking  2.3 Transaxle  2.4 Elements of Noise Vibration and Harshness Control  2.5 Body balancing  2.6 Tyre Technology  2.7 AC/DC motor  2.8 Air-conditioning and Heating System  2.9 Lighting System  2.10 Automotive wiring system  2.11 Earthing and Insulation  2.12 Charging stations – Installation and Commissioning  2.13 Vehicle control unit	CO 2
TSO 3a. TSO 3b. TSO 3c. TSO 3d. TSO 3e. TSO 3f. TSO 3g. TSO 3h. TSO 3i.	Compare different power transmission systems in EVs. List the main Components of the EV PowerTrain. Explain the functions of the given EV PowerTrain component. Describe the testing procedure of the given EV Power Train component. Explain the regenerative braking operation in the given EV motor. Describe the speed control mechanism of the given motor. Explain various parameters of the given battery. Select the suitable battery for the given EV application. Describe the assembling and dismantling procedure of the given battery.	<ul> <li>Unit-3.0 EV Power Transmission System</li> <li>3.1 Transmission System: Single and Multi-transmission system</li> <li>3.2 EV Power Train</li> <li>3.3 EV Power Train Components: Battery Pack, DC-AC Converter, Electric Motor, On-Board Charger.</li> <li>3.4 Battery Parameters: Voltage, Current, Charging rate, efficiency, energy density, power density, State of Charge (SoC), Depth of Discharge (DoD), State of Health(SoH), Operating Temperature, specific energy, specific power, life cycle and cost.</li> <li>3.5 Battery Assembly and Dismantling.</li> <li>3.6 Gear and Differential Assembly</li> <li>3.7 Safe disposal of used battery</li> </ul>	CO 3

M	Tajor Theory Session Outcomes (TSOs)	Units	Relevan tCOs Number(s)
TSO 3j.	Describe the Mechanism of Gear and Differential Assembly.		
TSO 4a. TSO 4b. TSO 4c. TSO 4d. TSO 4e.	Describe the Vehicle Control Unit (VCU).  Describe the functions of the given component of the Electronic Control Unit.  Describe the connections of the given control unit with the EV sub-system.  Explain the Interaction of Controller AreaNetwork Communication with VCU.  Describe the Troubleshooting and Assessment procedure of VCU.	<ul> <li>Unit- 4.0 Vehicle Control Unit (VCU)</li> <li>4.1 Electronic Control Unit: Battery Management System, DC-DC Converter, Thermal Management System and BodyControl Module.</li> <li>4.2 Predefined functions</li> <li>4.3 Connections with EV subsystem</li> <li>4.4 Controller Area Network (CAN)communication</li> <li>4.5 Interaction of CAN Communication withVCU.</li> <li>4.6 Troubleshooting and Assessment</li> <li>4.7 Dynamometers: Introduction</li> <li>4.8 Environmental Chambers</li> </ul>	CO 4
TSO 5b. 1 TSO 5c. 1 TSO 5d. TSO 5e.	Explain the Classification of Charging Technologies. Explain the impact of the Grid on Vehicle Charging and Vehicle Charging on the Grid. Describe the testing procedure of the given Bi- directional charging systems. Explain the Energy Management Strategies in the EV. Explain the Wireless Power Transfer (WPT) technique for EV Charging.	Unit- 5.0 EV Charging Technologies 5.1 Charging Technology: Classification 5.2 Grid-to-Vehicle (G2V) 5.3 Vehicle to Grid (V2G) or Vehicle to Buildings (V2B) or Vehicle to Home(V2H). 5.4 Bi-directional EV Charging Systems. 5.5 Energy Management Strategies. 5.6 Wireless Power Transfer (WPT) technique for EV Charging.	CO 5

**Note:** One major TSO may require more than one theory session/Period.

# K) Suggested Laboratory (Practical) Session Outcomes (LSOs) and List of Practical (2000608G):

Practical/Lab Session Outcomes (LSOs)			Laboratory Experiment/Practical Titles	Relevan tCOs Number(s
LSO 2.1	Test the operation of the Control Disc Braking system and control the regenerative braking system using a test rig. Test the performance (Speed v/s Braking Torque) of the Disc Braking System in Half	1.	Testing of Control Disc Braking systemand Control Regenerative Braking system.	CO2
	step and Full step braking modes.			
LSO 2.3	Test the performance of different types of propulsion motors.	2.	Testing of Motors	
LSO 2.4	Test the continuity of the automotive wiring system in the EV	3.	Testing of the automotive wiring system.	
LSO 3.1	Test the performance of a new set of batteries and aged batteries.	4.	Testing of Batteries used in EVs	CO2, CO3
LSO 3.2	Compare the performance of the battery			
	and find the Fuel Gauge after discharging the battery.			
	a. 0% - 100%			
	b. 30% - 100%			
1.00	c. 50% - 100%			
LSO	Evaluate the following parameters of the			

3.3		
given EV battery.		
a. Specific power		
b. Specific energy		

Practical/Lab Session Outcomes (LSO	S. No.	Laboratory Experiment/Practical Titles	Relevant COs Number(s
c. Life span and			
d. Cost parameters			
LSO 3.4 Evaluate the State of Health (SoH) of given EV Battery after several charge/discharge cycles.	the		
LSO 3.5 Test the dynamic performance of the giv	ren 5.	Speed control of Electrical Motors	
motor;			
a) Speed and torque spectrum.			
b) Speed and torque oscillation			
c) Friction torque friction spectrum.			
LSO 3.6 Test the following speed-controlled performance characteristics of the give motor;  a. Motor voltage over time  b. Motor current over time.  c. Speed and torque over time.  d. Torque over speed.  e. Current over speed.  f. Electrical input power and the mechanical input power over speed.	ed	• Connection of Electronic Control	COA
LSO 4.1 Connect the components of the EC Unwith EV subsystems.  LSO 4.2 Troubleshoot basic faults in the electrons.		<ul> <li>Connection of Electronic Control Unitcomponents</li> <li>Troubleshooting of electronic control</li> </ul>	CO4
control unit of EV.		unit	
LSO 5.1 Evaluate the impact of the Grid on VehicleCharging and Vehicle Chargin the Grid.	7.	Impacts of G2V and V2G	CO 5
LSO 5.2 Prepare a layout of a charging station	8.	Demonstration of Charging stations	

- L) Suggested Term Work and Self-Learning (2000611G): Some sample suggested assignments, micro projects and other activities are mentioned here for reference.
  - **a. Assignments**: Questions/ Problems/ Numerical/ Exercises to be provided by the course teacher in line with the targeted COs.

## b. Micro Projects:

- 1. Design and build a physical model of an EV motor and powertrain components from scratch.
- 2. Build and simulate communication systems of EVs using some software tools.
- 3. Prepare a report on "the way carbon credit works and companies utilize it to reduce their emission values".
- 4. Develop an EV prototype power train using locally procured hardware components.

## c. Other Activities:

- 1. Seminar Topics:
  - Safe disposal process of Used Batteries.
  - Charging Technologies used for charging the EV.
  - EV power transmission systems.
- 2. **Surveys** Visit an electric vehicle manufacturing plant and prepare report on HVAC system used in EV.

## 3. Self-learning topics:

- Impact of fleet charging of EVs on Power Systems.
- Energy Management in EV.
- Fuel Cell powered bus.
- EV Battery disposal and recycling.
- Mobility and connectors.

M) Suggested Course Evaluation Matrix: The course teacher has to decide and use the appropriate assessment strategy and its weightage, in theory, laboratory and Term Work for ensuring CO attainment. The response/performance of the student in each of these designed activities is to be used to calculate CO attainment.

	Course Evaluation								
				Matr					
	-	. (= 1) 11							
	Theory Asses	ssment (TA)**	Term Wo	Term Work Assessment (TWA)			Lab Assessment (LA)#		
	Progressiv	End		Term Work & Self-					
	eTheory	Theory	Term						
COs	Assessment	Assessment		Learning		Progressive	End		
	(PTA)	(ETA)		Assessmen	t	Lab	Laboratory		
	Class/Mi	, ,	Assignments	Micro	Other	Assessment	Assessment		
	dSem			Project	Activities*	(PLA)	(ELA)		
	Test			S					
CO-1	20%	15%	20%						
CO-2	20%	20%	20%			35%	25%		
CO-3	20%	30%	20%	70%	40%	40%	25%		
CO-4	20%	25%	20%	30%	20%	10%	25%		
CO-5	20%	10%	20%		40%	15%	25%		
Total	30	70	20 20 10			20	30		
Mark				50					
S									

#### Legend:

\*: Other Activities include self- learning, seminar, visits, surveys, product development, software development etc.

\*\*: Mentioned under point- (N)
#: Mentioned under point- (O)

Note:

☐ The percentage given are approximate

In case of Micro Projects and End Laboratory Assessment (ELA), the achieved marks will be equally divided in all those COsmapped with total experiments.

For CO attainment calculation indirect assessment tools like course exit survey need to be used which comprises of questions related to achievement of each COs.

N) Suggested Specification Table for End Semester Theory Assessment: Specification table represents thereflection of sample representation of assessment of the cognitive domain of the full course.

Unit Title and Number	Total Classroo	Relevant COs	Total Mark	ETA (Marks)		
	m Instructio n(CI) Hours	Number (s)	s	Remembe r(R)	Understandin g(U)	Applicatio n& above (A)
Unit-1.0 Vehicle Dynamics	8	CO1	12	4	5	3
Unit-2.0 Elements of Automobile.	10	CO2	15	5	6	4
Unit-3.0 EV Power Transmission System.	14	CO3	20	4	10	6
Unit-4.0 Vehicle Control Unit (VCU)	10	CO4	15	4	6	5
Unit-5.0 Charging Technologies	6	CO5	8	3	3	2
Total Marks	48		70	20	30	20

Note: Similar table can also be used to design class/mid-term/ internal question papers for progressive assessment.

## O) Suggested Assessment Table for Laboratory (Practical):

S.	Laboratory Practical Titles	Relevant COs	PLA /ELA		
N.	Laboratory Tractical Titles	Number(s	Performance		Viva
		)	PRA *	PDA*	- -
		,			Voc
			(%)	(%)	e (%)
1	Testing of Control Disc Braking system and				(,,,,
	ControlRegenerative Braking system.	~~~		•	
2	Testing of Motors.	CO2	60	30	10
3.	Testing of automotive wiring system.				
4.	Testing of Batteries used in EVs		60	30	10
		CO2, CO3			
5.	Speed control of Electrical Motors		60	30	10
6.	Connection of Electronic Control Unit components	CO4	60	30	10
7.	Troubleshooting of electronic control unit				
7	Impacts of G2V and V2G		30	60	10
	-	CO			
8	Demonstration of Charging stations	5	70	20	10

### Legend:

PRA\*: Process Assessment

PDA\*\*: Product Assessment

**Note:** This table can be used for both the end semester as well as progressive assessment of practicals. Rubrics need to be prepared by the course teacher for each experiment/practical to assess the student's performance.

P) Suggested Instructional/Implementation Strategies: Different Instructional/ Implementation Strategies may be appropriately selected, as per the requirement of the content/outcome. Some of them are Improved Lecture, Tutorial, Case Method, Group Discussion, Industrial visits, Industrial Training, Portfolio Based Learning, Role Play, Live Demonstrations in Classrooms, Lab, Field, Information and Communications Technology (ICT) Based Teaching Learning, Blended or flipped mode, Brainstorming, Expert Sessions, Video Clippings, Use of Open Educational Resources (OER), MOOCs etc.

# Q) List of Major Laboratory Equipment, Tools and Software:

S. No.	Name of Equipment, Tools and Software	Broad Specifications	Relevant Experiment/Practica l Number
1.	Disc Braking and Regenerativebraking system test rig	Test rig equipment for Demonstration of Disc Braking and Regenerative Braking system operation.	1
2.	Disc Braking System	Test rig / Software for testing the performance of the disc braking system in Half step and Full step braking mode.	1
3.	Induction motor	Induction motor For EV applications with testing kit	2,5
4.	Switched reluctance motor	Switched reluctance motor for EV applications with testing kit	2,5

5.	Permanent magnet (PM) DC motors	Permanent magnet (PM) DC motors for EV applications with testing kit	2,5
6.	Automotive wiring system	Testing facility of automotive wiring system using software /actual EV systems	3

S. No.	Name of Equipment, Tools andSoftware	Broad Specifications	Relevant Experiment/Practica
			Number
7.	Lithium Ion and Lead-acid Batteries	12V, 7Ah with testing setup.	4
8.	Nickel-based batteries (metal hydride and cadmium battery).	12V, 7Ah with testing setup.	4
9.	Battery tester	For testing battery parameters	4
10.	Battery charger	Battery charger for EV	4
11.	Battery Management System	Training kit or simulation for BMS	4
12.	DC-DC Converter	48V to 12V bidirectional DC-DC Converter	4
13.	Power Analyser	To observe the impacts of G2V and V2G	5
14.	BMS setup	For Demonstration & training	4
15.	DC power supply	0-32V	5
16.	Charging Station Simulator	For Demonstration & training purposes.	5
17.	EC Unit with EV subsystems	Electronic Control Unit Hardware parts/ software for demonstrating the Connection of Electronic Control Unit components with EV subsystems.	6,7
18.	Facility to demonstrate the impact of the Grid on Vehicle Charging and Vehicle Charging on the Grid.	-	7

# R) Suggested Learning Resources:

# (a) Books:

S. No.	Titles	Author(s)	Publisher and Edition with ISBN
1.	Electric Vehicles: And the End of the ICE age	Anupam Singh	Kindle Edition ASIN: B07R3WFR28
2.	Wireless Power Transfer Technologies for Electric Vehicles (Key Technologies on New Energy Vehicles)	Xi Zhang, Chong Zhu,Haitao Song	Springer Verlag, Singapore; 1st ed.2022 edition (23 January 2022) ISBN-13: 978-9811683473
3.	Modern Electric, Hybrid Electric, and Fuel Cell Vehicles	EHSANI	CRC Press; Third edition (1 January2019) ISBN-13: 978- 0367137465
4.	Electric Powertrain: Energy Systems, Power Electronics and Drives for Hybrid, Electric and Fuel Cell Vehicles	John G. Hayes, G. AbasGoodarzi	Wiley; 1st edition (26 January 2018) ISBN-13: 978-1119063643
5.	New Perspectives on Electric Vehicles	Marian Găiceanu (Editor)	IntechOpen (30 March 2022) ISBN-13: 978-1839696145
6.	Electric and Hybrid Vehicles,	Tom Denton, Taylor &Francis	2nd Edition (2020) ISBN- 9780429296109
7.	Hybrid Electric Vehicles: Energy Management Strategies	S. Onori, L. Serrao and G.Rizzoni	Springer (2016) ISBN: 978-1-4471-6781-5

8.	Electric & Hybrid Vehicles	A.K. Babu	Khanna Publishing House,
	-		NewDelhi, 1st Edition (2018)
			ISBN: 9789386173713, 9386173719

S. No.	Titles	Author(s)	Publisher and Edition with ISBN
9.	Power Electronics: Circuits, Devices and Applications,	Rashid, M. H.	Pearson, 3rd edition, (2013) ASIN: B07HB3BM1W
10	Electric Vehicle Engineering	Liana Walker	Clanrye International2023, ISBN-978164729097
11	Electric Vehicles: Current Progress & Technologies	, and sour office	Murphy & Moore Publishing 2023, ISBN 9781649872746
12	20 Electric and Hybrid Vehicles: Principles, Design and Technology	ivially ivialphy	Larsen and Keller Education 2023 ISBN 9781641728520

## (b) Online Educational Resources:

- 1. https://www.energy.gov/eere/fuelcells/fuel-cell-systems
- 2. https://powermin.gov.in/en/content/electric-vehicle
- 3. https://www.iea.org/reports/electric-vehicles
- 4. https://www.oercommons.org/search?f.search=Electric+Vehicles
- 5. https://fame2.heavyindustries.gov.in/Index.aspx

**Note:** Teachers are requested to check the creative commons license status/ financial implications of the suggested, online educational recourses before use by the students.

### (c) Others:

- 1. Learning Packages on EV
- 2. EV Users' Guide
- 3. EV Manufacturers' Manual
- 4. EV Lab Manuals

<b>S</b> )	Course Curriculum	<b>Development T</b>	Team (NITTTR	, Bhopal)
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Dr. A. S. Walkey (Coordinator)
Dr. S. S. Kedar (Co-coordinator)

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A) Course Code : 2000605H/2000608H/2000611H

B) Course Title : Robotics (Advance)
C) Pre- requisite Course(s) : Robotics (Basic)

D) Rationale :

Efficiency and quality are the demands of industry 4.0. Robotics is a constituent of Industry 4.0 which not only provides the former two but also is beneficial for hazardous and similar challenging situations. The use of robotic technology is developing at a very fast rate in all types of industries whether manufacturing, service or tertiary. Engineers should be competent to use the robotic technology for industry and society advantage. This course aims for the diploma engineers to have advanced skills in robotic applications and use in digital manufacturing.

E) Course Outcomes (COs): After the completion of the course, teachers are expected to ensure the accomplishment of following course outcomes by the learners. For this, the learners are expected to perform various activities related to three learning domains (Cognitive, Psychomotor and Affective) in classroom/laboratory/workshop/field/industry.

### After completion of the course, the students will be able

- **to-CO-1** Plan the use of robots in engineering applications.
- **CO-2** Elucidate the conceptual place of the robotic components for engineering processes.
- **CO-3** Use robots for small automatic robotic applications.
- **CO-4** Compute the economics associated with use of robots in industries.
- **CO-5** Select appropriate robot for industrial requirements and other applications.

# F) Suggested Course Articulation Matrix (CAM):

Course Outcome s(COs)		Programme Specific Outcomes* (PSOs )							
	PO-1	PO-2	PO-3	PO-4	PO-5	PO-6	PO-7	PSO-1	PSO-2
	Basic and			Engineerin	Engineering	Project	Life		
	Discipline	Analysi	nt of Solutions	gTools	Practices for	Managem	Long		
	Specific	S			Society,	ent	Learni		
	Knowledg				Sustainability		ng		
	e				and Environment				
CO-1	-	-	3	-	2	ı	2		
CO-2	=	2	3	2	-	-	1		
CO-3	3	2	3	-	-	-	2		
CO-4	3	-	-	2	-	-	-		
CO-5	3	2	-	-	2	=	1		

Legend: High (3), Medium (2), Low (1) and No mapping (-)

## **G)** Teaching & Learning Scheme:

Boar	Course	Cour		Scheme of Study (Hours/Week)					
dof Stud y	Code	se Title	Classroo m Instructio n (CI		Classroo Lab m Instructio Instructio n(LI) n		Total Hour s (CI+LI+TW+ SL)	Total Credit s (C)	
	2000605H	Robotics	03	<b>T</b>	04	02	09	05	

<sup>\*</sup> PSOs will be developed by respective programme coordinator at institute level. As per latest NBA guidelines, formulating PSOs is optional

/2000608H /2000611H	(Advance)			

#### Legend:

CI: Classroom Instruction (Includes different instructional/implementation strategies i.e. Lecture (L), Tutorial (T), Case method, Demonstrations, Video demonstration, Problem based learning etc. to deliver theoretical concepts)

LI: Laboratory Instruction (Includes experiments/practical performances/ problem-based experiences in laboratory, workshop, field or other locations using different instructional/Implementation strategies)

Notional Hours: Hours of engagement by learners, other than the contact hours for ensuring learning.

TW: Term work (includes assignments, seminars, micro projects, industrial visits, any other student activities etc.)

SL: Self Learning, MOOCs, spoken tutorials, online educational resources etc

C: Credits =  $(1 \times CI \text{ hours}) + (0.5 \times LI \text{ hours}) + (0.5 \times Notional hours})$ 

**Note:** TW and SL have to be planned by the teacher and performed by the learner under the continuous guidance and feedback of teacher to ensure outcome of learning.

## **H)** Assessment Scheme:

				As	ssessment Sch	eme (Mar	ks)			
Boar dof Stud y	Course Code	Course Title	Theory Assessment (TA)		Term Work & Self- Learning Assessment (TWA		Lab Assessme nt(LA)		A+TWA+LA)	
			Progressiv eTheory Assessment (PTA)	End Theory Assessment	Internal	External	Progressiv eLab Assessment (PLA)	End Laborator y Assessment	Total Marks (TA	
	2000605H /2000608H /2000611H	Robotics (Advance )	30	70	20	30	20	30	200	

#### Legend:

PTA: Progressive Theory Assessment in class room (includes class test, mid-term test and quiz using online/offline modes)

PLA: Progressive Laboratory Assessment (includes process and product assessment using rating Scales and rubrics)

TWA: Term work & Self Learning Assessment (Includes assessment related to student performance in assignments, seminars, micro projects, industrial visits, self-learning, any other student activities etc.

#### Note:

- Separate passing is must for progressive and end semester assessment for both theory and practical.
- ETA & ELA are to be carried out at the end of the term/ semester.
- Term Work is to be done by the students under the guidance of internal faculty but its assessment will be done internally (40%) as well as externally (60%). Assessment related to planning and execution of Term Work activities like assignment, micro project, seminar and self-learning is to be done by internal faculty (Internal Assessment) whereas assessment of output/product/ presentation related to these activities will be carried out by external faculty/expert (External Assessment). However, criteria of internal as well as external assessment may vary as per the requirement of respective course. For valid and reliable assessment, the internal faculty should prepare checklist & rubrics for these activities.
- I) Course Curriculum Detailing: This course curriculum detailing depicts learning outcomes at course level and session level and their attainment by the students through Classroom Instruction (CI), Laboratory Instruction (LI), Term Work (TW) and Self Learning (SL). Students are expected to demonstrate the attainment of Theory Session Outcomes (TSOs) and Lab Session Outcomes (LSOs) leading to attainment of Course Outcomes (COs) upon the completion of the course. While curriculum detailing, NEP 2020 related reforms like Green skills, Sustainability, Multidisciplinary aspects, Society connect, Indian Knowledge System (IKS) and others must be integrated appropriately.

# J) Theory Session Outcomes (TSOs) and Units:

Major Theory Session Outcomes (TSOs)	Units	Relevant COs Number(s)
TSO 1a. Define the need and scope of industrial robots.  TSO 1b. Describe the concept of robot dynamics with regards to methods for orientation and location of objects.  TSO 1c. Analyse robot direct kinematics for the given 2 DOF planar manipulator.  TSO 1d. List types of robots  TSO 1e. List safety steps while handling the given robot.  TSO 1f. Interface robots with the given welding machine.  TSO 1g. Interface robots with the given painting machine.  TSO 1h. Interface robots with the given assembly machine.	<ul> <li>Unit-1.0 Robot Kinematics, Dynamics and Industrial Applications</li> <li>1.1 Definition need and scope of Industrial robots</li> <li>1.2 Robot dynamics – Methods for orientation and location of objects</li> <li>1.3 Planar Robot Kinematics – Direct and inversekinematics for 2 Degrees of Freedom.</li> <li>1.4 Safety while operating and handling robot</li> <li>1.5 Robot Industrial applications:         <ul> <li>Welding Robots-Welding Guns, Welding Electrodes, Welding Power Sources, shielding gases, Robot interfacing</li> <li>Spray painting Robots, assembly operation, cleaning.</li> </ul> </li> </ul>	CO2, CO3
TSO 2a. Explain the techniques to control robot motion.  TSO 2b. Describe the given robot drive system. TSO 2c. Describe the types of grippers.  TSO 2d. Design grippers for specificapplication.  TSO 2e. Test the designed gripper for the application.  TSO 2f. Use Bar code technology for robotic applications.  TSO 2g. Integrate radio frequency identification technology in robotic applications.  TSO 2h. Assemble an automated guided vehicle for the given situation using standard components.  TSO 2i. Assemble a simple automated storage and retrieval systems (ASRS) for the given situation using standard components.	Unit- 2.0 Robot Drives, Control and Material Handling  2.1 Controlling the Robot motion.  2.2 Position and velocity sensing devices.  2.3 Drive systems – Hydraulic and Pneumaticdrives  2.4 Linear and rotary actuators and control valves  2.5 Electro hydraulic servo valves, electric drives, motors  2.6 End effectors – Vacuum, magnetic and air operated grippers  2.7 Material Handling; automated guided vehicle systems, automated storage and retrieval systems (ASRS)  2.8 Bar code technology  2.9 Radio frequency identification technology.	CO2, CO3
TSO 3a. Differentiate between various work cell layouts.  TSO 3b. Select work cell for specific robot withjustification.  TSO 3c. Analyse robot cycle time.  TSO 3d. Explain industrial applications of roboticcell.  TSO 3e. Follow safety procedures in robotic cell.  TSO 4a. List different programming languages	Unit- 3.0 Robot Cell Design and Application 3.1 Robot work cell design, control and safety 3.2 Robot cell layouts 3.3 Multiple Robots and machine interference 3.4 Robot cycle time analysis 3.5 Industrial application of robotic cells  Unit- 4.0 Robot Programming and	CO1, CO4,
for the robots TSO 4b. Describe artificial intelligence TSO 4c. Write a programme in the required language to operate a robot for the given task. TSO 4d. Optimise robot programming parameters.	<ul> <li>Economics of Robotization</li> <li>4.1 Characteristics of task level languages through programming methods</li> <li>4.2 Motion interpolation</li> <li>4.3 Artificial intelligence: Goals of artificialintelligence, AI techniques, problem</li> </ul>	CO5

Major Theory Session Outcomes (TSOs)	Units	Relevant COs Number(s)	
TSO 4e. Select a robot on the basis of cycle time analysis.  TSO 4f. Conduct an economic analysis for use of robots.  TSO 4g. Follow testing methods and acceptance rules for industrial robots.	representation in AI  4.4 Problem reduction and solution techniques.  4.5 Application of AI and KBES in Robots  4.6 Selection of Robots; Factors influencing the choice of a robot, selection of robot components, robot performance testing, work cycle time analysis  4.7 Economics analysis for robotics, costdata required for the analysis  4.8 Methods of economic analysis; Pay back method, equivalent uniform annual cost method, return on investment method.  4.9 Testing methods and acceptance rules for industrial robots		
TSO 5a. Describe applications of robots in healthcare and medicine.  TSO 5b. Describe applications of robots in Construction industry.  TSO 5c. Describe applications of robots in Underground coal mining.  TSO 5d. Describe applications of robots in uutilities, military & firefighting operations.  TSO 5e. Describe applications of robots in undersea and space  TSO 5f. Describe applications of robots in brief in logistics, retail and hospitality, and smart cities.  TSO 5g. Describe applications of robots in farming and agriculture in brief explain in brief the use of microrobots, nano robots, soft robots, humanoid robots	Environments 5.1 Applications of Robots in  • Healthcare and medicine  • Construction industry  • Underground coal mines  • Utilities, military & firefighting operations  • Undersea  • Space	CO5	

**Note:** One major TSO may require more than one Theory session/Period.

# $K)\ Suggested\ Laboratory\ (Practical)\ Session\ Outcomes\ (LSOs)\ and\ List\ of\ Practical\ (2000608H):$

Practical/Lab Session Outcomes (LSOs)	S. No.	Laboratory Experiment/Practical Titles	Relevant COs Number(s
LSOs 1.1 Identify Wireless Sensor Network. LSOs 2.1 LSOs 1.2 Use wireless sensor Network for different robotic applications	1.	Identify different wireless sensor network in robotics viz. ZigBee, LoRa.	CO1, CO3
LSOs 2.2 Identify different Radio Frequency (RF)Controlled Wireless LSOs 2.2 Use Radio Frequency (RF) Controlled Wireless for different robotic applications.	2.	Use different Radio Frequency (RF) Controlled Wireless Robots.	CO1, CO2
LSOs 3.1 Identify the different Voice operated robot with speaker identification technology	3.	Examine different voice operated robot with speaker identification technology.	CO1, CO3

Practical/Lab Session Outcomes (LSOs)	S. No.	Laboratory Experiment/Practical Titles	Relevant COs Number(s
LSOs 3.2 Use different Voice operated robot with speaker identification technology for different robotic applications.			,
LSOs 5.1 Identify the components required for a computer-controlled pick and place robot (wireless).  LSOs 5.2 Integrate the components for the required application.	4.	Design a computer-controlled pick and place robot (wireless)	CO1
LSOs 6.1 Identify the components required for a Zigbee controlled Boat with wireless video and voice transmission. LSOs 6.2 Integrate the components for the required application.	5.	Design a Zigbee controlled Boat with wireless video and voice transmission.	CO2, CO3
LSOs 8.1 Identify the components required for a PC controlled wireless Multipurpose robot for engineering applications.  LSOs 8.2 Integrate the components for the required application.	6.	Design a PC controlled wireless Multipurpose robot for simple engineering applications.	CO2, CO4, CO5
LSOs 9.1 Identify the components required for an unmanned arial photography LSOs 9.2 Integrate the components for the required application.	7.	Design an unmanned arial photography system.	CO3, CO5
LSOs 10.1 Develop a program LSOs 10.2 Simulate palletizing and depalletizing operations through robots.	8.	Develop program for real time (online TPP) Palletizing and Depalletizing operations through robots.	CO5
LSOs 11.1 Develop a program LSOs 11.2 Simulate direction control and step control logic for robotization	9.	Develop TPP / Offline program for vision-basedinspection for robots.	CO4, CO5
LSOs 12.1 Develop a program LSOs 12.2 Simulate robotising an inspection and part assembly.	10.	Program and simulate coordinated identification, inspection and part assembly for robots.	CO1, CO5
LSOs 13.1 Develop a program. LSOs 13.2 Simulate obstacle avoidance of robots.	11.	Develop obstacle avoidance robot Programming	CO1, CO5
LSOs 14.1 PLC programming. LSOs 14.2 Simulate robotising of welding operation.	12.	Program and simulate welding operation using robot simulation software.	CO1, CO5
LSOs 15.1 Simulate robotising of drilling operation.	13.	TPP / Offline program for drilling operation.	CO1, CO5
LSOs 16.1Develop a program for an industrial application. LSOs 16.2Execute the robot programme.	14.	Program to execute an industrial robot application using a given configuration.	CO1, CO5
LSOs 17.1 Use robot simulation software for DirectKinematic analysis upto 4-axis robots LSOs 17.2 Correlate the simulated results with respective mathematical calculations.	15.	Analyse Direct Kinematics of 4-axis robot using available software.	CO2

- L) Suggested Term Work and Self Learning (2000611H): Some sample suggested assignments, micro project andother activities are mentioned here for reference.
  - **a. Assignments**: Questions/Problems/Numerical/Exercises to be provided by the course teacher in line with the targeted COs.
  - **b. Micro Projects:** A suggestive list of micro-projects is given here. Similar micro-projects that match the COs could be added by the concerned course teacher. The student should strive to

identify eco-friendly or recycled material prior to selection for robotic applications.

- 1. Develop coin separating robot.
- 2. Develop robot using radio frequency sensors for material handling.
- 3. Develop robot for land mine detection.
- 4. Develop a robot for car washing.

#### c. Other Activities:

- 1. Seminar Topics: Recent developments in the industrial applications of robotics
- 2. Visits: Visit a robotic exhibition.
- 3. Case Study: Identify a robotic application in automobiles and present a case study
- 4. Download videos related to simple robotic applications in domestic and industrial purposes.
- 5. Self-learning topics:
  - Robotic component manufacturers
- M) Suggested Course Evaluation Matrix: The course teacher has to decide and use appropriate assessment strategy and its weightage in theory, laboratory and Term Work for ensuring CO attainment. The response/performance of each student in each of these designed activities is to be used to calculate CO attainment.

	Course Evaluation Matrix							
	Theory Asses	ssment (TA)**	Term W	ork Assess	ment (TWA)	Lab Assessment (LA)#		
COs	Progressiv eTheory Assessment (PTA)	End Theory Assessment (ETA)	Term Work & Self- Learning Assessment			Progressive Lab	End Laboratory	
	Class/Mi		Assignment		Other	Assessment	Assessment	
	dSem		S	Project	Activities	(PLA)	(ELA)	
	Test			S	*			
CO-1	25%	23%	20%	10%	25%	10%	20%	
CO-2	20 %	23%	20%	10%	25%	20%	20%	
CO-3	15%	17%	20%	25%	25%	20%	20%	
CO-4	20%	20%	20%	15%	25%	20%	20%	
CO-5	20%	17%	20%	40%		30%	20%	
Total	30	70	20	20	10	20	30	
Mark s			1	50				

#### Legend:

\*: Other Activities include self-learning, seminar, visits, surveys, product development, software development etc.

\*\*: Mentioned under point- (N)

#: Mentioned under point-(O)

#### Note:

- The percentage given are approximate
- In case of Micro Projects and End Laboratory Assessment (ELA), the achieved marks will be equally divided in all those COs mapped with total experiments.
- For CO attainment calculation indirect assessment tools like course exit survey need to be used which comprises of questions related to achievement of each COs.
- N) Suggested Specification Table for End Semester Theory Assessment: Specification table represents thereflection of sample representation of assessment of cognitive domain of full course.

Unit Number and Title	Total Classroo	Relevant COs	Total Mark	ETA (Marks)		
	m Instructio n(CI) Hour	Number (s)	s	Remember (R)	Understandin g(U)	Applicatio n& above (A)
	S					
Unit-1.0 Robot Kinematics, Dynamics and Industrial Applications	12	CO2, CO3	16	6	5	5
Unit– 2.0 Robot Drives, Control and Material Handling	10	CO2, CO3	16	4	8	4

Total Marks	48		70	20	25	25
Environments						
Unit– 5.0 Applications in Non-manufacturing	8	CO5	12	4	4	4
Unit– 4.0 Robot Programming and Economics of Robotization	10	CO1, CO4, CO5	14	4	4	6
Unit– 3.0 Robot Cell Design and Application	8	CO3	12	2	4	6

**Note:** Similar table can also be used to design class/mid-term/ internal question paper for progressive assessment.

# O) Suggested Assessment Table for Laboratory (Practical):

		Relevant			
S. No.	Laboratory Practical Titles	COs	Perfo	A rmance	Viva
		Number(s )	PRA *	PDA*	- Voc
			(%)	(%)	e (%)
1.	Identify different wireless sensor network in robotics viz. ZigBee, LoRa.	CO1, CO3	40	40	20
2.	Use different Radio Frequency (RF) Controlled Wireless Robots.	CO1, CO2	40	40	20
3.	Examine different voice operated robot with speaker identification technology.	CO1, CO3	40	40	20
4.	Design a computer-controlled pick and place robot (wireless)	CO1, CO4	40	40	20
5.	Design a Zigbee controlled Boat with wireless video and voice transmission.	CO2, CO3	40	40	20
6.	Design a PC controlled wireless Multipurpose robot for simple engineering applications.	CO3, CO4	40	40	20
7.	Design an unmanned arial photography system.	CO3, CO5	40	40	20
8.	Develop program for real time (online TPP) Palletizing and Depalletizing operations through robots.	CO5	40	40	20
9.	Develop TPP / Offline program for vision-based inspection forrobots.	CO4, CO5	40	40	20
10.	Program and simulate coordinated identification, inspection and part assembly for robots.	CO1, CO5	40	40	20
11.	Develop Obstacle avoidance robot Programming	CO1, CO5	40	40	20
12.	Program and simulate welding operation using robot simulation software.	CO1, CO5	40	40	20
13.	TPP / Offline program for drilling operation.	CO1, CO5	40	40	20
14.	Program to execute an industrial robot application using a given configuration.	CO1, CO5	40	40	20
15.	Analyse Direct Kinematics of 4-axis robot using availablesoftware.	CO2, CO3	40	40	20

Legend:

PRA\*: Process Assessment

PDA\*\*: Product Assessment

Note: This table can be used for both end semester as well as progressive assessment of practical. Rubrics need to be

prepared by the course teacher for each experiment/practical to assess the student performance.

P) Suggested Instructional/Implementation Strategies: Different Instructional/Implementation Strategies may be appropriately selected, as per the requirement of the content/outcome. Some of them are Improved Lecture, Tutorial, Case Method, Group Discussion, Industrial visits, Industrial Training, Portfolio Based Learning, Role Play, Live Demonstrations in Classrooms, Lab, Field, Information and Communications Technology (ICT) Based Teaching Learning, Blended or flipped mode, Brainstorming, Expert Sessions, Video Clippings, Use of Open Educational Resources(OER), MOOCs etc.

# Q) List of Major Laboratory Equipment, Tools and Software:

S.No.	Name of Equipment, Tools and Software	Broad Specification s	Relevant Experiment /Practical Number
1.	6 Axis Articulated Robot(Material Handling)- 1 No	<ul> <li>Articulated Type</li> <li>Controlled axis: 6-axes (J1, J2, J3, J4, J5, J6)</li> <li>Reach: 717 mm</li> <li>Installation Floor, Upside-down (Angle mount)</li> <li>Motion range (Maximum Speed) <ul> <li>J1 Axis Rotation 7.85 rad/s</li> <li>J2 Axis Rotation 6.63 rad/s</li> <li>J3 Axis Rotation 9.08 rad/s</li> <li>J4 Axis Rotation 9.60 rad/s</li> <li>J5 Axis Rotation 9.51 rad/s</li> <li>J6 Axis Rotation 17.45ras/s</li> </ul> </li> <li>Max. load capacity Wrist: 4Kg</li> <li>Allowable Load moment 16.6 N-m at wrist J4 Axis, J5Axis, J6 Axis</li> <li>Allowable Load inertia).47 kg-m² at wrist J4 Axis J5Axis, J6 Axis</li> <li>Repeatability: +/- 0.05mm</li> <li>Mass: 21 Kg Minimum</li> <li>Installation environment: Ambient temperature: 0 – 45°C</li> <li>Ambient humidity: Normally 75%RH or less. No dew,nor frost allowed.</li> <li>Vibration Acceleration: 4.9 m/s2 (0.5G or less)</li> </ul>	1, 2, 3, 12
2.	6 Axis Articulated Robot(General Purpose- Welding, Assembly, Drilling) - 1 No	Link 1: 300 mm Link 2: 300 mm Joint actuator: DC Stepper Motor Transmission: Timing Belt Drive Position feedback: Proximity Switch Gripper actuator: Pneumatic Weight of robot: 50 Kg. Accuracy: ±0.3 Repeatability: ±0.2Tip Velocity range: 500 mm / minPay load capacity: 2 kg (including griper) J1 - Waist: ±140°J2 - Shoulder: -100 -60°J3 - Elbow: -70 + 10°J4 - Wrist rotate: ±70°J5 - Wrist pitch: ±35°J6 - Wrist roll: ±180°External I/O8 Programmable digital inputs8 Programmable digitaloutputs	8, 9, 14
3.	A mounted vision system with software (Free open source Robot simulation software)	Integrity Serial Bus System, CAN to Build Intelligent Device Network, Open Hardware Platform, Arduino, to control Robot sub-Systems of motor-sensor, movable Omni Wheel of Omni-Directional, Actuator operation control by DC Encoder Motor, DC-Motor control and operation by Accelerometer, Gyro, Ultrasonic and PSD sensor, Androx Studio; brushless ILM 70×10 Robo Drive DC motor; sensor-actuator units of ARMAR-4; SD-25-160-2A-GR-BB	3, 4, 5, 11

S.No.	Name of Equipment, Tools and Software	Broad Specification S	Relevant Experiment /Practical Number
		Harmonic Drive reduction gear unit high gear ratio of 160: 1; structural parts (white) are made out of high-strength aluminum, Hollow shaft with strain gauges for torque sensing, motor's magnetic incremental encoder (AMS5306), digital buses (SPI or 12C); Motor interface PCB includes a 13-Bit temperature-to-digital converter with a temperature range from -40°C to 125°C (Analog Devices ADT7302)	
4.	6-axis Robotics Trainer	Programmable robotic arm with an interactive frontpanel. Software to demonstrates functioning of the trainer as well as allows a user to develop their own programs. NV330; 8 bit microcontroller to ARM processors; Record and Play capability; Optional interfacing with PLC; Touch operated ON/OFF Switch; Auto set to home position; Applications can be developed; Data acquisition using USB	3, 4, 5, 13
5.	E-Yantra Firebird kit	<ul> <li>Fire Bird V 2560 Robot</li> <li>Spark V Robot</li> <li>Fire Bird V P89V51RD2 adapter card</li> <li>Fire Bird V LPC2148 adapter card</li> <li>LSM303 3 axis digital accelerometer and 3 axes magnetometers</li> <li>L3G4200 3 axis digital gyroscope</li> <li>Gyroscope, accelerometer and GPS interfacing module for the robot</li> <li>GPS receiver</li> <li>Zigbee Modules 100m range</li> <li>Zigbee Modules Adapter</li> <li>Metal-gear Servo Motors</li> <li>Servo Motor Based Gripper kit for the Fire Bird Vrobot</li> <li>Sharp infrared range sensor (10cm to 500cm)</li> <li>Arduino Uno/Nano</li> <li>Hexapod</li> <li>16 Programming Software (AVR studio, Keil, AVR Boot loader, Flash Magic)</li> </ul>	1, 3, 5, 6, 7, 10
6.	Robot simulator for Robotics	Educational networking licensed Robotic system with simulation software	2, 8, 10
7.	Assorted sensors	Optical encoders, Acoustic sensors ,IR, Potentiometer, RTD, Thermistor, strain gauge, piezoelectric, etc.	4
8.	Vision equipment	Camera, Imaging Components: Point, Line, Planar and Volume Sensors	1, 4, 10
9.	Raspberry Pi kit	1.2GHz quad-core Broadcom BCM2837 CPU with 1GB DDR2 RAM with in-built Wi-Fi & Bluetooth Video Core IV 3D graphics core 40 pin extended pins - with 27 GPIO pins Micro SD slot Multiple ports: Four USB ports, full sized HDMI, four pole stereo output and composite video port, CSI camera port and DSI display port 10/100 BaseT Ethernet Micro-USB, power source 5V, 2A	7, 9

# **R)** Suggested Learning Resources:

### (a) Books:

S. No.	Titles	Author(s	Publisher and Edition with ISBN			
1.	Introduction to Robotics Mechanics and Control	John Craig	Pearson Education 978-9356062191			
2.	Robotics and controls	Mittal R.K., Nagrath I.J.	Tata McGraw Hill Education Pvt. Ltd.;2017; <b>978</b> -0070482937			
3.	Robotics and Image Processing: AnIntroduction	Janaki Raman. P. A	Tata McGraw Hill Publishing companyLtd., 1998; 978-0074621677			
4.	Industrial Robotics - Technology,Programming and Applications	Nicholas Odrey, Mitchell Weiss, Mikell Groover Roger Nagel, AshishDutta	McGraw Hill Education; 2nd Edition;978 -1259006210			
5.	Robotic Engineering: an integrated approach	Richard D. Klafter, Thomas A. Thomas A. Chmielewski, Michael Negin	Prentice Hall of India, N. Delhi, 2009;978-8120308428			
6.	Industrial Robotics Technology,Programming and Applications	Mikell P. Groover, Mitchell Weiss,Roger N. Nagel, Nicholas G. Odrey	McGraw-Hill Education, SecondEdition, 978- 1259006210			
7.	Robotics	Appuu Kuttan K. K.	Dreamtech Press, First Edition, 2020, 978-9389583281			
8.	Introduction to Robotics: Analysis, Control, Applications	Saeed B. Niku	Wiley; Second Edition,978- 8126533121			
9.	Essentials of Robotics Process Automation	S. Mukherjee	Khanna Publication, First Edition, 978-9386173751			
10.	Robotics	R R Ghorpade, M M Bhoomkar	Nirali Prakashan 978-9388897020			
11.	Mechatronics: Engineering Fundamentals	Allie Weaver	Murphy & Moore Publishing 2022 ISBN 9781649872758			
12.	Elements of Robotics	Greg Scott	States Academic Press 2022 ISBN 9781649649261			
13.	Robotics: Design, Construction and Applications	Allie Weaver	Willford Press 2022 ISBN 9781682860944			
14.	Modern Robotics: Mechanics, Systems and Control	Julian Evans	Larsen and Keller Education 2022 ISBN 9781641728515			
15.	Introduction to Mechatronics	Randy Dodd	Larsen and Keller Education 2022 ISBN 9781641728493			
16.	Introduction to Robotics	Julian Evans	Larsen and Keller Education 2022 ISBN 9781641728503			

# (b) Online Educational Resources:

- 1. https://web.iitd.ac.in/~saha/ethiopia/appln.pdf
- **2.** https://nptel.ac.in/courses/112105249
- **3.** https://www.robotsscience.com/industrial/industrial-robots-types-applications-benefits-and-future/
- **4.** https://www.marian.ac.in/public/images/uploads/pdf/online-class/MODULE-6%20ROBOTICS%20INDL\_APPLNS-converted.pdf
- **5.** https://forcedesign.biz/blog/5-common-industrial-robot-applications
- **6.** https://www.hitechnectar.com/blogs/top-industrial-robotics-applications-role-of-robots-in-manufacturing/
- **7.** https://en.wikipedia.org/wiki/Industrial\_robot

- **8.** https://www.youtube.com/watch?v=fH4VwTgfyrQ
- **9.** https://www.youtube.com/watch?v=aW BM S0z4k
- **10.** https://www.automate.org/industry-insights/smarter-robot-grasping-with-sensors-software-the-cloud
- 11. https://robots.ieee.org/robots/?t=all
- 12. https://www.youtube.com/watch?v=fc\_Cynqr6jM

Note:

Teachers are requested to check the creative commons license status/ financial implications of the suggested OER, before use by the students.

## (c) Others:

## 1. Learning Packages:

- https://www.edx.org/learn/robotics
- https://www.coursera.org/courses?query=robotics
- https://www.udemy.com/topic/robotics/
- https://library.e.abb.com/public/9a0dacfdec8aa03dc12578ca003bfd2a/Learn%20with%20ABB. %20Robotic%20package%20for%20education.pdf

## 2. Users' Guide:

- https://roboindia.com/store/DIY-do-it-your-self-educational-kits-robotics-embedded-systemelectronics
- https://www.robomart.com/diy-robotic-kits
- https://www.scientechworld.com/robotics

#### 3. Lab Manuals:

- http://www-cvr.ai.uiuc.edu/Teaching/ece470/docs/ROS\_LabManual.pdf
- https://www.jnec.org/labmanuals/mech/be/sem1/Final%20Year%20B.Tech-ROBOTICS%20LAB%20%20MANUAL.pdf

### S) Course Curriculum Development Team (NITTTR, Bhopal)

- Dr. Nishith Dubey (Coordinator)
- Prof. (Mrs.) Susan S. Mathew (Co-Coordinator)
- Dr. Sharad Pradhan

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# PRE-PRESS LAB

	Practical			No of Period in one	Credits		
Carbinat Carlo	No. of Periods Per Week			Full Marks	:	50	
Subject Code	L	T	P/S	Internal(PA)	:	15	02
2027606	_	_	04	External(ESE)	:	35	02

	Contents : Practical				
UNIT-1	Scanning of Line original.				
UNIT-2	Scanning of Halftone & colour originals.				
UNIT-3	Setting and uses of text files and graphic files.				
UNIT-4	Editing of text matter.				
UNIT-5	Preparation of text matter with the combination of graphics.				

# **PRINTING PROCESS LAB -II**

	Practical			No of Period in one s	Credits		
Subject Code	No. o	of Periods Per V	Full Marks	:	50		
2027608A	L	T	P/S	Internal(PA)	:	20	02
	_	_	04	External(ESE)	:	30	

	Contents : Practical				
UNIT-1	Composing by hand process for one column text matter in the Lab				
UNIT-2	Composing by hand process for Poetry work in the Lab				
UNIT-3	Making of Engraved line block in the Lab.				
UNIT-4	Preparing Surface Plate-making for offset Printing in the Lab.				
UNIT-5	Making direct Screen Plate by direct making process in the Lab.				
UNIT-6	Making ready of a BAW single colour work on Sheet fed offset printing Machine in				
	Lab.				

# ELECTIVE - (ANY ONE) - (i) ADVANCE PRE-PRESS - TW

	Term Work			No of Period in one	Credits		
Subject Code	No. of Periods Per Week			Full Marks	:	50	
2027609A	L	T	P/S	Internal (PA)	:	15	03
	_	_	06	External (ESE)	:	35	

	Contents : Term Work
UNIT-1	Preparation of offset plates with the help of combination and multiple exposure system.
UNIT-2	Preparation of colour scanned positive from the bromide prints and colour transparencies.
UNIT-3	Setting and preparation of image colour correction by the table top scanner.
UNIT-4	Preparation an making of a flexo plate.
UNIT-5	Setting and uses of text files and graphic files.
UNIT-6	Editing of text matter.
UNIT-7	Preparation of text matter with the combination of graphics.
UNIT-8	Use of a laser printer and its maintenance.

# ELECTIVE - (ANY ONE) - (ii) ADVANCE PRESS WORK - TW

	Term Work			No of Period in one	Credits		
Subject Code	No. o	of Periods Per V	Veek	Full Marks	:	50	
2027609B	L	T	P/S	Internal (PA)	:	15	03
	_	_	06	External (ESE)	:	35	

	Contents : Term Work	
UNIT-1	Simple Imposition Scheme.	
UNIT-2	Setting feeders for various thickness and sizes for sheet and web printing of single and multi-colour webs.	
UNIT-3	Mounting of plates, Blanket.	
UNIT-4	Setting of Ink & water, Register control on Printing machine, Setting Delivery system.	
UNIT-5	Setting feeders, printing of single and multi-colour works, mounting cylinder, setting ink, register control on Gravure Printing machine.	
UNIT-6	Make ready and printing of line & halftone, one and multi-colour work.	
UNIT-7	Preventive maintenance of printing machine.	
		Total:

# ELECTIVE- (ANY ONE) (iii) ADVANCE PRINTER'S SCIENCE - TW

	Term Work			No of Period in one	Credits		
Subject Code	No. of Periods Per Week			Full Marks	:	50	
2027609C	L	T	P/S	Internal (PA)	:	15	03
	_	_	06	External (ESE)	:	35	]

	Contents : Term Work						
UNIT-1	Testing printing ink for opacity, drying bleeding emulsification.						
UNIT-2	Testing paper and board for Printing.						
UNIT-3	Test relating to folding, creasing, bursting, tensile strengths.						
UNIT-4	Dying & bleeding test.						
UNIT-5	Quality check for film & chemicals.						

# PROJECT WORK AND ITS PRESENTATION IN SEMINAR -TW

	Term Work			No of Period in one session: 50			Credits
Subject Code	No. o	of Periods Per V	Full Marks	:	50		
2027610	L	T	P/S	Internal	:	15	02
	_	_	4	External	:	35	

#### Rationale:

The project work and seminar is an important subject for a diploma holder technician. The course is designed to help a student develop Self Confidence. Skill in report writing to analyse design, estimating and costing, deciding a process etc, the course will also help in developing communication skill and learning to learn the process in a student. The student will develop the skill of quality documentation is an important activity for a diploma holder technician.

## **Objective:**

The student will be able to:

- Select a problem from industry.
- Analyse the Problem.
- Develop logical approach to solution of a Problem.
- Design of a product.
- Make estimation of materials, operation and calculate cost of the product.
- Manufacture/fabricate the product in the workshop.
- Test the product to check for failure.
- Prepare a project report (Typed / Computer printed).
- Present in the form of a Seminar.

A student is required to make report in any one of department:-

		Contents:Term Work
UNIT-1		Costing Estimating Department.
UNIT-2		Pre-Press work
	(a)	Composing.
	(b)	Scanning.
	(c)	Process Camera.
	(d)	Imagesetting.
	(e)	Processing.
	(f)	Platemaking.
UNIT-3		Press Work
	(a)	Preventive maintenance.
	(b)	Printing.
	(c)	Finishing.

# REPORT PRESENTATION:-

# A report must include:

UNIT-1	An introduction to industrial training.
UNIT-2	Printing – An art.
UNIT-3	Organisation/Institutation details.
UNIT-4	Specification.
UNIT-5	Raw material and their source of supply.
UNIT-6	Handling of Records for costing & estimating purposes.
UNIT-7	Maintenance of records for costing & estimating purposes.
UNIT-8	A study in working of various department.
UNIT-9	Operation of various machine & equipment.
UNIT-10	Quality control

### **SEMINARS:-**

# The Project Report should consist of :-

UNIT-1	Introduction.
UNIT-2	Problem statement.
UNIT-3	Background of Industry.
UNIT-4	Organisational setup.
UNIT-5	General Environment of problem.
UNIT-6	New technology.
UNIT-7	Quality control.
UNIT-8	Department functioning.
UNIT-9	Reason.
UNIT-10	Solution.
UNIT-11	Any other suggestion.
	Total

# NOTE:-

Project work is ideal condition should be done individually. If it not possible then it can be done in group of not more than five students.

# **COURSE UNDER MOOCS / NPTEL/OTHERS -TW**

		Term Work					Credits
Subject Code	No. of Periods Per Week			Full Marks	:	50	
2027611	L	T	P/S	Internal (PA)	:	20	01
	_	_	02	External (ESE)	:	30	
					1		